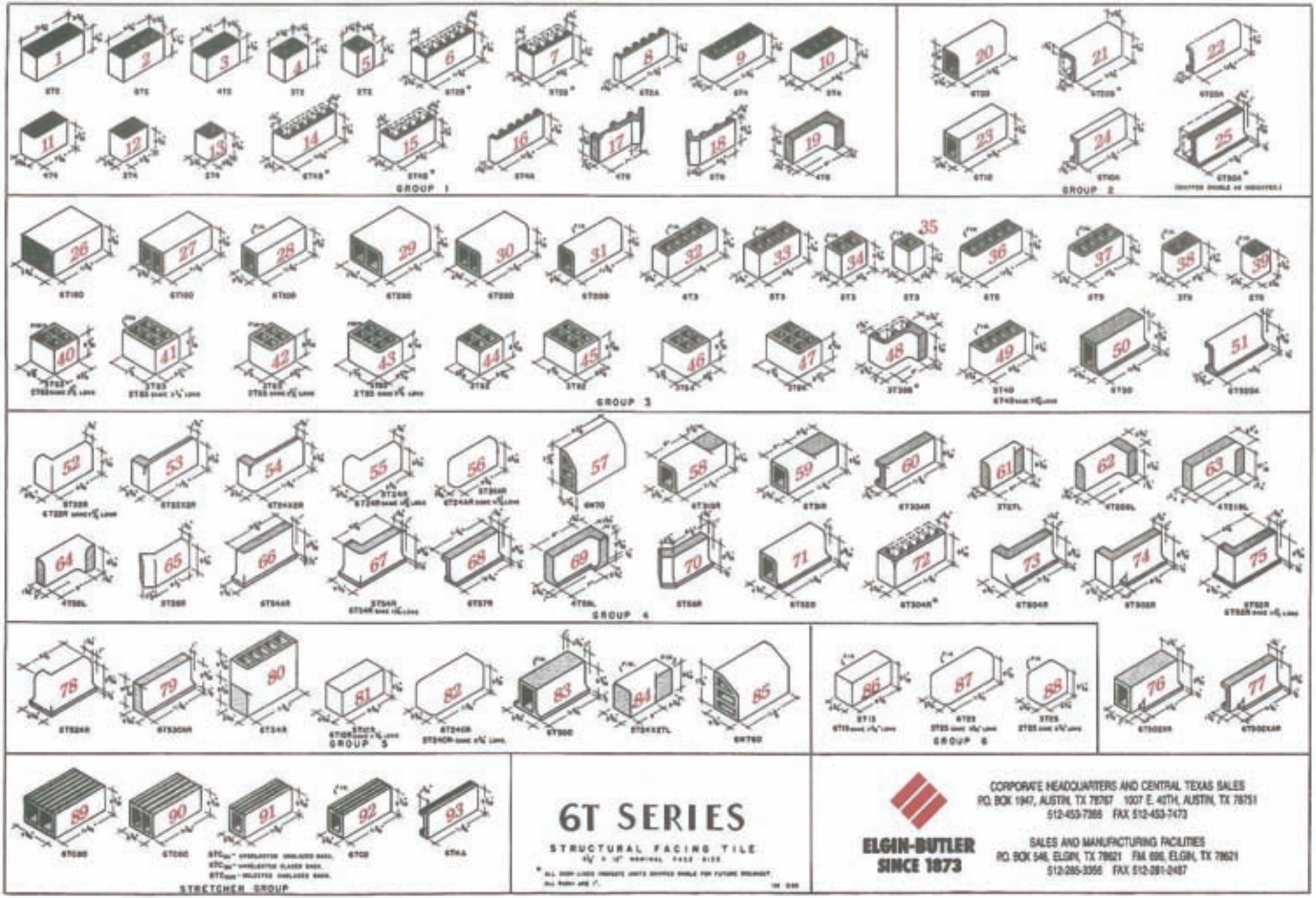
ELGIN | BUTLER

6T SERIES

Structural Glazed Tile Detailing Handbook

Prepared by: Elgin Butler Company Technical Services

* Drawings are for illustrative purposes only. Please check with the plant for current size and shape information.



6T SERIES

STRUCTURAL FACING TILE

ELGIN-BUTLER
SINCE 1873

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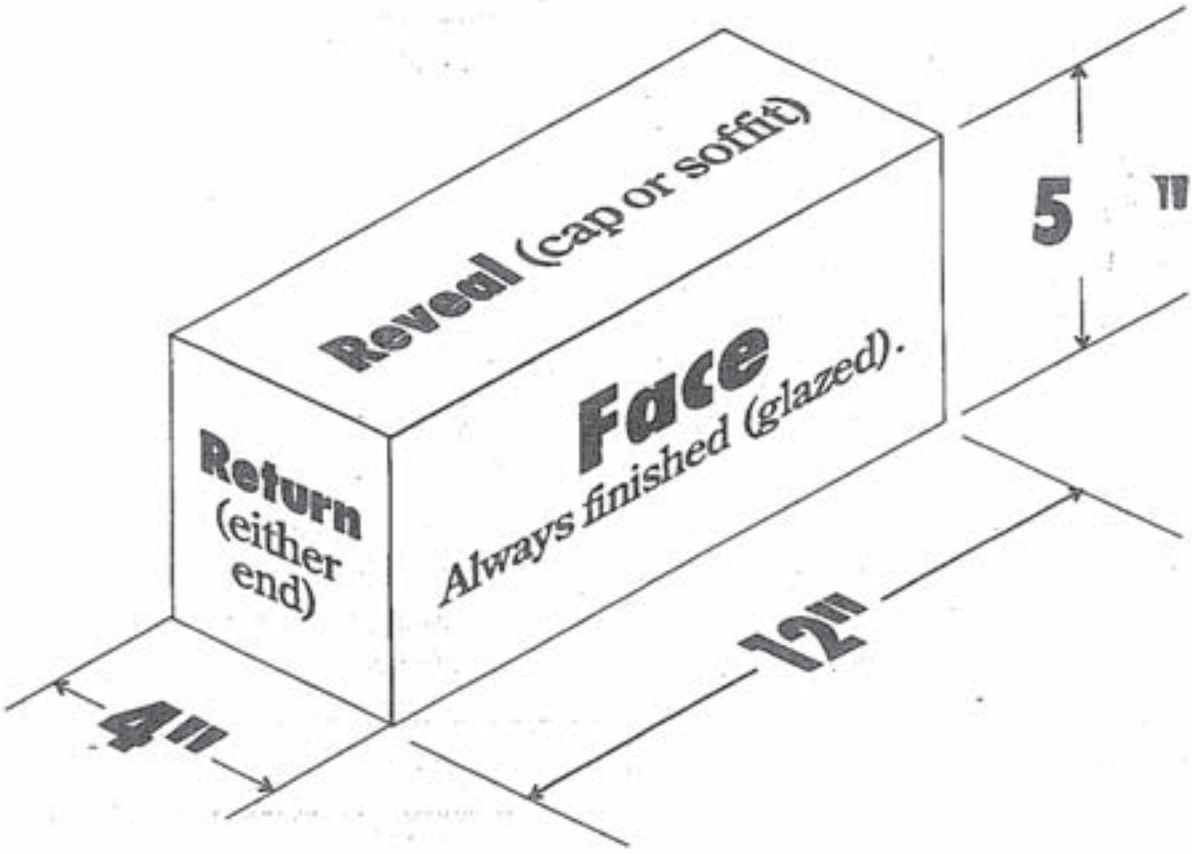
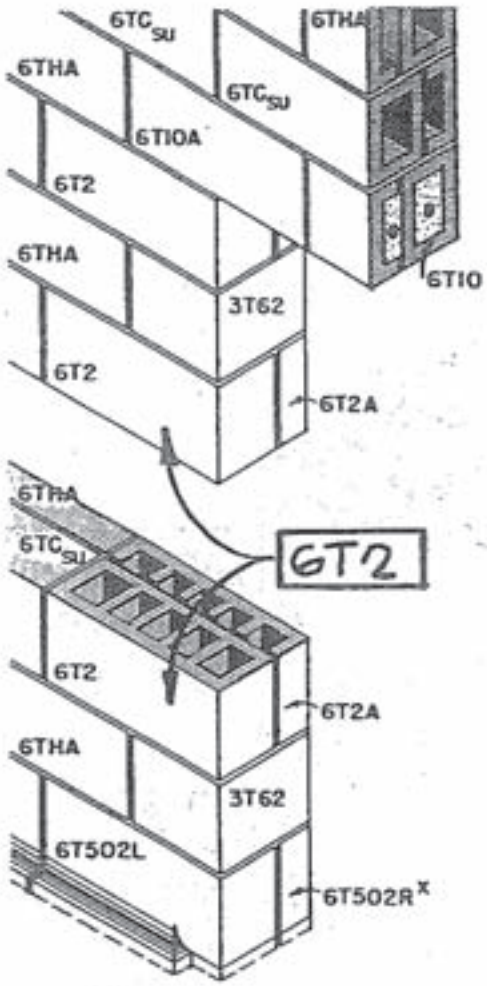
Note: Tile shapes identified with the initials NS are non-standard shapes. Approval for manufacture of these shapes will be on a per job basis.

Nominal Dimensions

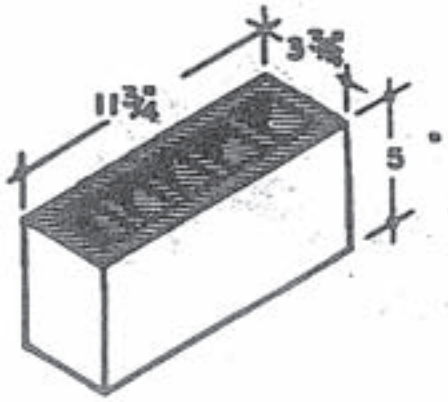


Actual dimensions: 3¾" x 11¾" x 5"

Note: Reveal and return are used only when the applicable surfaces are finished (glazed).

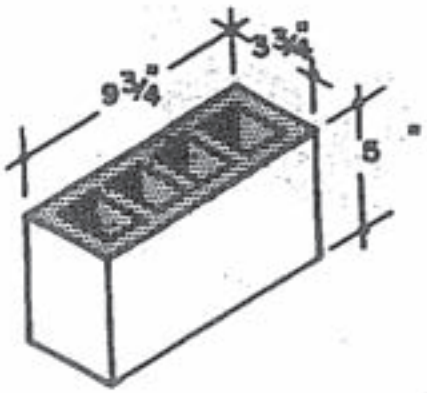


6" WALL
FINISH 2 SIDES

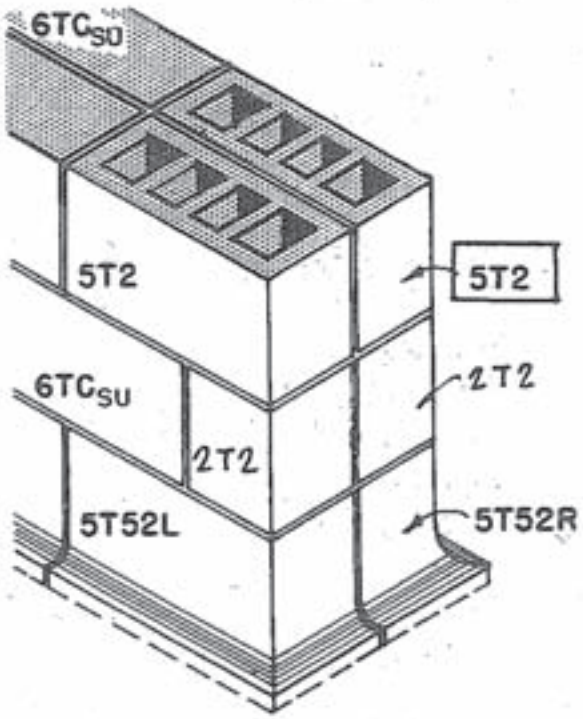


6T2

GROUP 1:	12" square quoin - 4" return
6 T 2	6 = 12" LENGTH (nominal dimension)
6 T 2	T = 5 ." HEIGHT (actual) 3 c = 16" (nominal)
6 T 2	2 = QUOIN SQUARE END WITH 4" RETURN

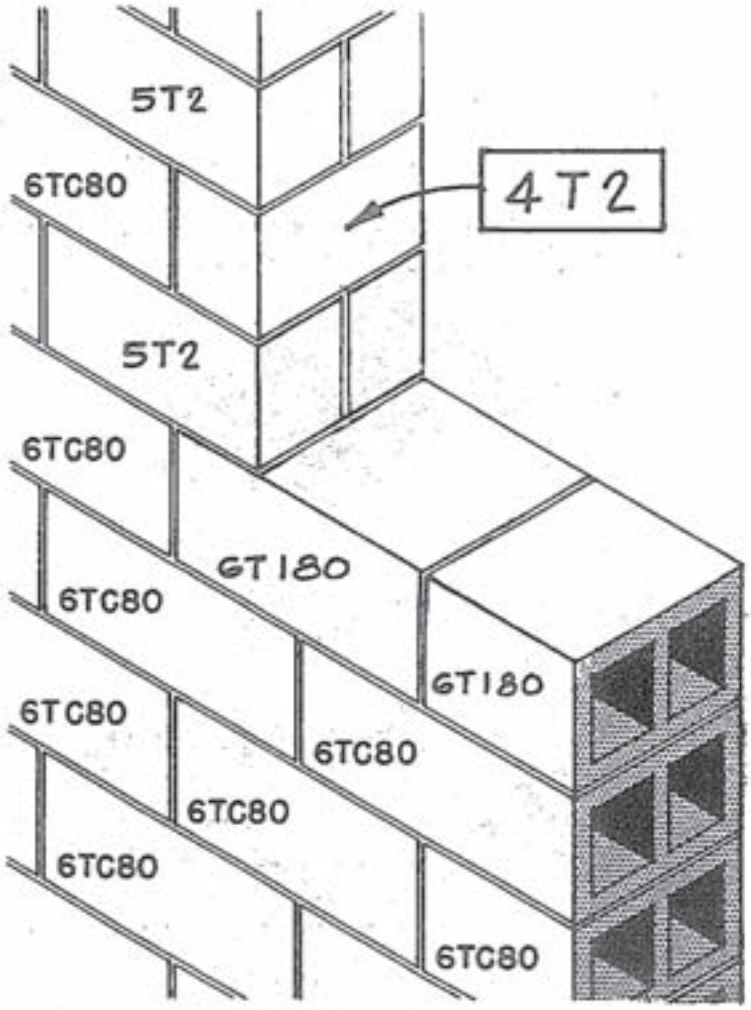


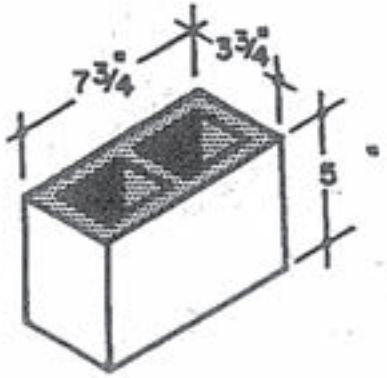
5T2



8" WALL
FINISH 2 SIDES

GROUP 1:	***10" square quoin - 4" return***
5 T 2	5 = 10" LENGTH (nominal dimension)
5 T 2	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
5 T 2	2 = QUOIN SQUARE END WITH 4" RETURN

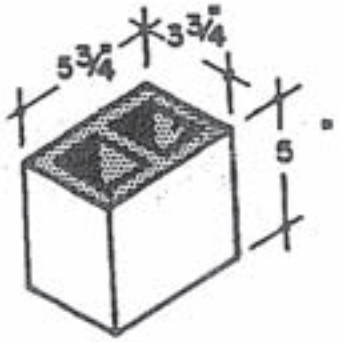




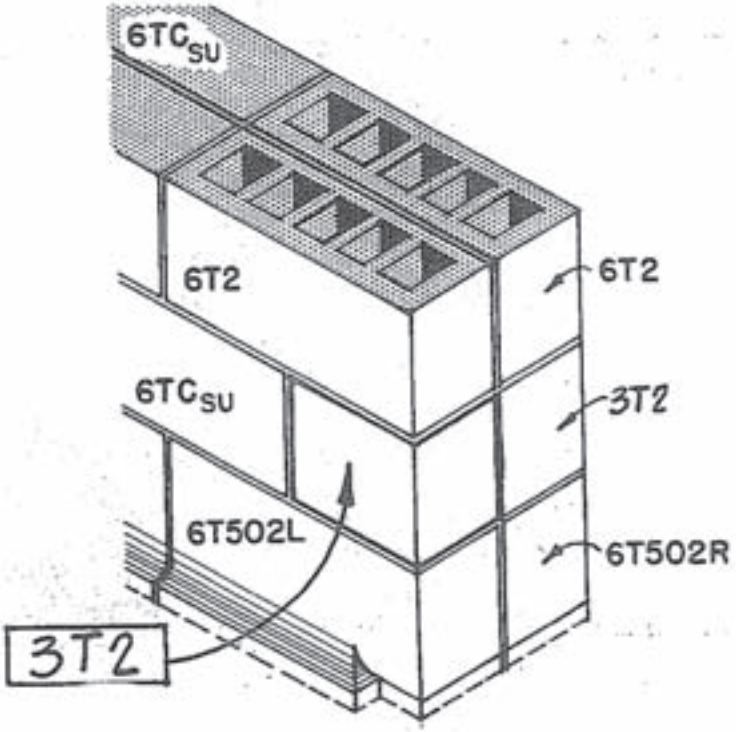
4T2

GROUP 1: ***8" square quoin - 4" return***

4 T 2	4 = 8" LENGTH (nominal dimension)
4 **T** 2	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
4 T **2**	2 = QUOIN SQUARE END WITH 4" RETURN

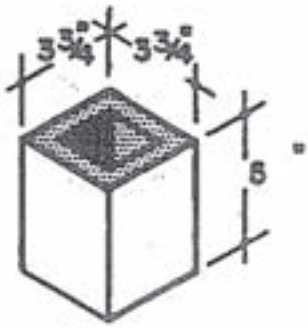


3T2

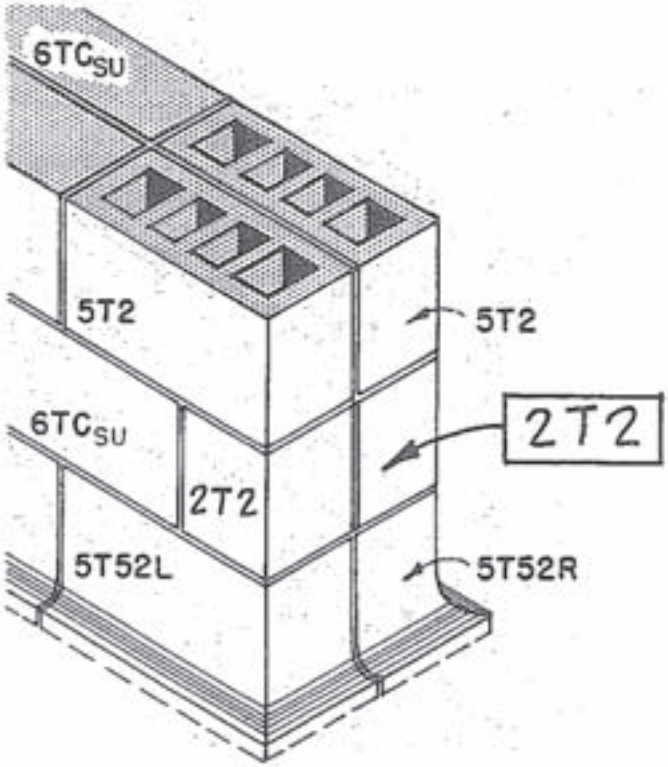


8" WALL
FINISH 2 SIDES

GROUP 1:	***6" square quoin - 4" return***
3 T 2	3 = 6" LENGTH (nominal dimension)
3 T 2	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
3 T 2	2 = QUOIN SQUARE END WITH 4" RETURN

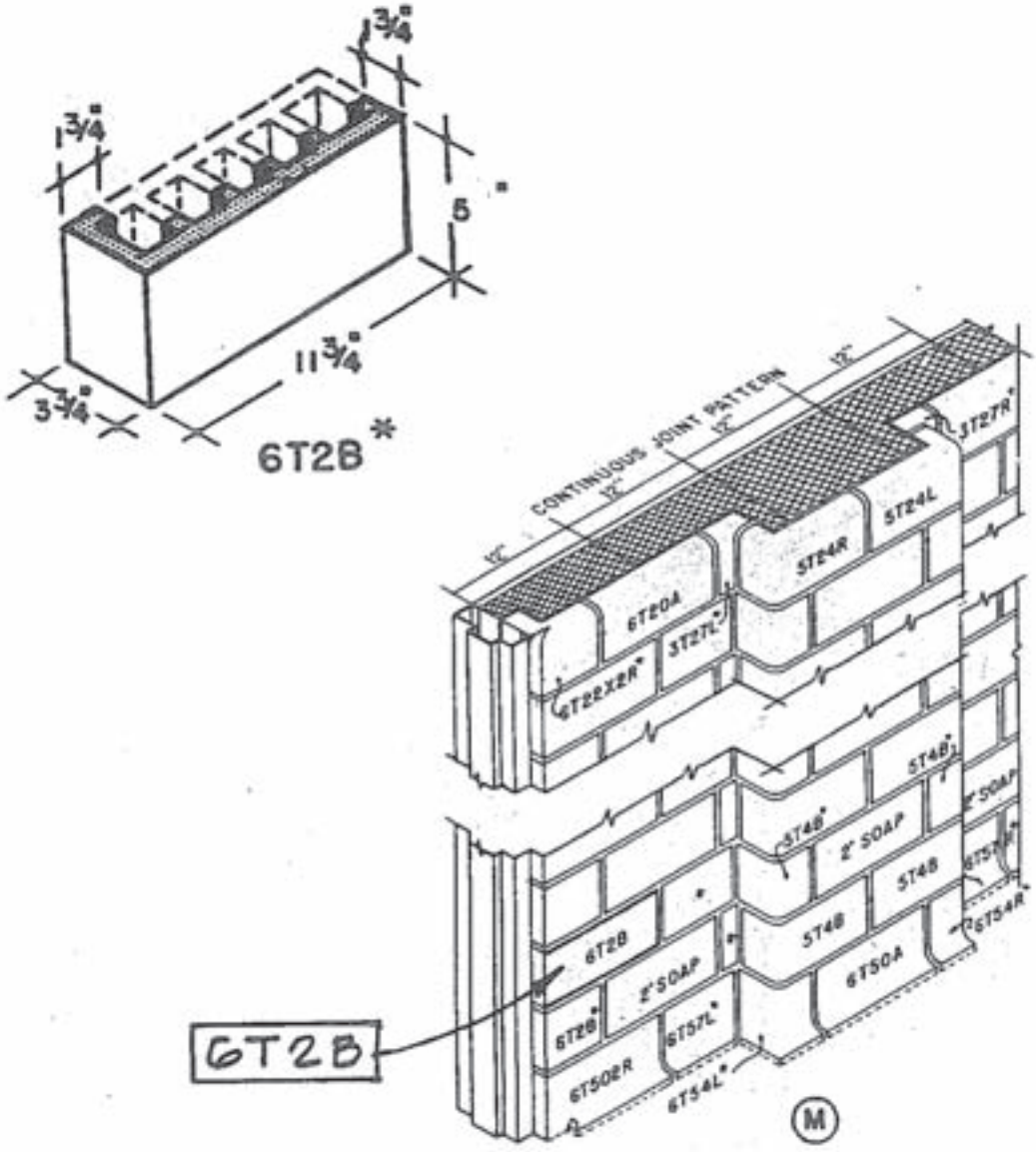


2T2

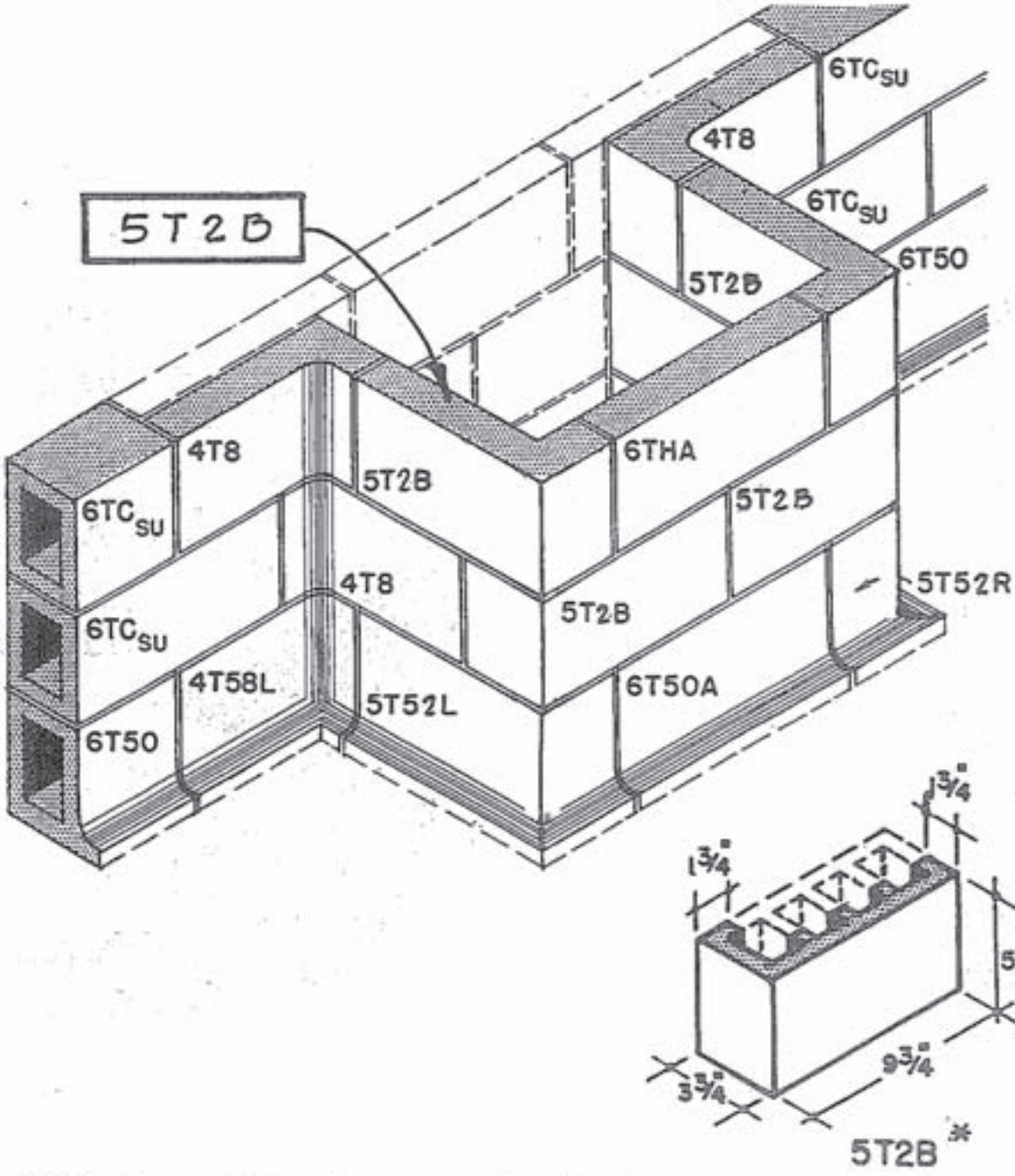


8" WALL
FINISH 2 SIDES

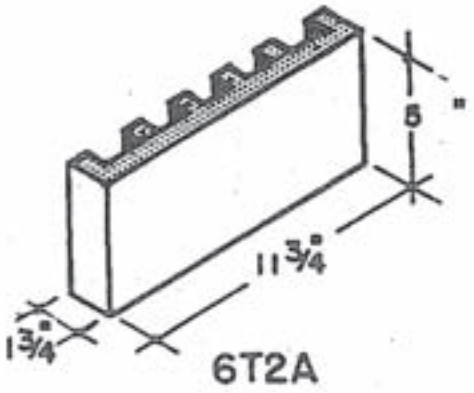
GROUP 1:	***4" square quoin - 4" return***
2 T 2	2 = 4" LENGTH (nominal dimension)
2 T 2	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
2 T 2	2 = QUOIN SQUARE END WITH 4" RETURN

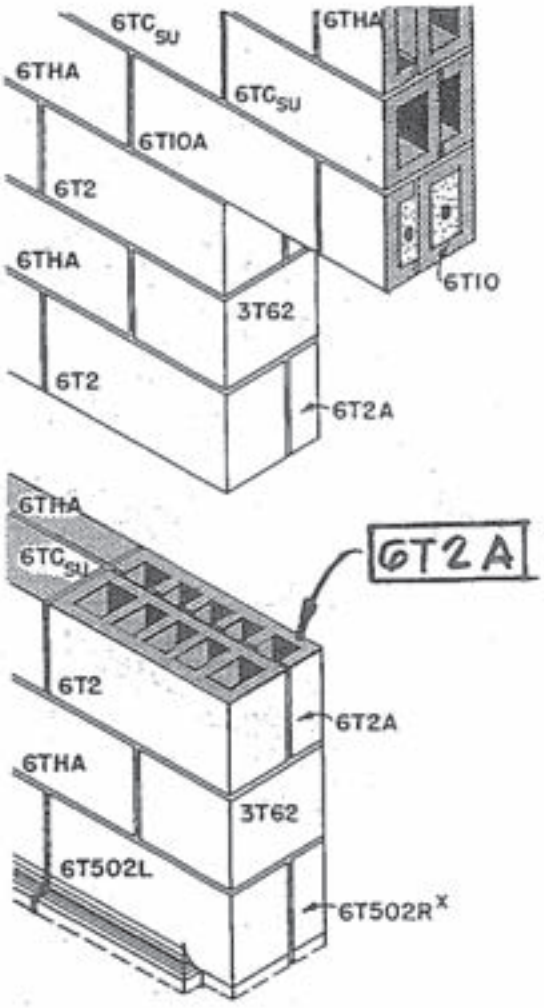


GROUP 1:	***12" square soap quoin - 4" return***
<u>6</u> T 2B	6 = 12" LENGTH (nominal dimension)
6 <u>T</u> 2B	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T <u>2</u>B	2 = QUOIN SQUARE END
6 T 2<u>B</u>	B = 2" SOAP WITH 4" RETURN



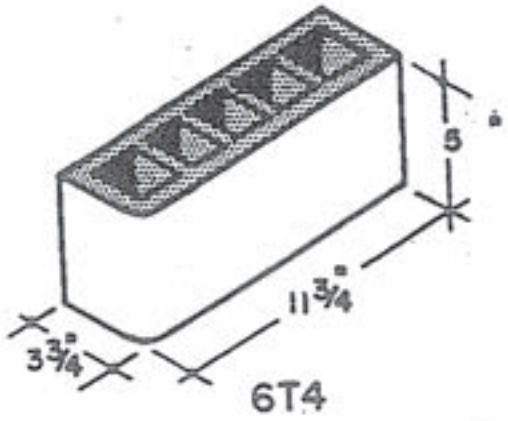
GROUP 1:	***10" square soap quoin - 4" return***
5 T 2 B	5 = 10" LENGTH (nominal dimension)
5 T 2 B	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
5 T 2 B	2 = QUOIN SQUARE END
5 T 2 B	B = 2" SOAP WITH 4" RETURN

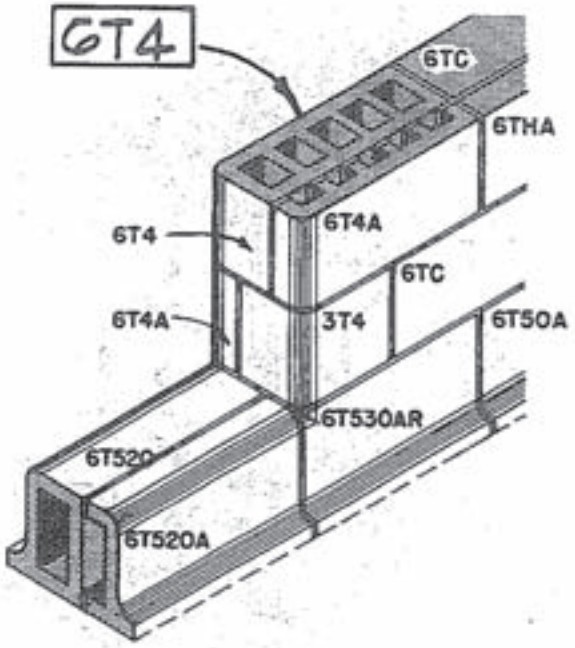




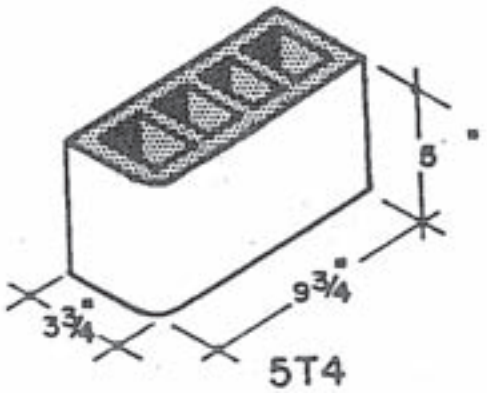
6" WALL
FINISH 2 SIDES

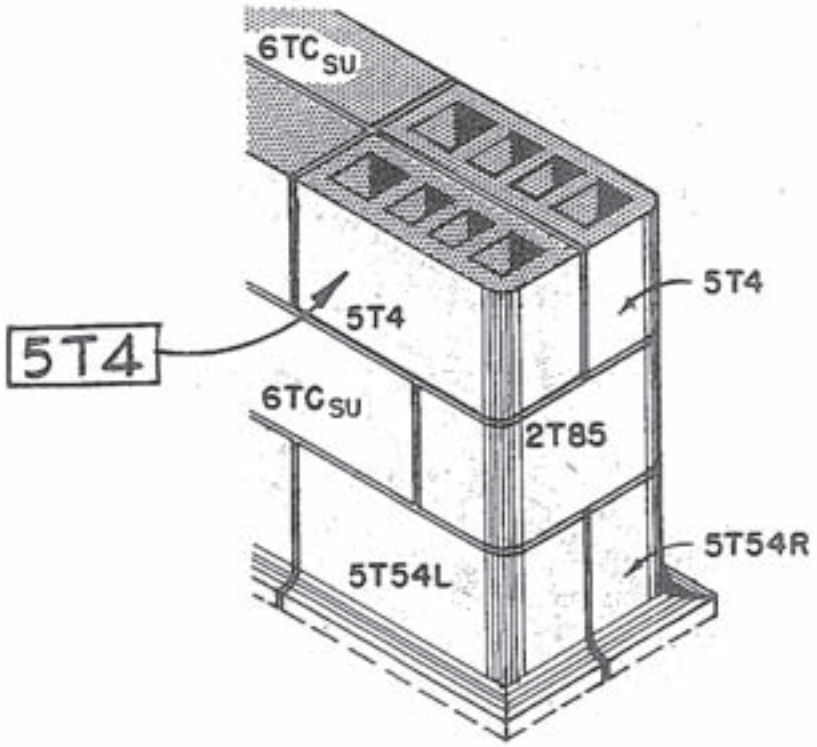
GROUP 1:	***12" square soap quoin—2" return***
6 T 2A	6 = 12" LENGTH (nominal dimension)
6 T 2A	T = 5 ⅓" HEIGHT (actual) 3 c = 16" (nominal)
6 T 2A	2 = QUOIN SQUARE END
6 T 2A	A = 2" SOAP WITH 2" RETURN





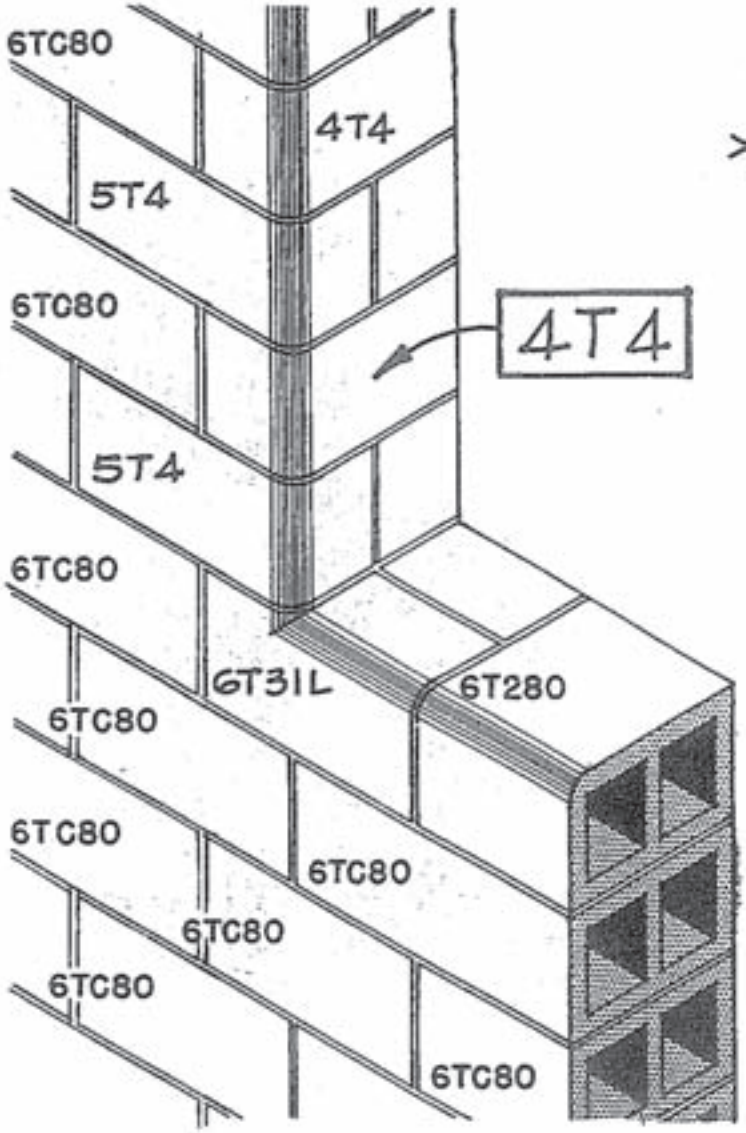
GROUP 1:	***12" bullnose quoin—4" return***
6 T 4	6 = 12" LENGTH (nominal dimension)
6 T 4	T = 5 ." HEIGHT (actual) 3 c = 16" (nominal)
6 T 4	4 = VERTICAL BULLNOSE WITH 4" RETURN

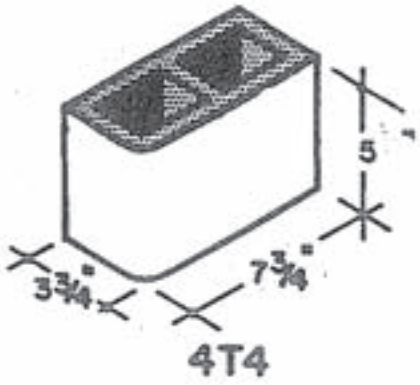




GROUP 1: ***12" bullnose quoin—4" return***

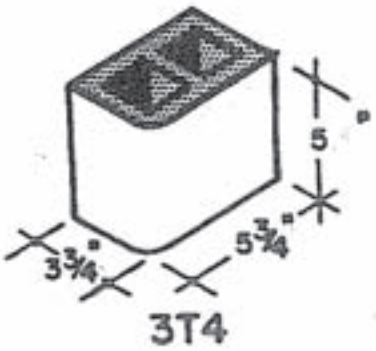
5 T 4	5 = 10" LENGTH (nominal dimension)
5 T 4	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
5 T 4	4 = VERTICAL BULLNOSE WITH 4" RETURN

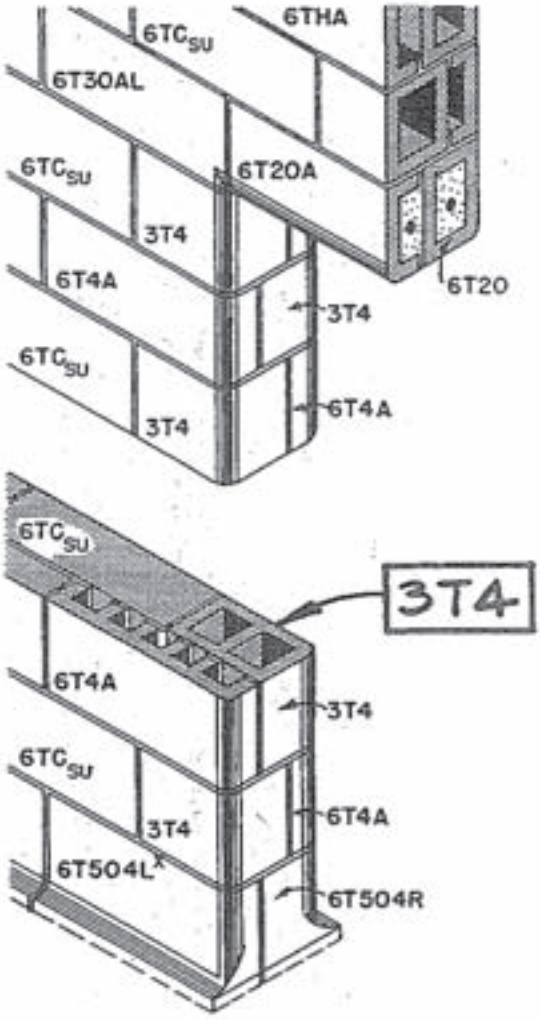




GROUP 1: ***10" bullnose quoin—4" return***

4 T 4	4 = 8" LENGTH (nominal dimension)
4 **T** 4	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
4 T **4**	4 = VERTICAL BULLNOSE WITH 4" RETURN

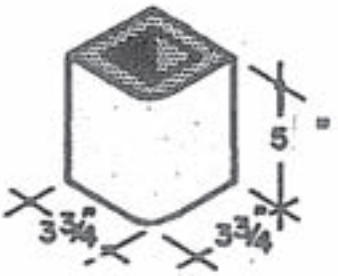




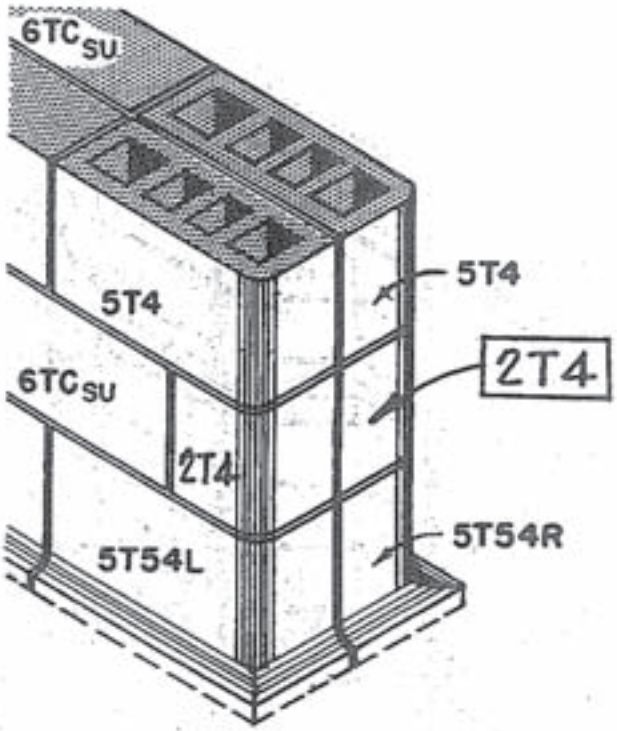
6" WALL
FINISH 2 SIDES

GROUP 1: ***6" bullnose quoin - 4" return***

3 T 4	3 = 6" LENGTH (nominal dimension)
3 **T** 4	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
3 T **4**	4 = VERTICAL BULLNOSE WITH 4" RETURN

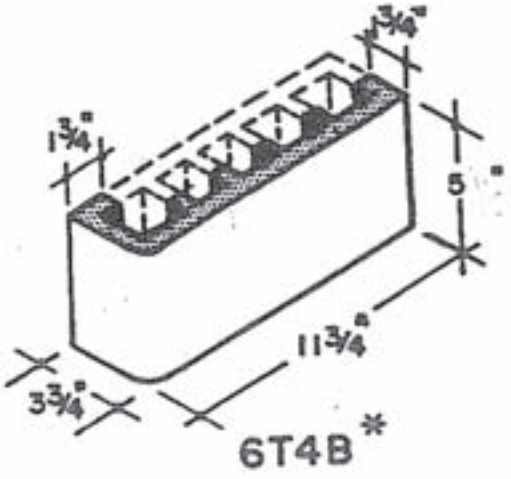


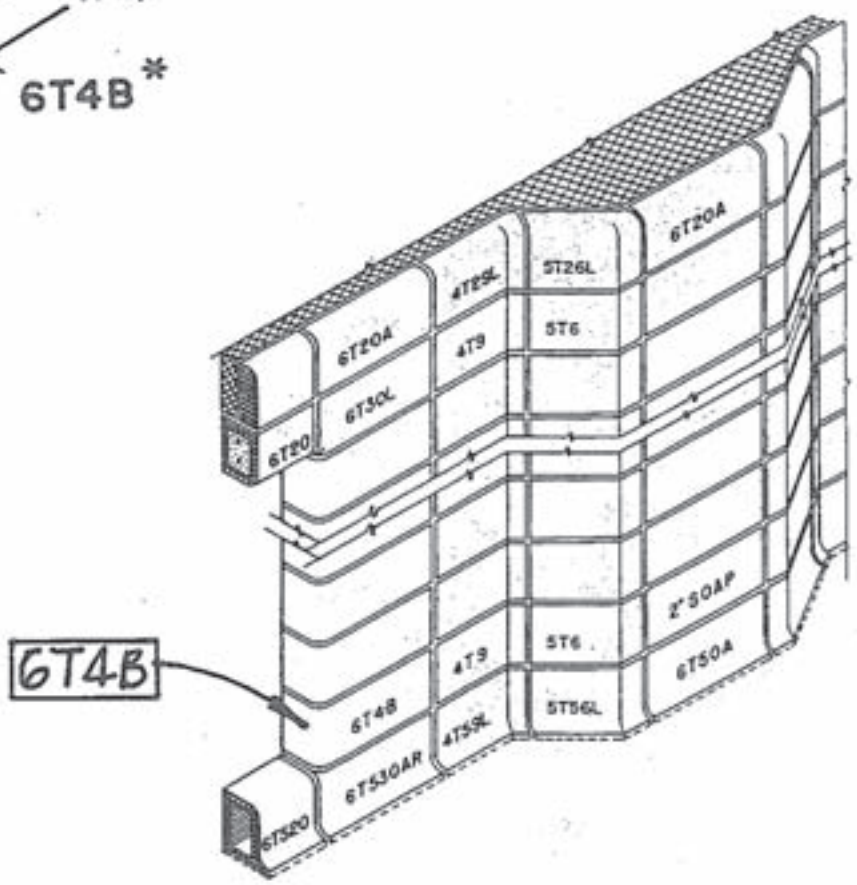
2T4



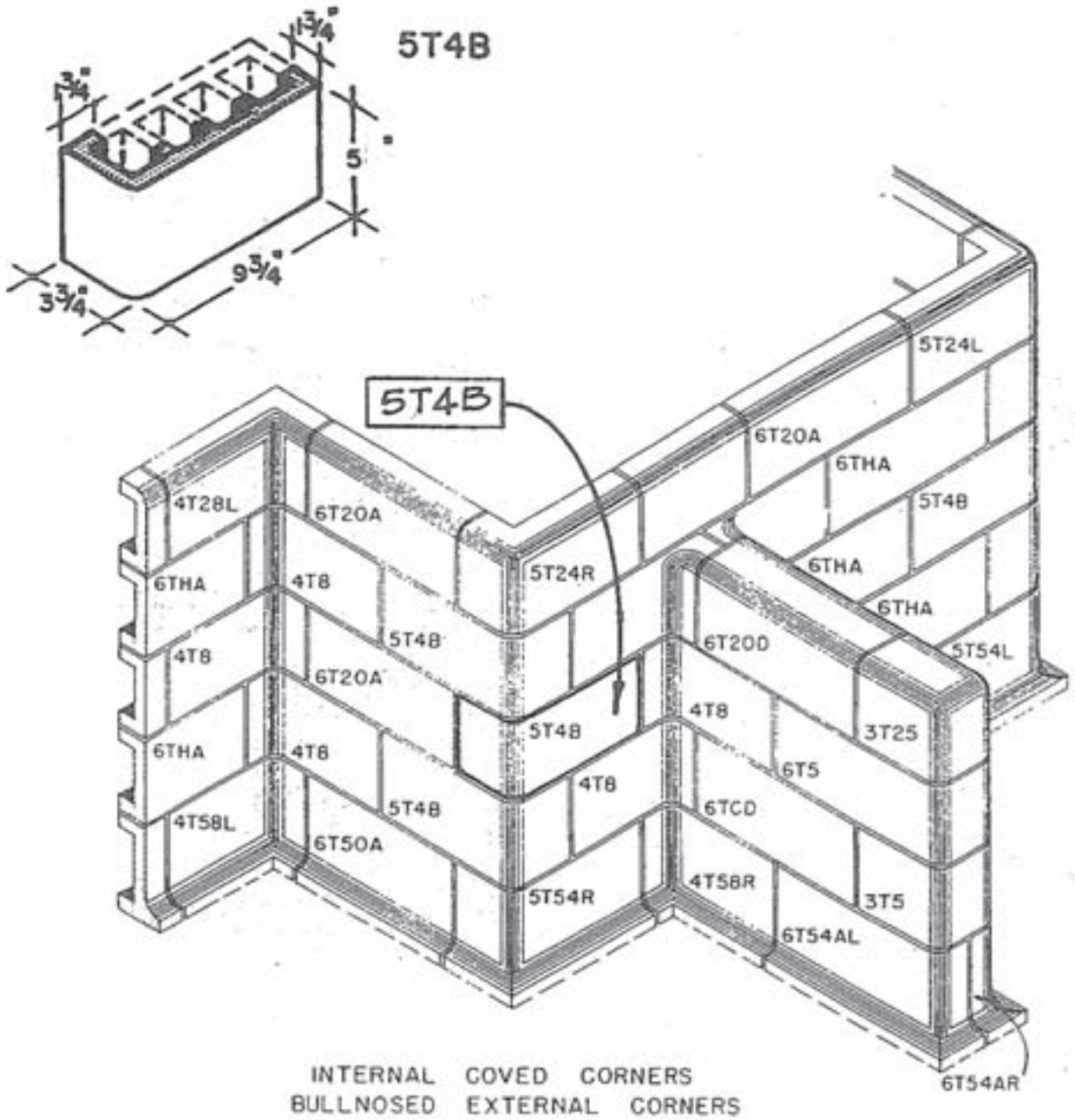
8" WALL
FINISH 2 SIDES

GROUP 1:	***4" bullnos quoin - 4" return***
2 T 4	2 = 4" LENGTH (nominal dimension)
2 T 4	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
2 T 4	4 = VERTICAL BULLNOSE WITH 4" RETURN





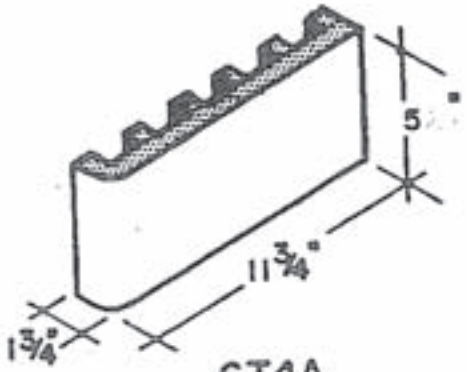
GROUP 1:	***12" bullnose soap quoin—4" return***
6 T 4B	6 = 12" LENGTH (nominal dimension)
6 T 4B	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 4B	4 = VERTICAL BULLNOSE
6 T 4B	B = 2" SOAP WITH 4" RETURN



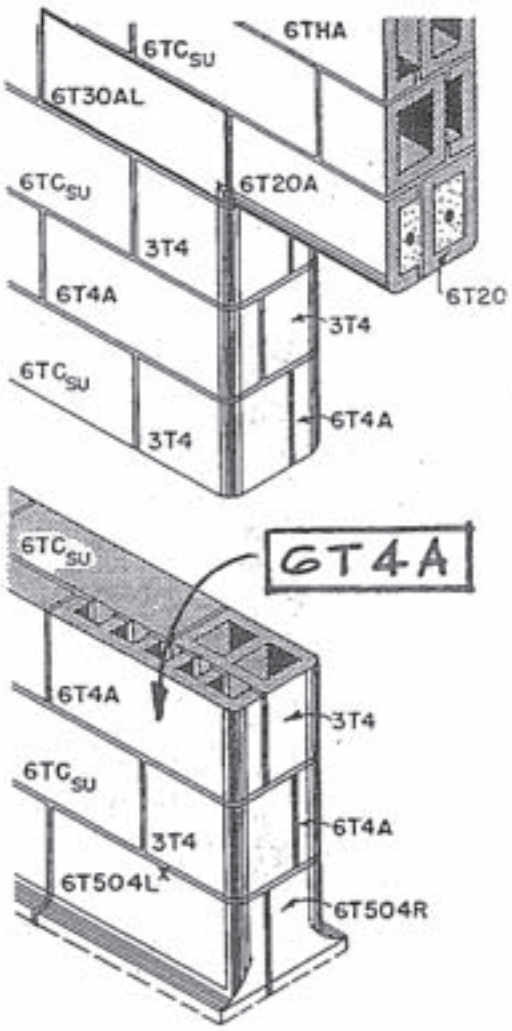
INTERNAL COVED CORNERS
BULLNOSED EXTERNAL CORNERS

GROUP 1: ***10" bullnose soap quoin—4" return***

5 T 4B	5 = 10" LENGTH (nominal dimension)
5 **T** 4B	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
5 T **4**B	4 = VERTICAL BULLNOSE
5 T 4**B**	B = 2" SOAP WITH 4" RETURN



6T4A

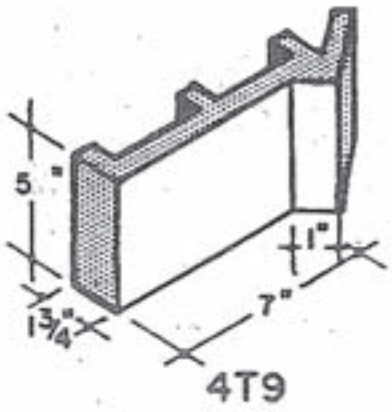


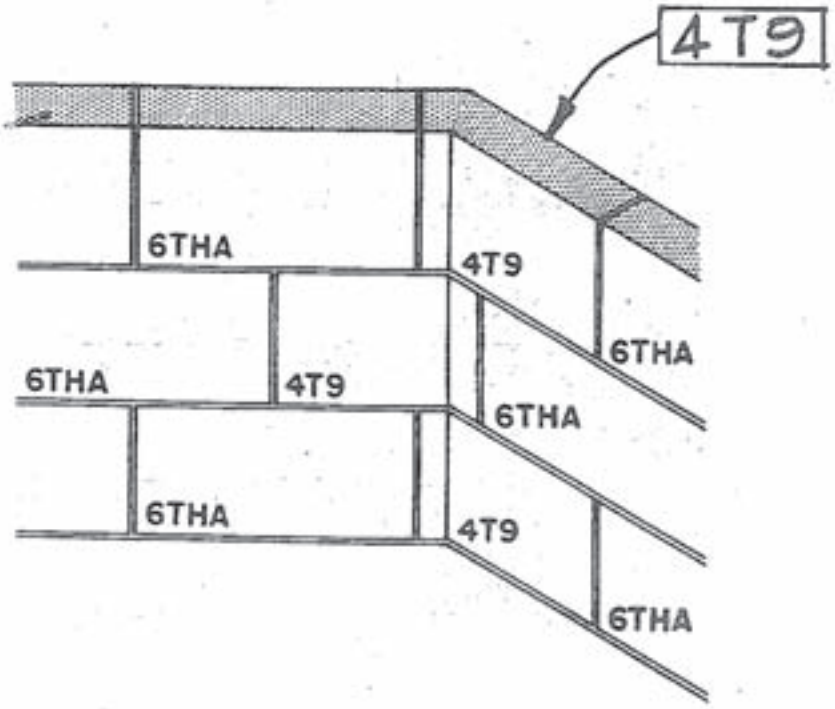
6T4A

6" WALL
FINISH 2 SIDES

GROUP 1: ***12" bullnose soap quoin - 2" return***

6 T 4A	6 = 12" LENGTH (nominal dimension)
6 T 4A	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 4A	4 = VERTICAL BULLNOSE
6 T 4A	A = 2" SOAP WITH 2" RETURN

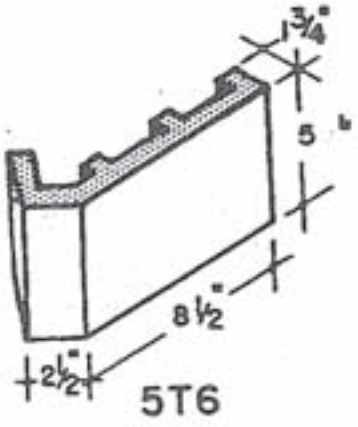


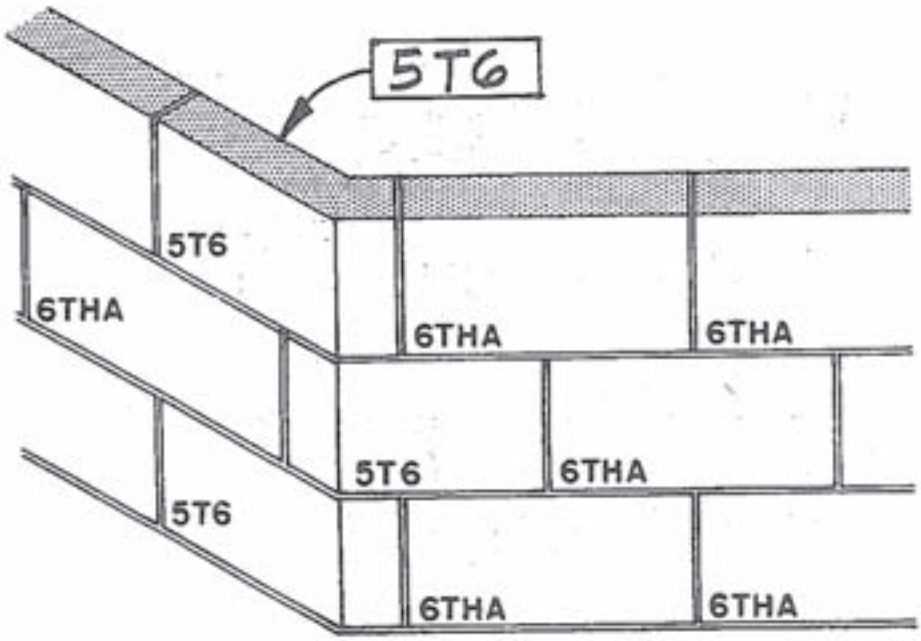


GROUP 1: 8" internal 45° soap quoin

Note: This is a non-standard shape. Approval for manufacture will be on a per job basis.

4 T 9	4 = 8" LENGTH (nominal dimension)
4 **T** 9	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
4 T **9**	9 = INTERNAL OCTAGON (INTERNAL 45° CORNER)

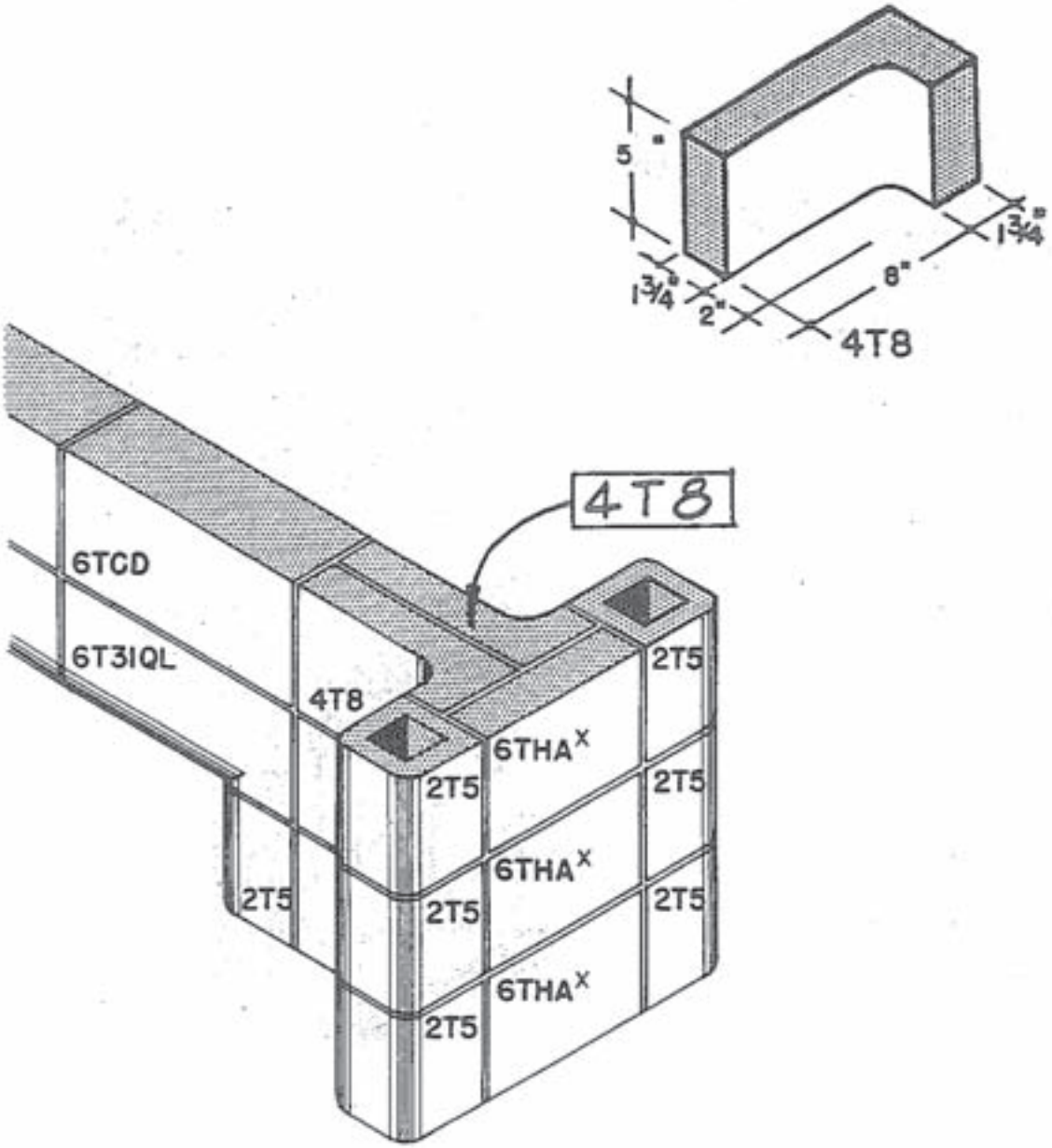




GROUP 1: 10" external 45° soap quoin

Note: This is a non-standard shape. Approval for manufacture will be on a per job basis.

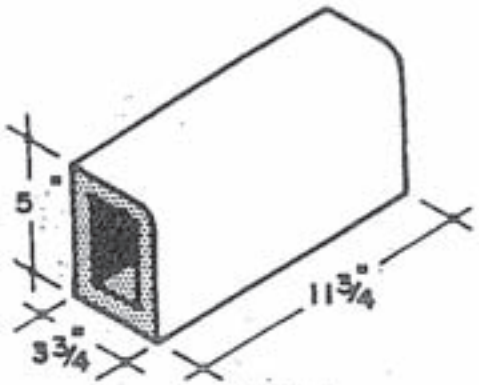
5 T 6	5 = 10" LENGTH (nominal dimension)
5 **T** 6	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
5 T **6**	6 = EXTERNAL OCTAGON (EXTERNAL 45° CORNER)



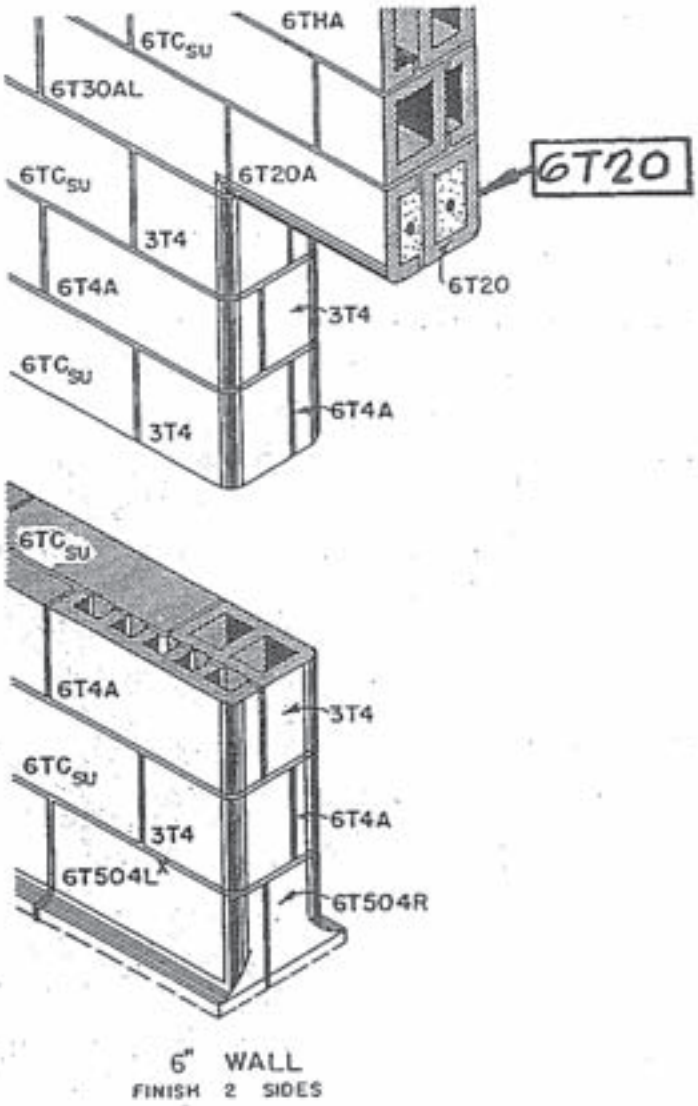
GROUP 1: 8" internal vertical cove quoin

Note: This is a non-standard shape. Approval for manufacture will be on a per job basis.

4 T 8	4 = 8" LENGTH (nominal dimension)
4 **T** 8	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
4 T **8**	8 = VERTICAL INTERNAL COVE

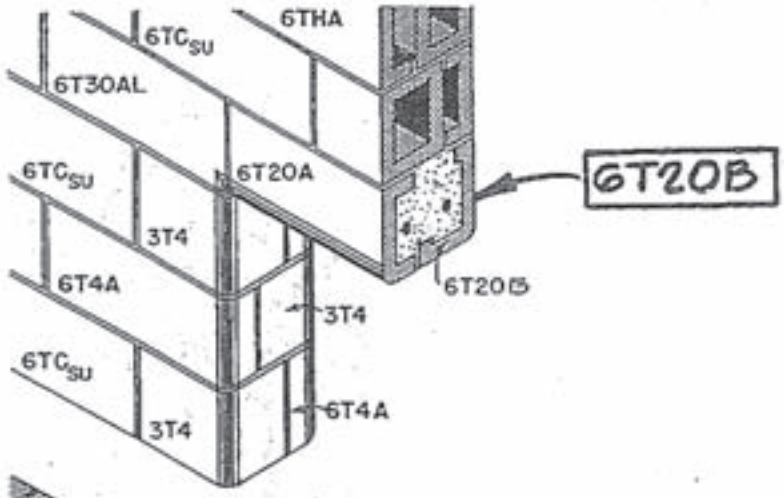


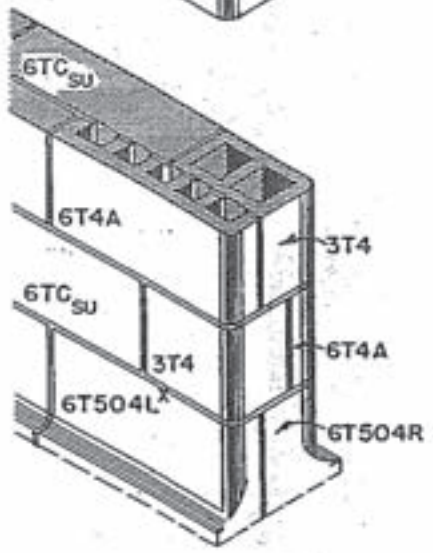
6T20



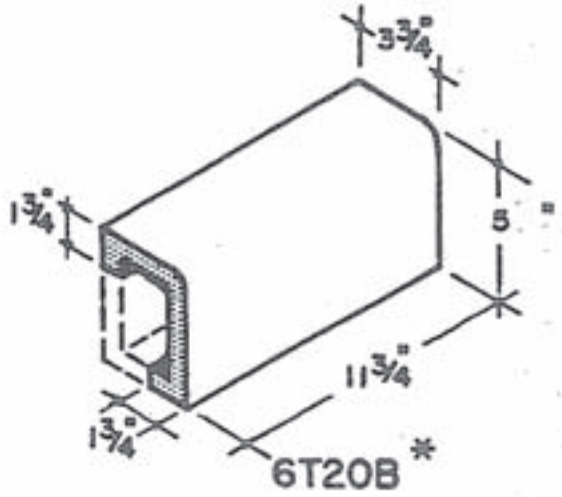
6" WALL
FINISH 2 SIDES

GROUP 2:	***12" bullnose sill/lintel/cap—4" reveal***
6 T 20	6 = 12" LENGTH (nominal dimension)
6 T 20	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 20	20 = UPPER EDGED HORIZONTAL BULLNOSE WITH 4" REVEAL

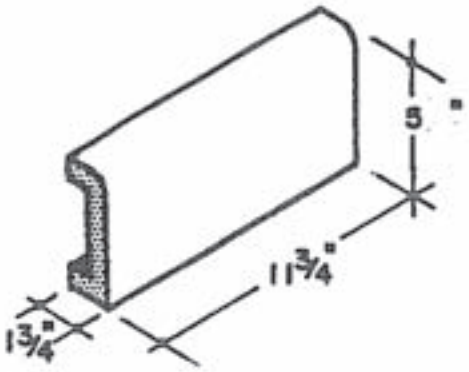




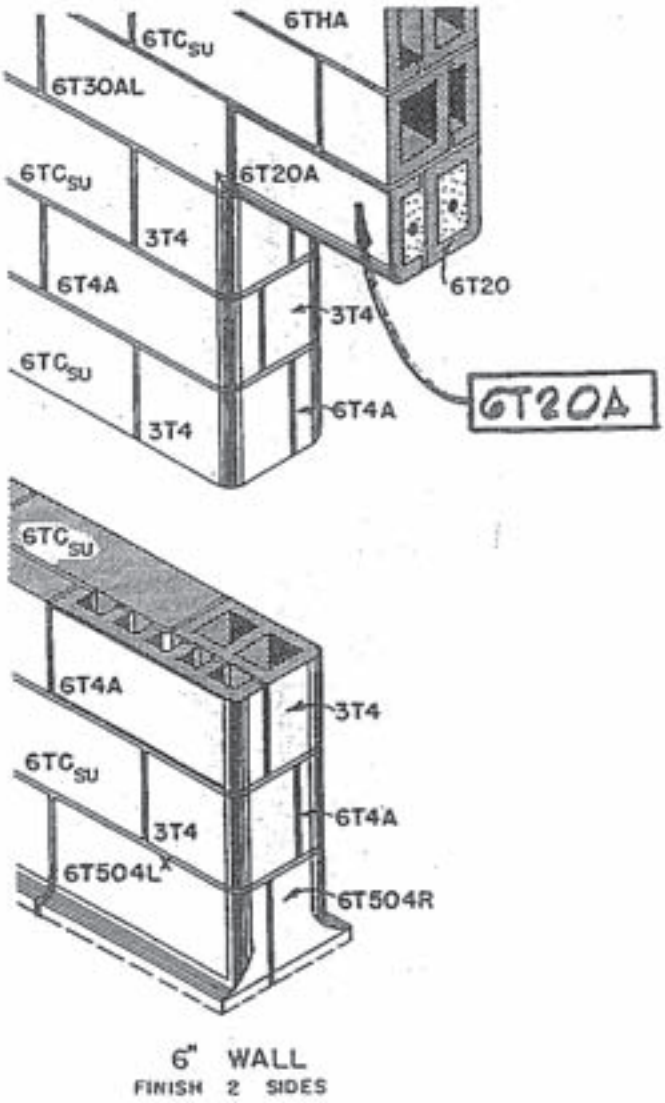
6" WALL
FINISH 2 SIDES



GROUP 2:	12" bullnose soap sill/lintel/cap—4" reveal
6 T 20 B	6 = 12" LENGTH (nominal dimension)
6 T 20 B	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 20 B	20 = UPPER EDGED HORIZONTAL BULLNOSE
6 T 20 B	B = 2" SOAP WITH 4" REVEAL

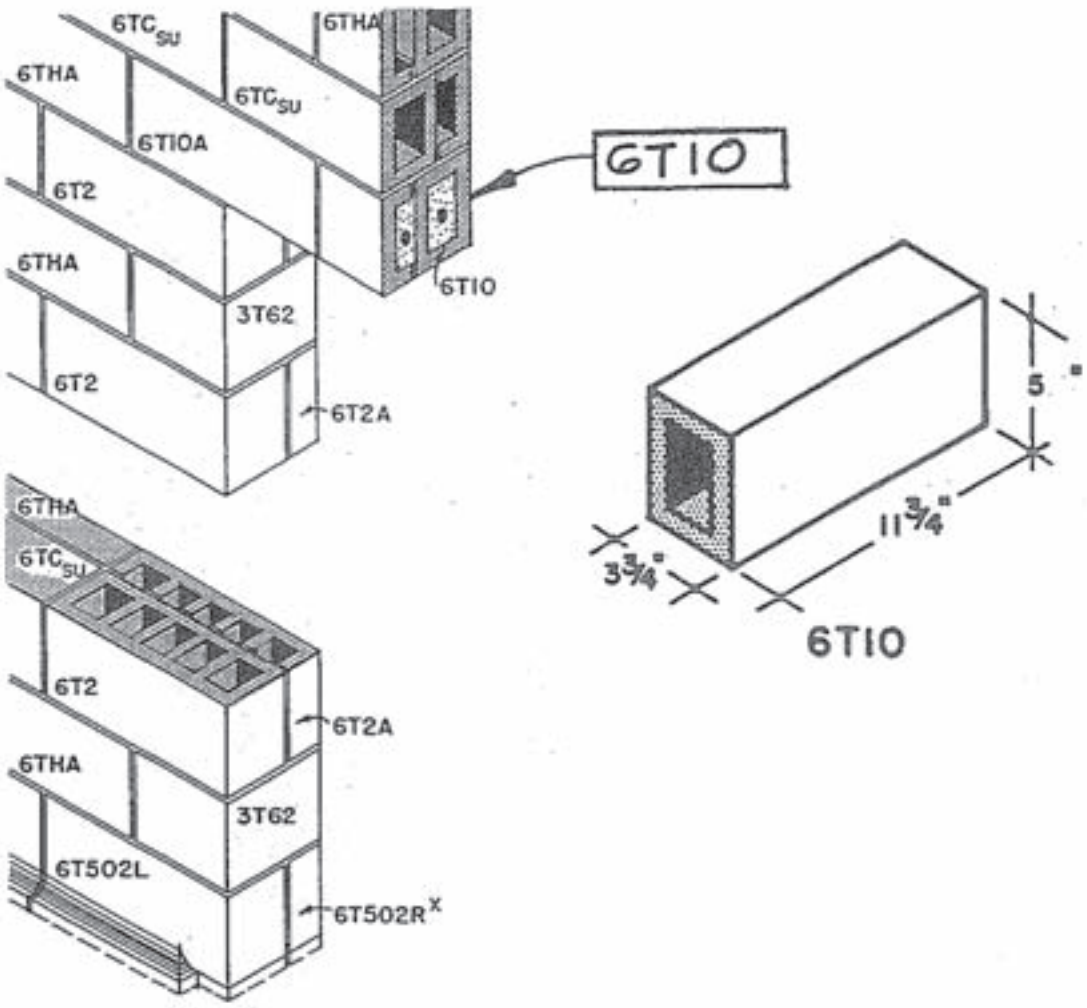


6T20A



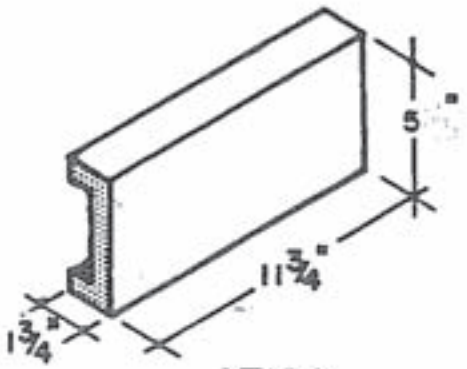
6" WALL
FINISH 2 SIDES

GROUP 2:	***12" bullnose soap sill/lintel/cap—2" reveal***
6 T 20 A	6 = 12" LENGTH (nominal dimension)
6 T 20 A	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 20 A	20 = UPPER EDGED HORIZONTAL BULLNOSE
6 T 20 A	A = 2" SOAP WITH 2" REVEAL

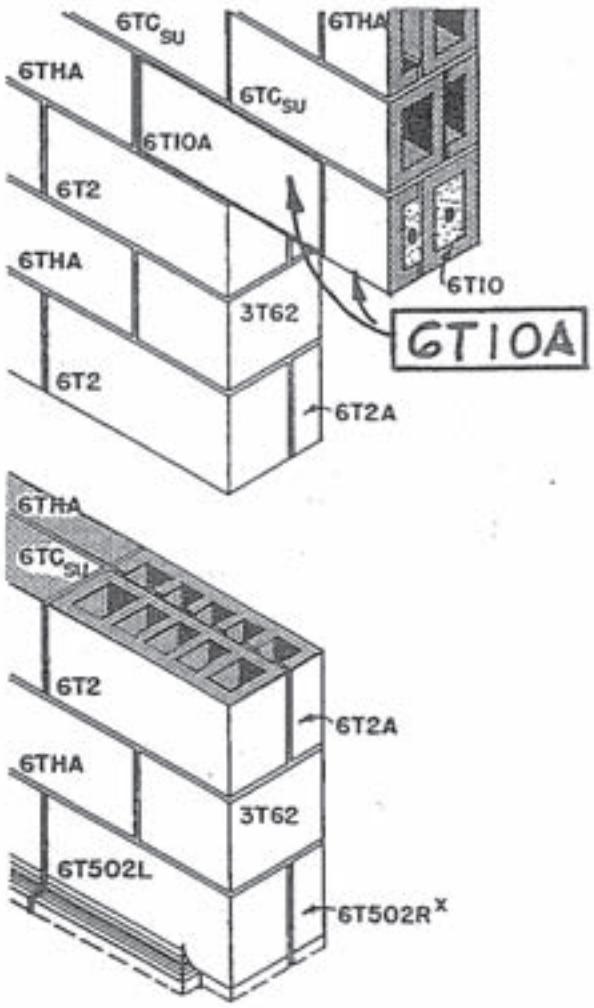


6" WALL
FINISH 2 SIDES

GROUP 2:	***12" square sill/lintel/cap—4" reveal***
6 T 10	6 = 12" LENGTH (nominal dimension)
6 T 10	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 10	10 = HORIZONTAL SQUARE EDGES WITH 4" REVEAL

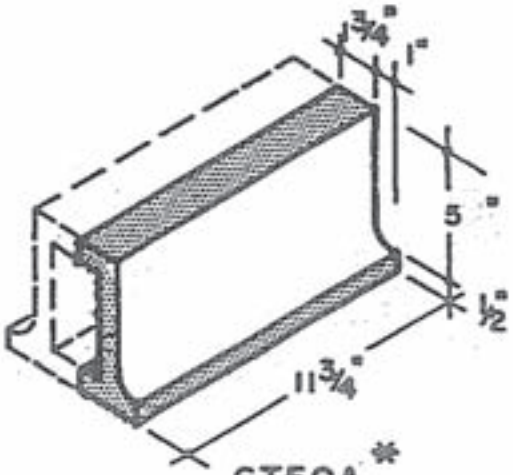


6T10A



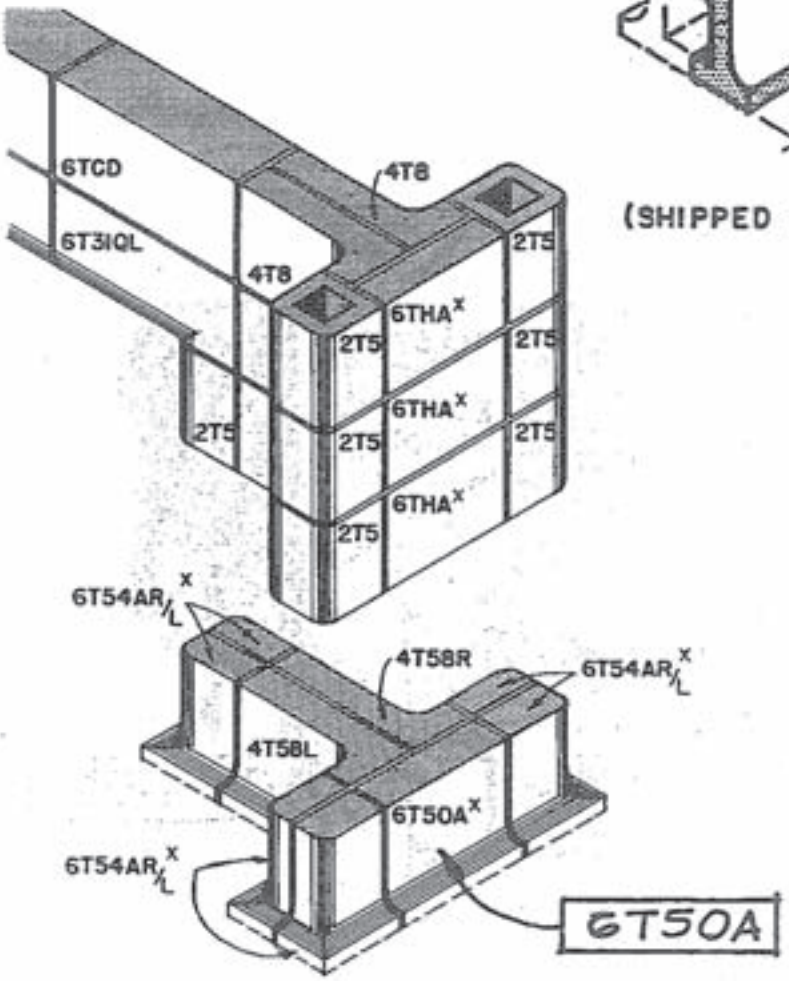
6" WALL
FINISH 2 SIDES

GROUP 2:	***12" square sill/lintel/cap—2" reveal***
6 T 10 A	6 = 12" LENGTH (nominal dimension)
6 T 10 A	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 10 A	10 = HORIZONTAL SQUARE EDGES
6 T 10 A	A = 2" SOAP WITH 2" REVEAL

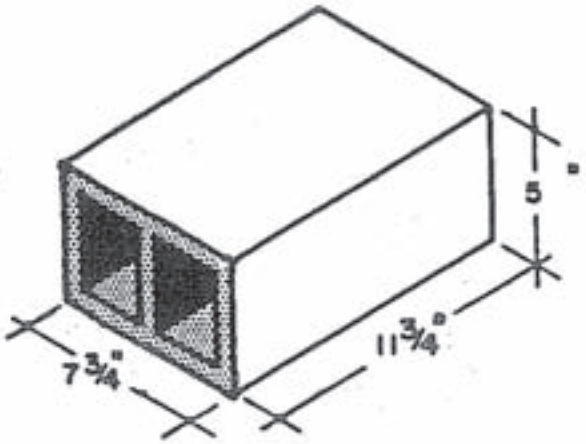


6T50A *

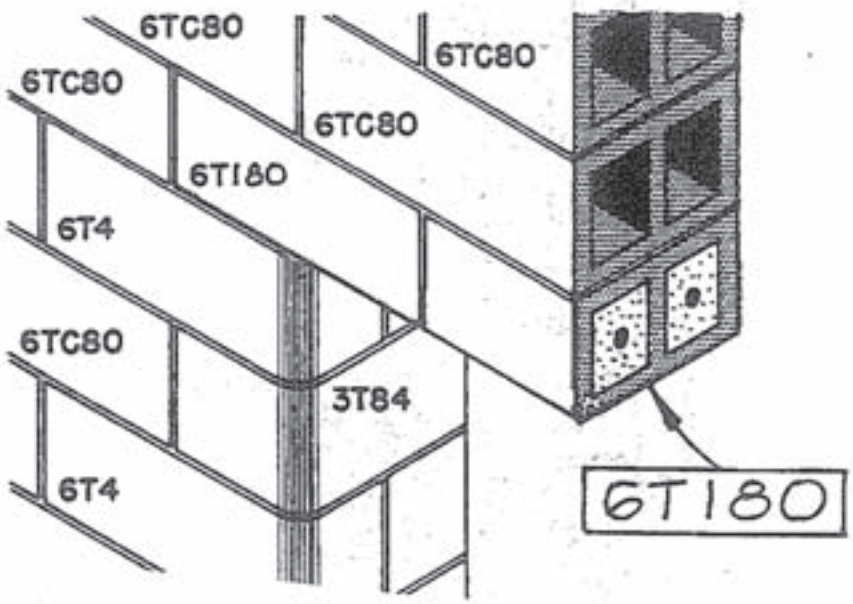
(SHIPPED DOUBLE AS INDICATED.)



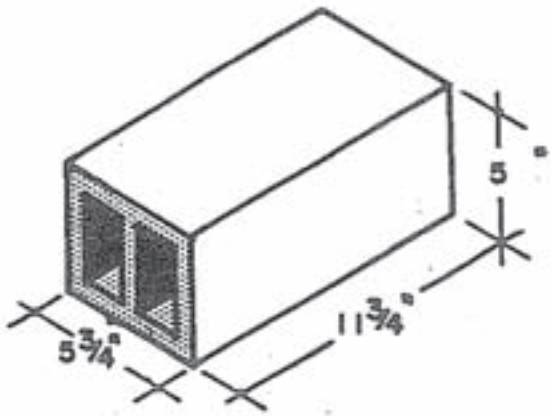
GROUP 2:	***12" recessed cove base soap***
6 T 50 A	6 = 12" LENGTH (nominal dimension)
6 T 50 A	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 50 A	50 = COVE BASE
6 T 50 A	A = 2" SOAP



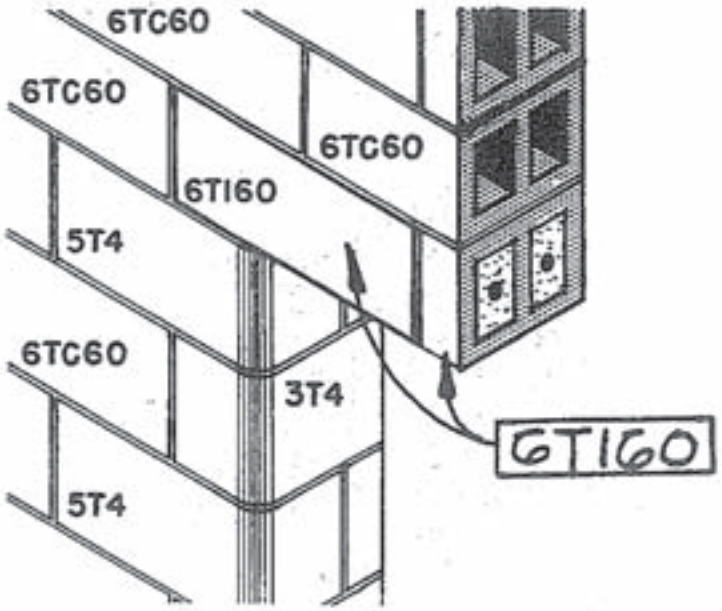
6T180



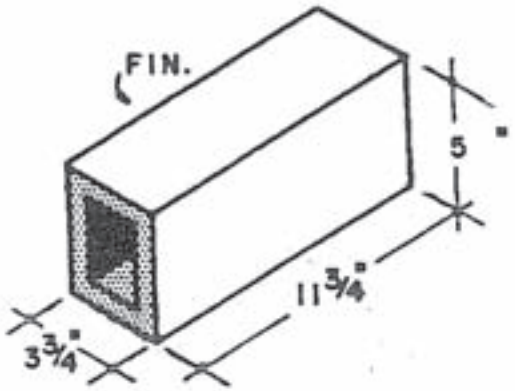
GROUP 3:	***12" square sill/lintel—8" reveal***
6 T 180	6 = 12" LENGTH (nominal dimension)
6 T 180	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 180	18 = HORIZONTAL SQUARE EDGES
6 T 180	80 = 8" THRU THE WALL WITH 8" REVEAL



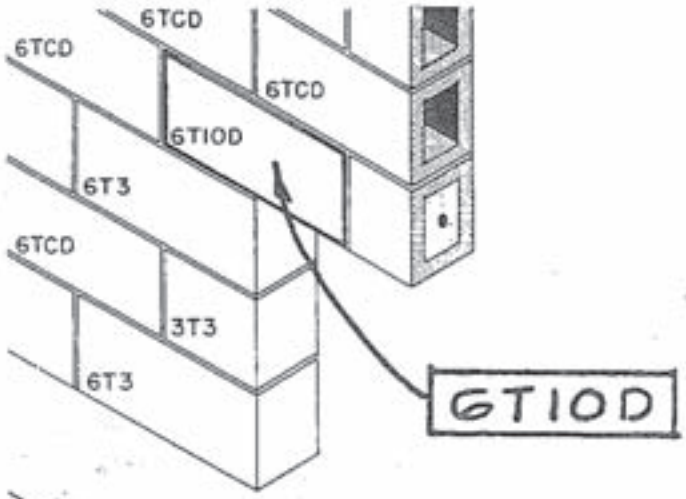
6T160

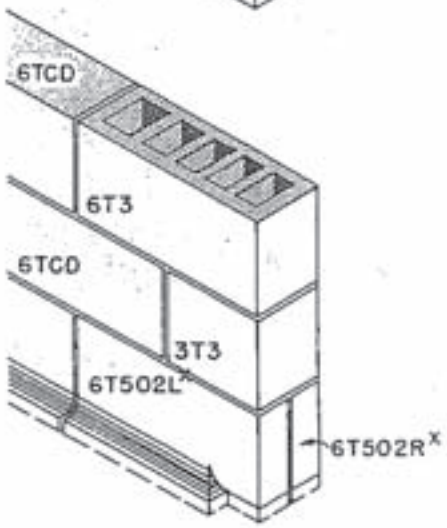


GROUP 3:	***12" square sill/lintel—6" reveal***
6 T 160	6 = 12" LENGTH (nominal dimension)
6 T 160	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 160	16 = HORIZONTAL SQUARE EDGES
6 T 160	60 = 6" THRU THE WALL WITH 6" REVEAL



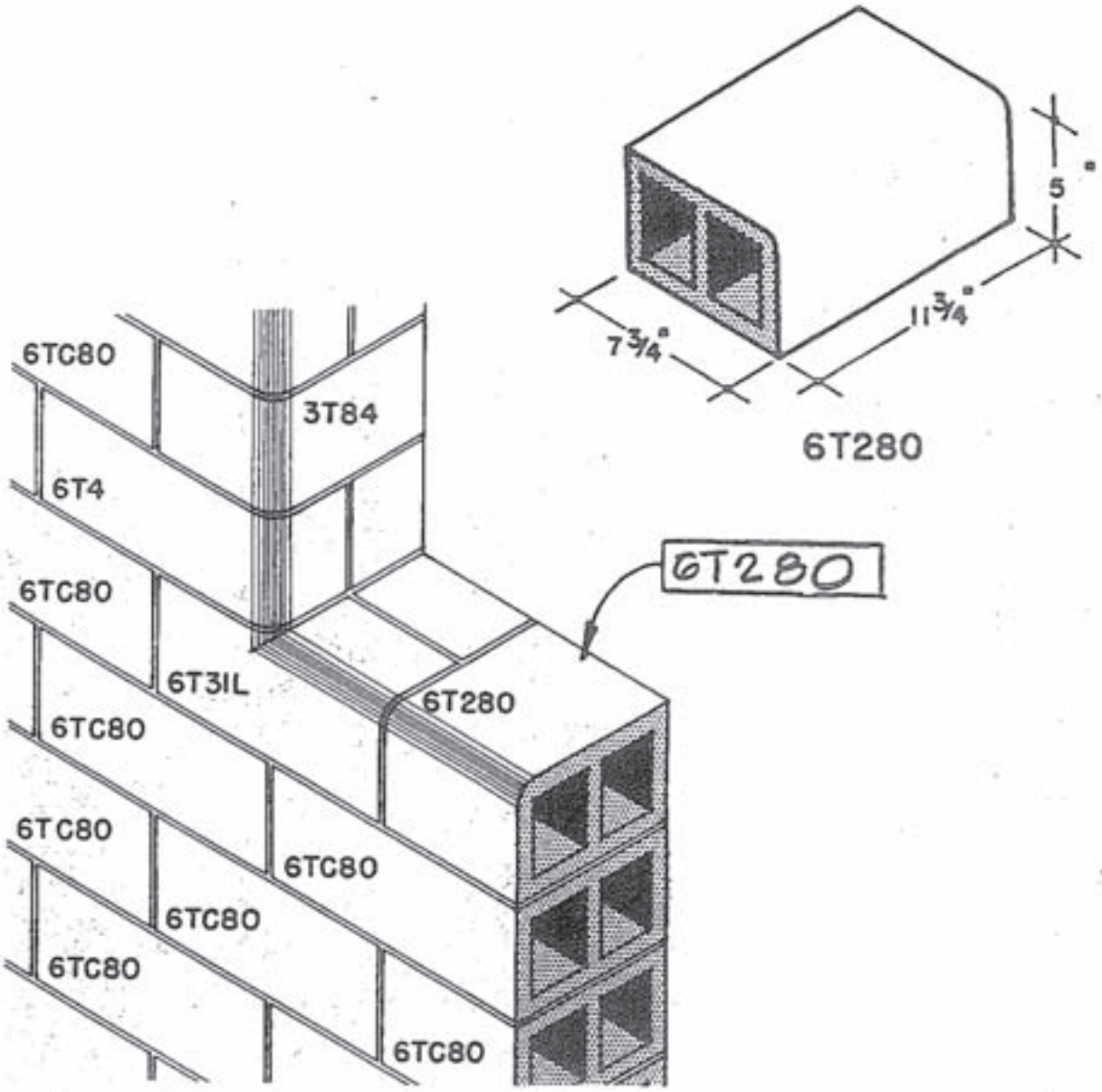
6T10D



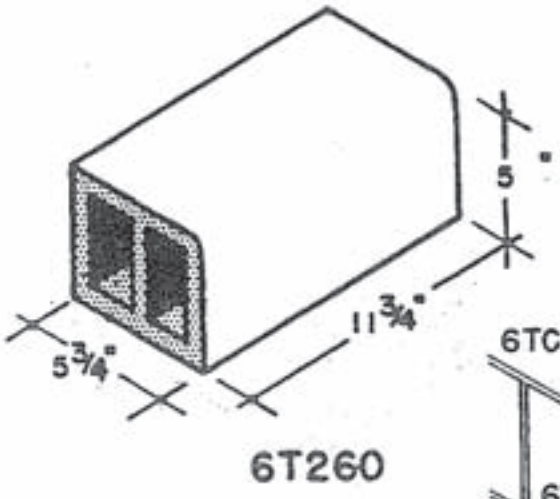


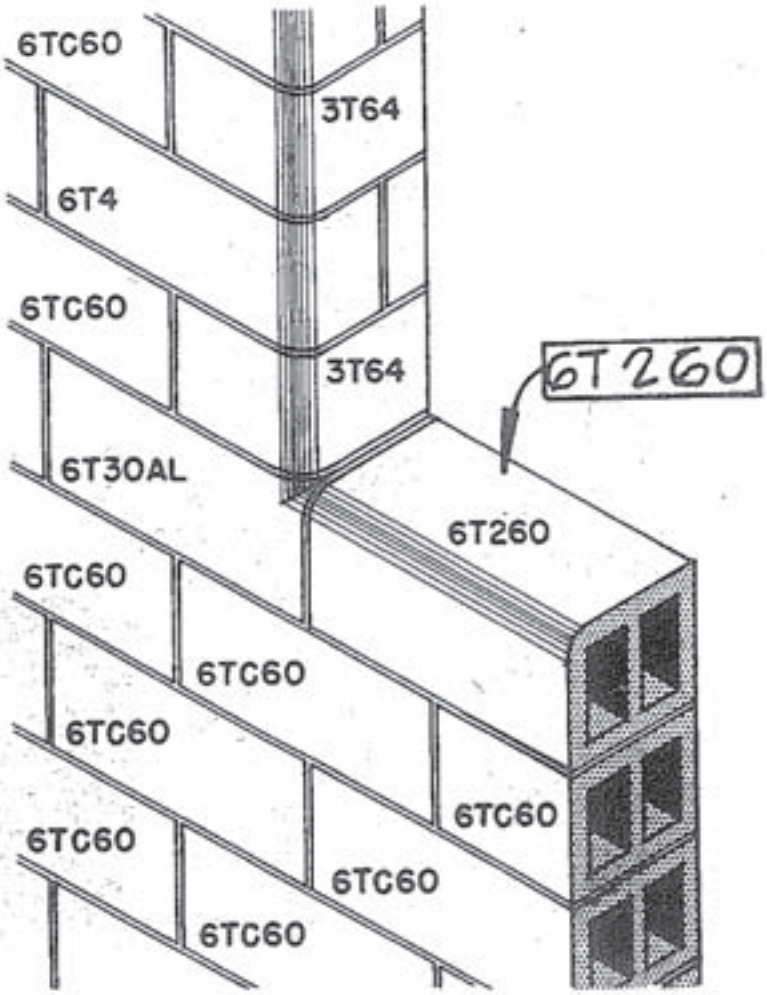
4" WALL
FINISH 2 SIDES

GROUP 3:	***12" square sill/lintel/cap—4" reveal (two faced)***
6 T 10 D	6 = 12" LENGTH (nominal dimension)
6 T 10 D	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 10 D	10 = HORIZONTAL SQUARE EDGES WITH 4" REVEAL
6 T 10 D	D = DOUBLE FACED

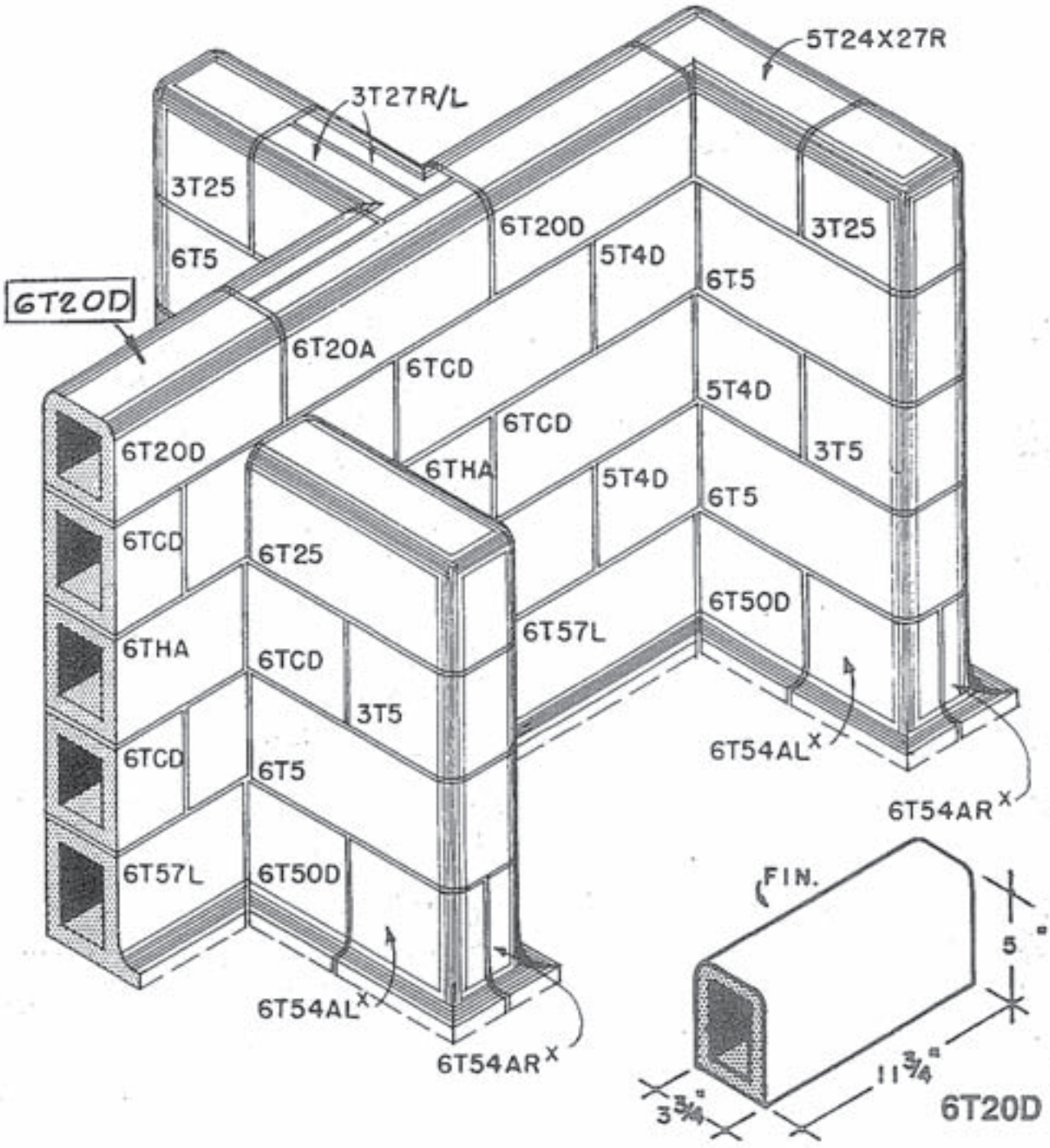


GROUP 3:	***12" bullnose sill/lintel/cap—8" reveal***
6 T 280	6 = 12" LENGTH (nominal dimension)
6 T 280	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 280	28 = UPPER EDGED HORIZONTAL BULLNOSE
6 T 280	80 = 8" THRU THE WALL WITH 4" REVEAL

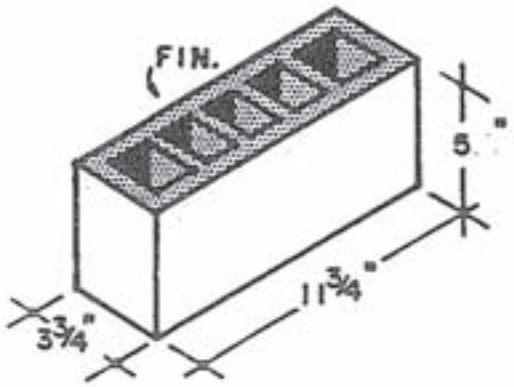




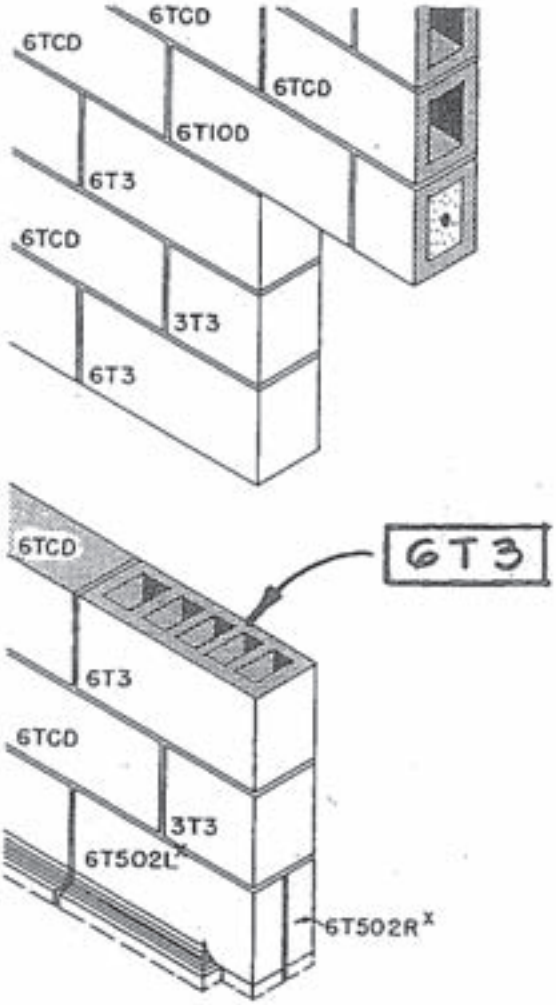
GROUP 3:	***12" bullnose sill/lintel/cap—4" reveal***
6 T 260	6 = 12" LENGTH (nominal dimension)
6 T 260	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 260	26 = UPPER EDGED HORIZONTAL BULLNOSE
6 T 260	60 = 6" THRU THE WALL WITH 6" REVEAL



GROUP 3:	12" bullnose sill/lintel/cap—4" reveal
6 T 20 D	6 = 12" LENGTH (nominal dimension)
6 T 20 D	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 20 D	20 = UPPER EDGED HORIZONTAL BULLNOSE WITH 4" REVEAL
6 T 20 D	D = DOUBLE FACED

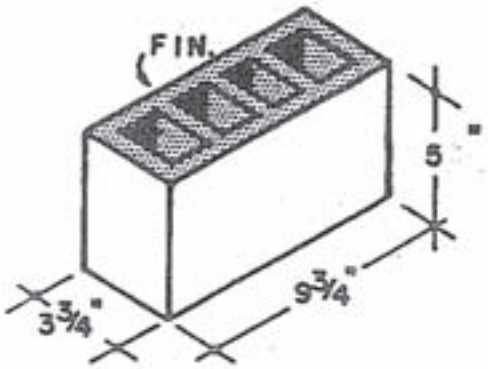


6T3

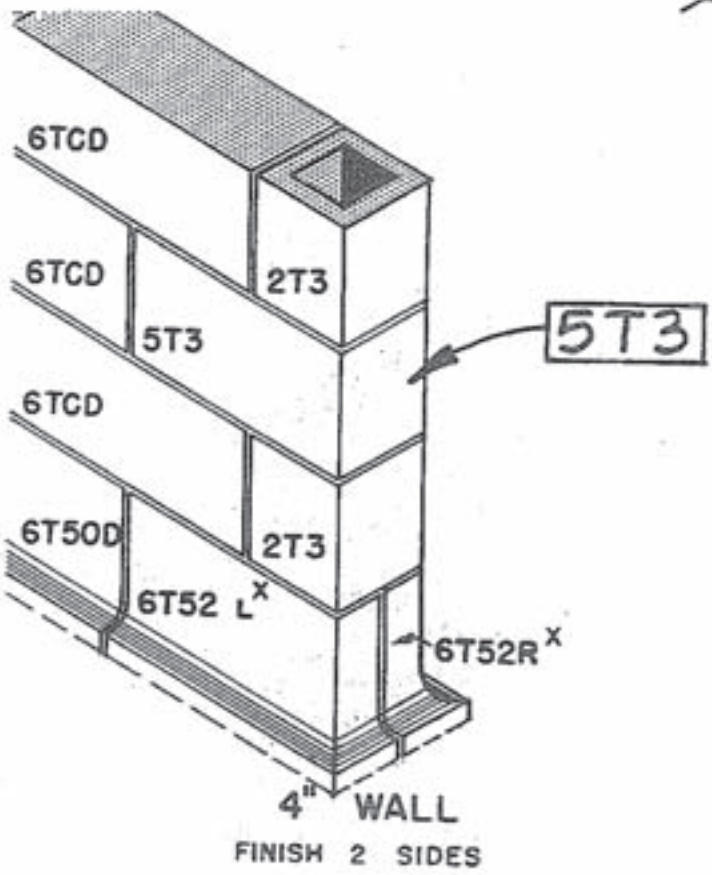


4" WALL
FINISH 2 SIDES

GROUP 3:	***12" square closure—4" wall***
6 T 3	6 = 12" LENGTH (nominal dimension)
6 T 3	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 3	3 = QUOIN END DOUBLE FACED WITH 4" RETURN

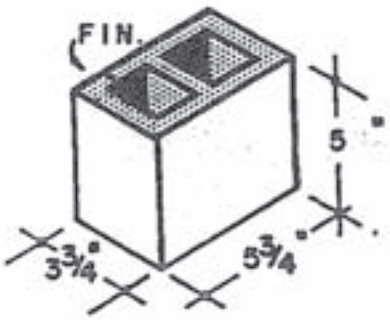


5T3

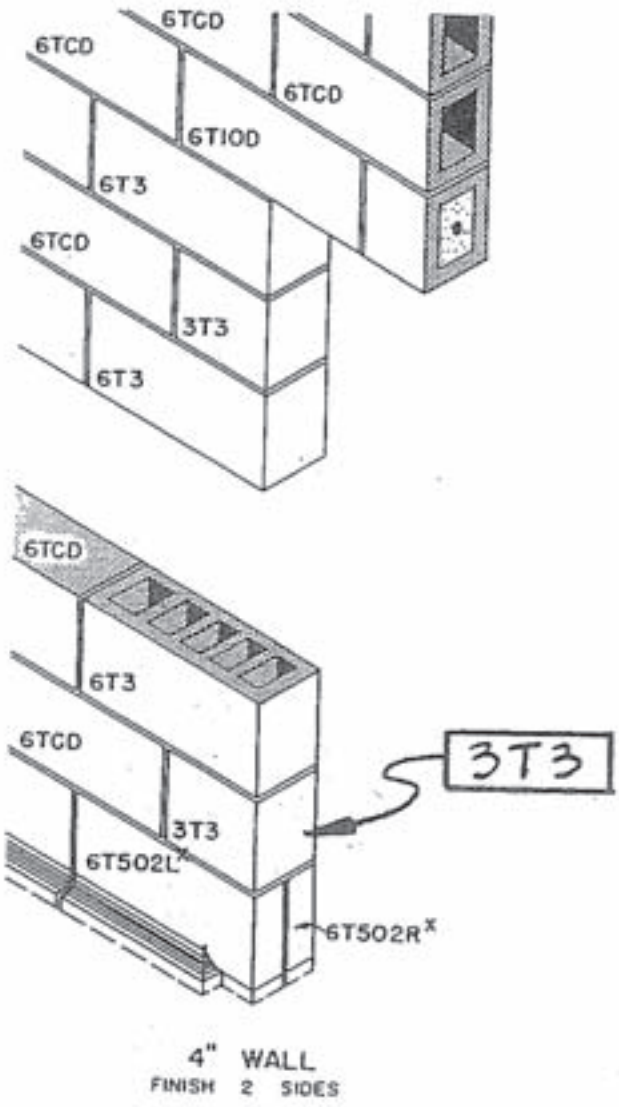


FINISH 2 SIDES

GROUP 3:	***10" square closure—4" wall***
5 T 3	5 = 10" LENGTH (nominal dimension)
5 **T** 3	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
5 T **3**	3 = QUOIN END DOUBLE FACED WITH 4" RETURN

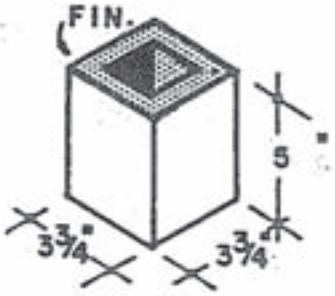


3T3

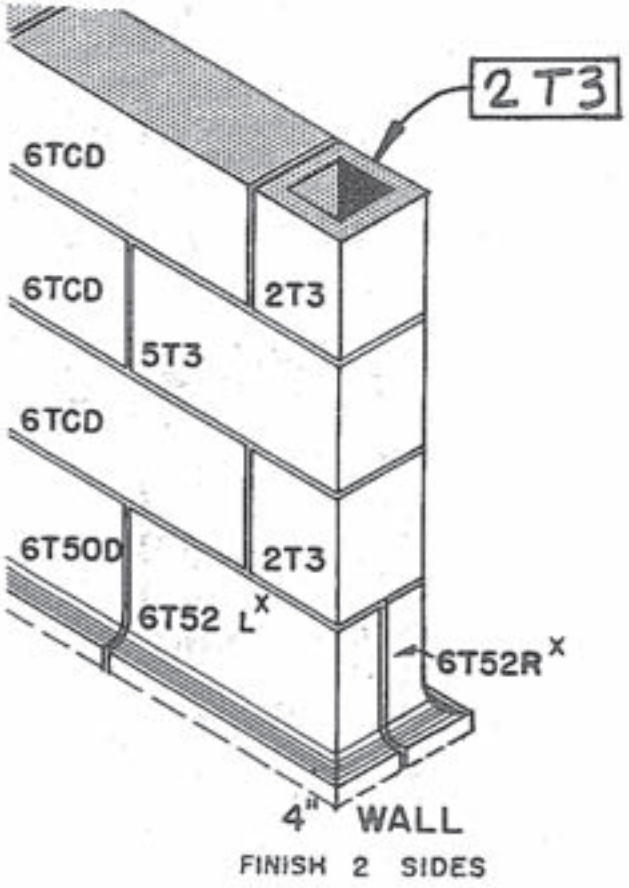


4" WALL
FINISH 2 SIDES

GROUP 3:	***6" square closure—4" wall***
3 T 3	3 = 6" LENGTH (nominal dimension)
3 **T** 3	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
3 T **3**	3 = QUOIN END DOUBLE FACED WITH 4" RETURN

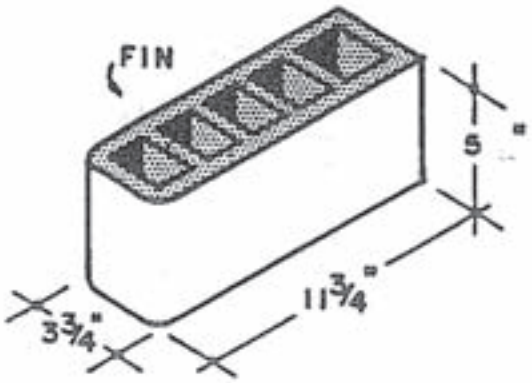


2T3

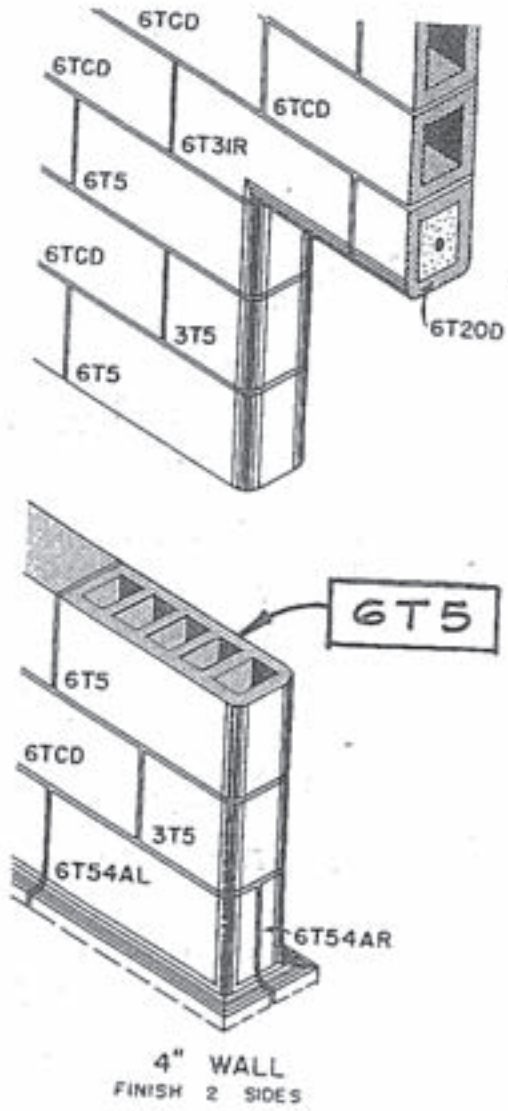


FINISH 2 SIDES

GROUP 3:	***4" square closure—4" wall***
2 T 3	2 = 4" LENGTH (nominal dimension)
2 **T** 3	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
2 T **3**	3 = QUOIN END DOUBLE FACED WITH 4" RETURN



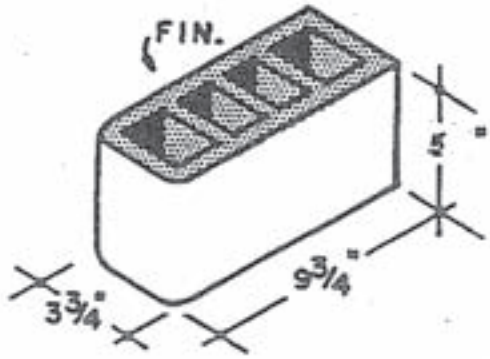
6T5



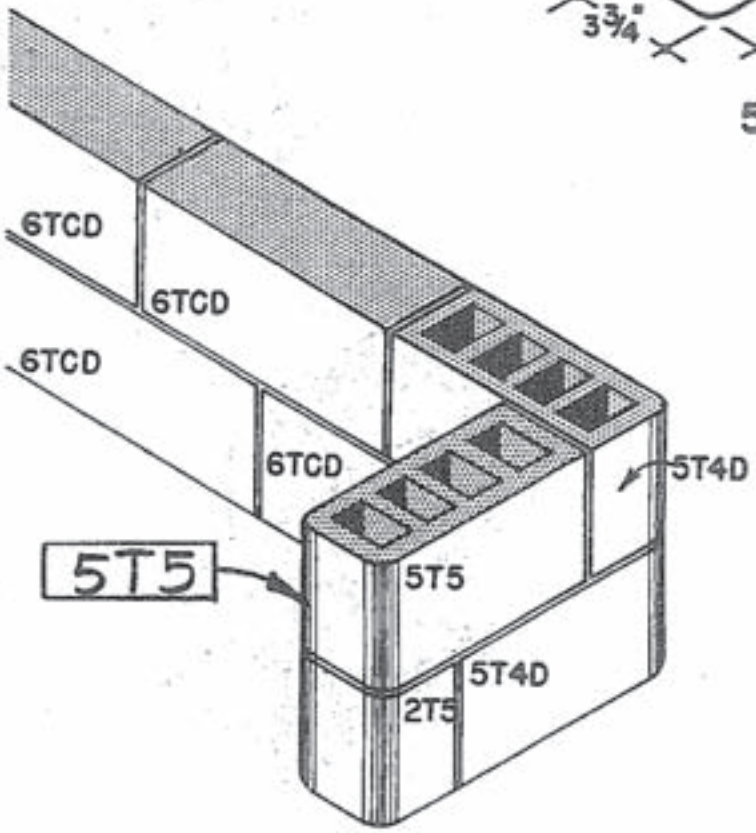
4" WALL
FINISH 2 SIDES

GROUP 3: ***12" bullnose closure—4" wall***

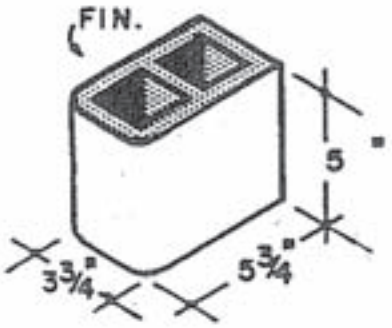
6 T 5	6 = 12" LENGTH (nominal dimension)
6 **T** 5	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T **5**	5 = DOUBLE VERTICAL BULLNOSE END DOUBLE FACED WITH 4" RETURN



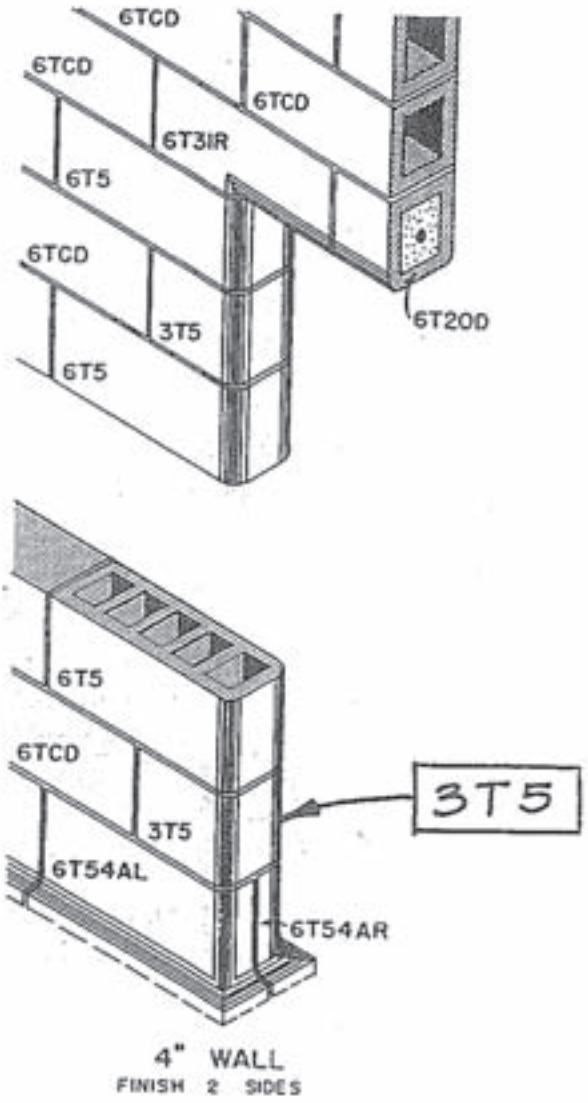
5T5



GROUP 3:	***10" bullnose closure—4" wall***
5 T 5	5 = 10" LENGTH (nominal dimension)
5 T 5	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
5 T 5	5 = DOUBLE VERTICAL BULLNOSE END DOUBLE FACED WITH 4" RETURN

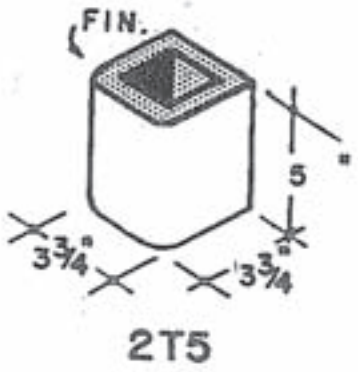


3T5

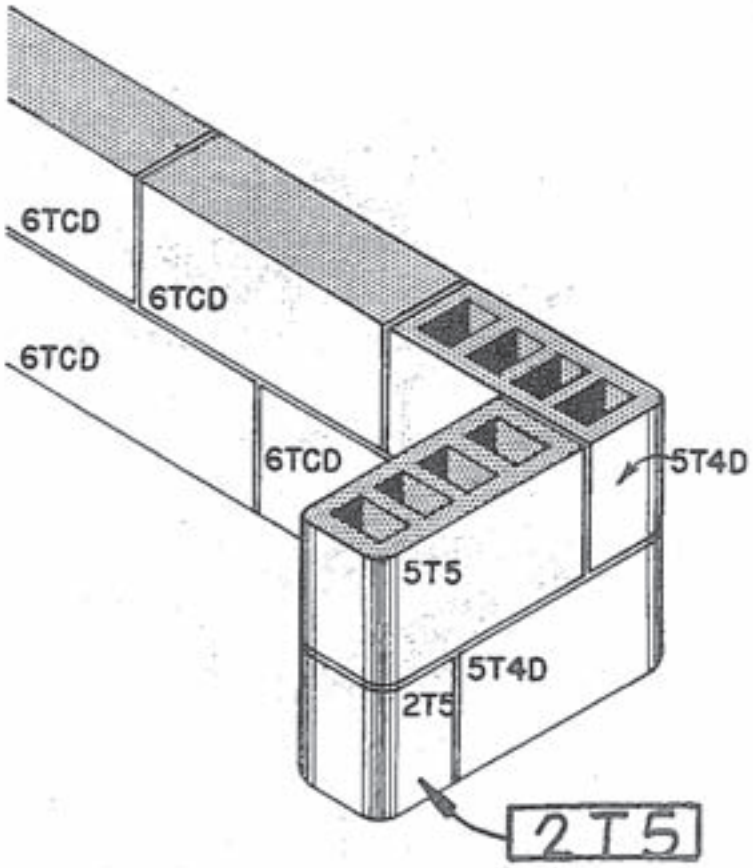


4" WALL
FINISH 2 SIDES

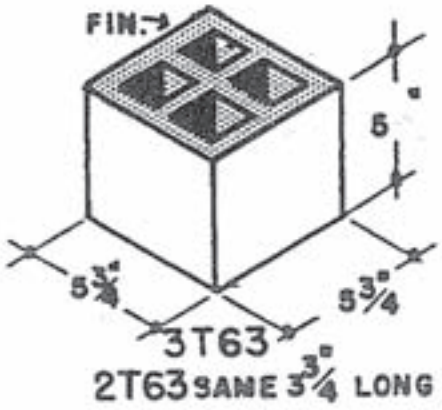
GROUP 3:	***6" bullnose closure—4" wall***
3 T 5	3 = 6" LENGTH (nominal dimension)
3 **T** 5	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
3 T **5**	5 = DOUBLE VERTICAL BULLNOSE END DOUBLE FACED WITH 4" RETURN

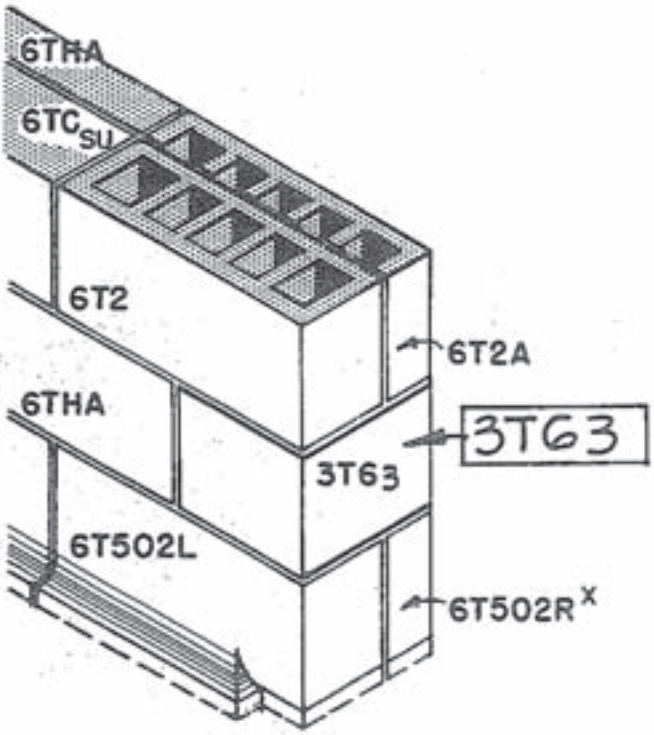


2T5



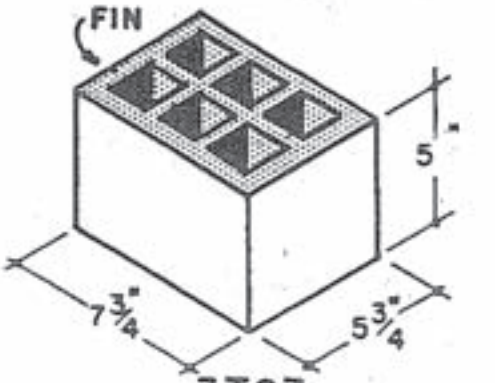
GROUP 3:	***4" bullnose closure—4" wall***
2 T 5	2 = 4" LENGTH (nominal dimension)
2 T 5	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
2 T 5	5 = DOUBLE VERTICAL BULLNOSE END DOUBLE FACED WITH 4" RETURN



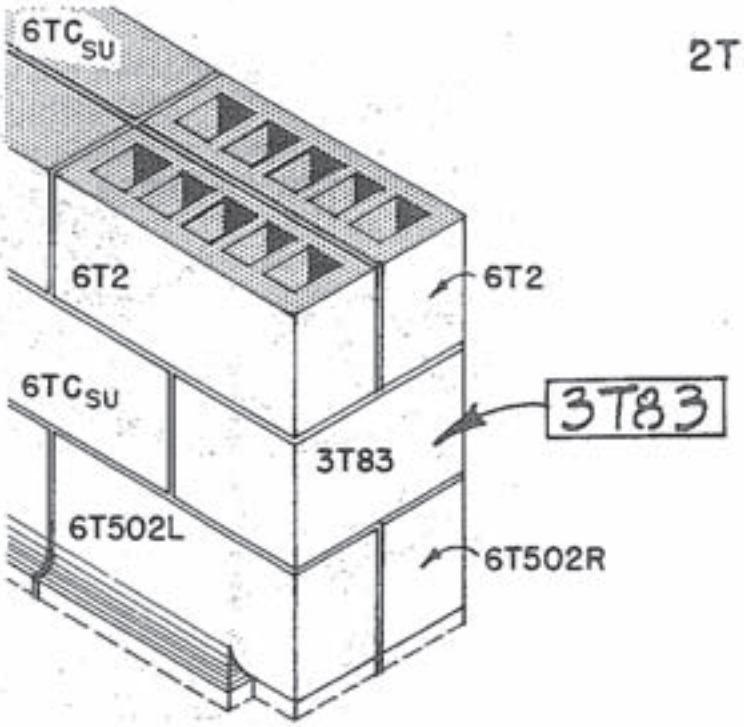


6" WALL
FINISH 2 SIDES

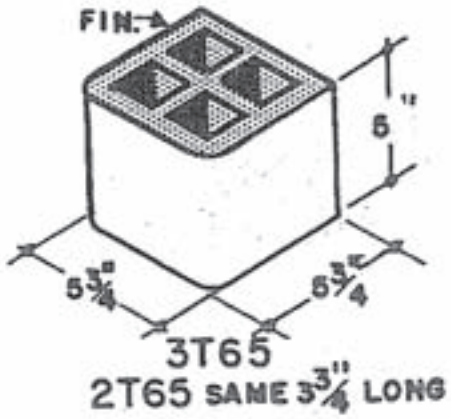
GROUP 3:	***6" square closure—6" wall***
3 T 63	3 = 6" LENGTH (nominal dimension)
3 **T** 63	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
3 T **63**	63 = 6" THRU THE WALL
3 T 63	3 = QUOIN END DOUBLE FACED WITH 6" RETURN

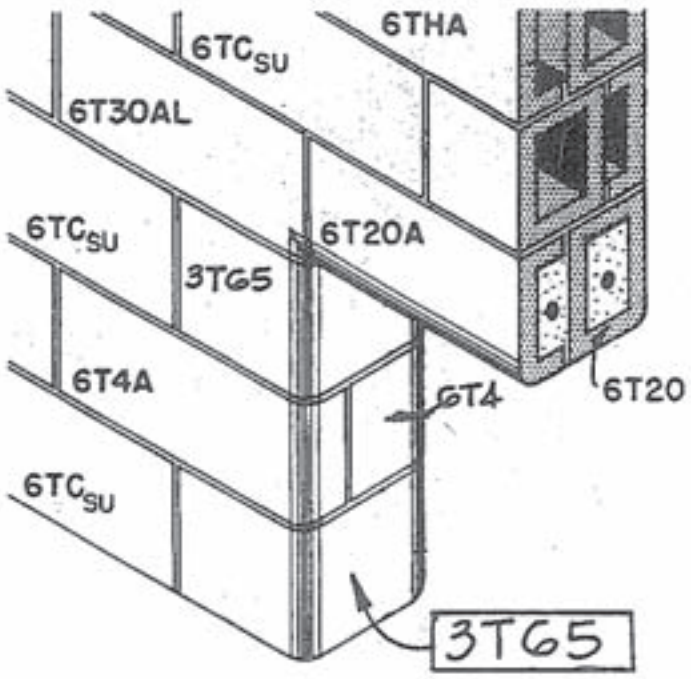


3T83
2T83 SAME 3 3/4" LONG

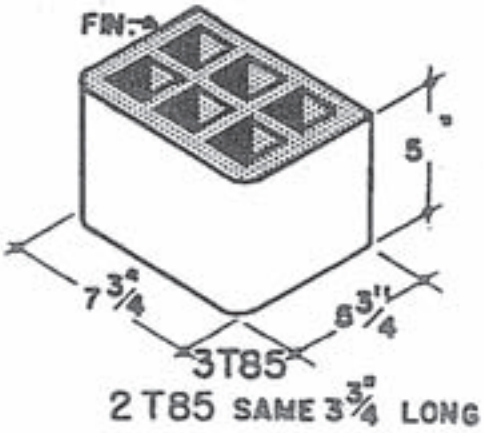


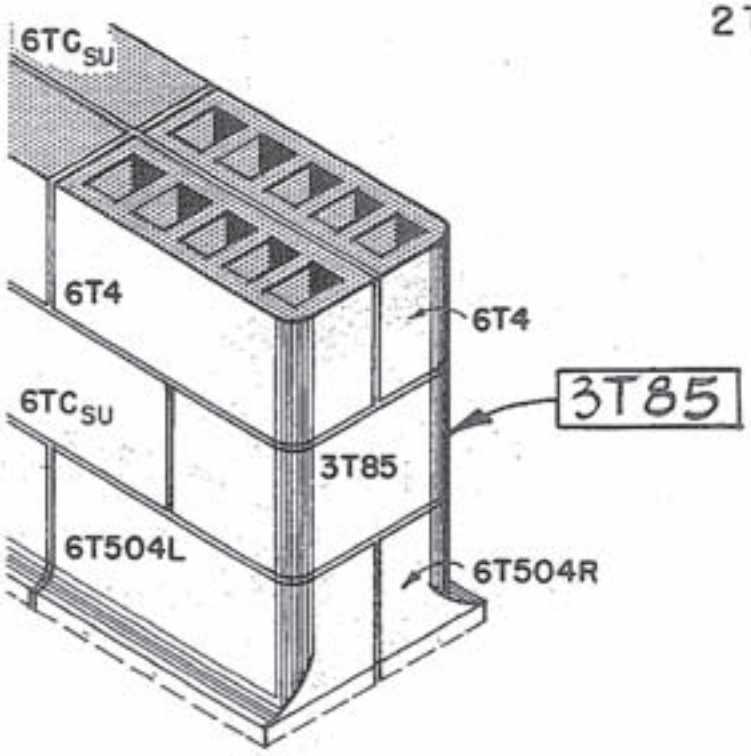
GROUP 3:	***6" square closure—8" wall***
3 T 83	3 = 6" LENGTH (nominal dimension)
3 **T** 83	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
3 T **83**	83 = 8" THRU THE WALL
3 T 83	3 = QUOIN END DOUBLE FACED WITH 8" RETURN





GROUP 3:	***6" bullnose closure - 6" wall***
3 T 65	3 = 6" LENGTH (nominal dimension)
3 T 65	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
3 T 65	65 = 6" THRU THE WALL
3 T 65	5 = DOUBLE VERTICAL BULLNOSE END DOUBLE FACED WITH 6" RETURN

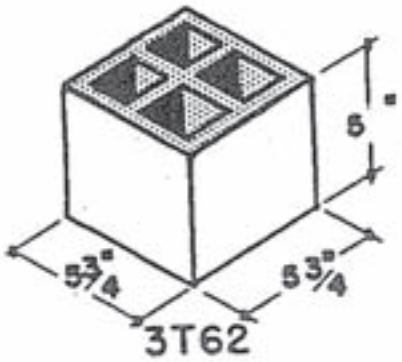


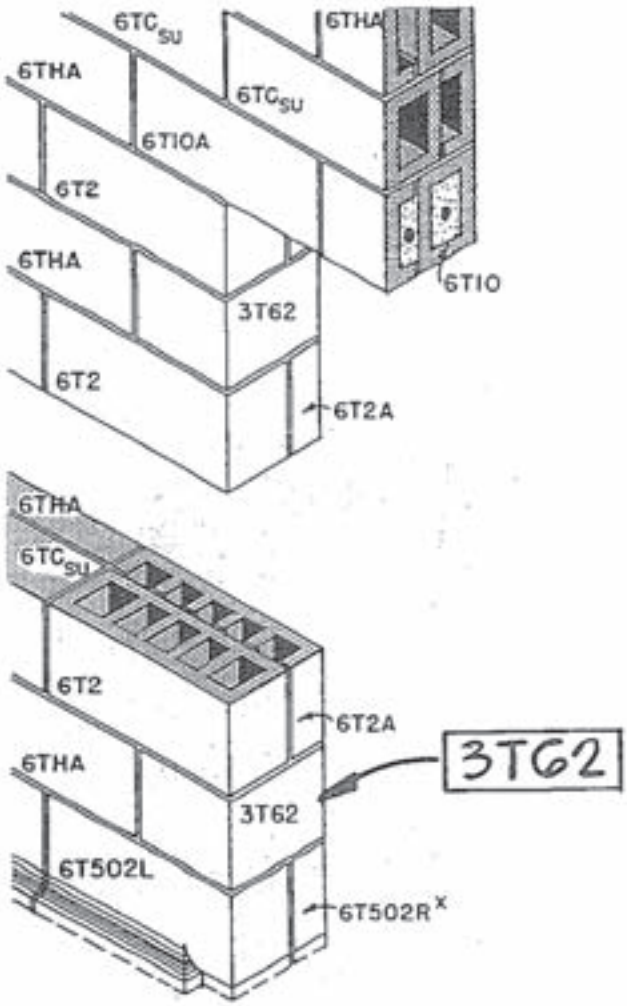


GROUP 3: 6" bullnose closure - 8" wall

Note: This is a non-standard shape. Approval for manufacture will be on a per job basis.

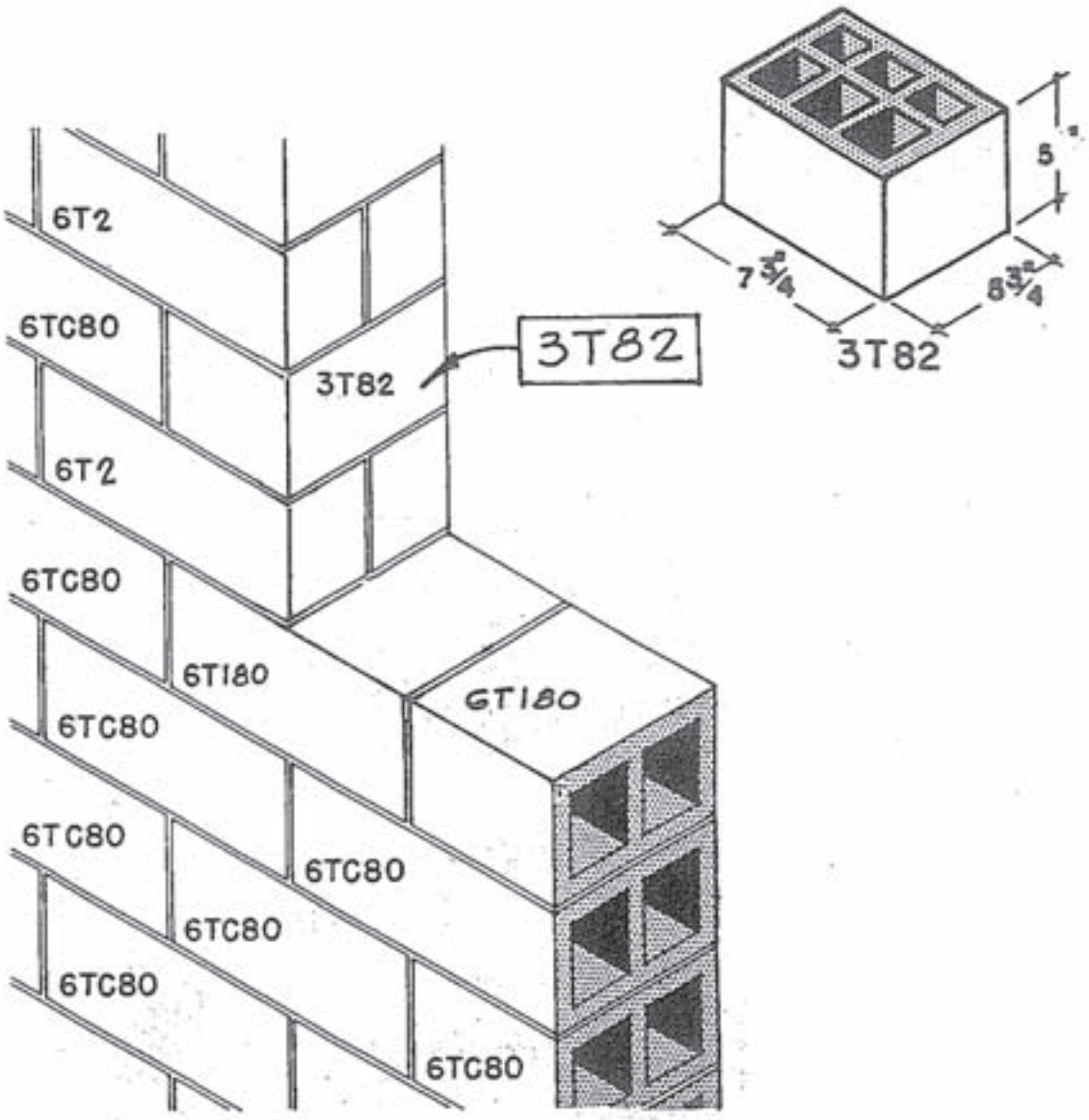
3 T 85	3 = 6" LENGTH (nominal dimension)
3 T 85	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
3 T 85	85 = 8" THRU THE WALL
3 T 85	5 = DOUBLE VERTICAL BULLNOSE END DOUBLE FACED WITH 8" RETURN





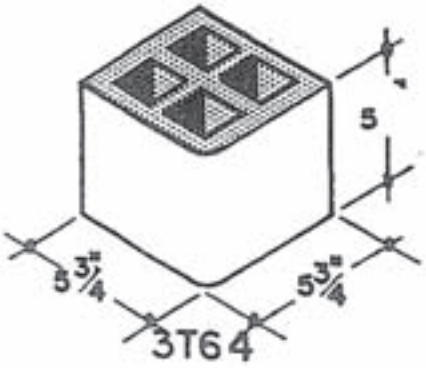
6" WALL
FINISH 2 SIDES

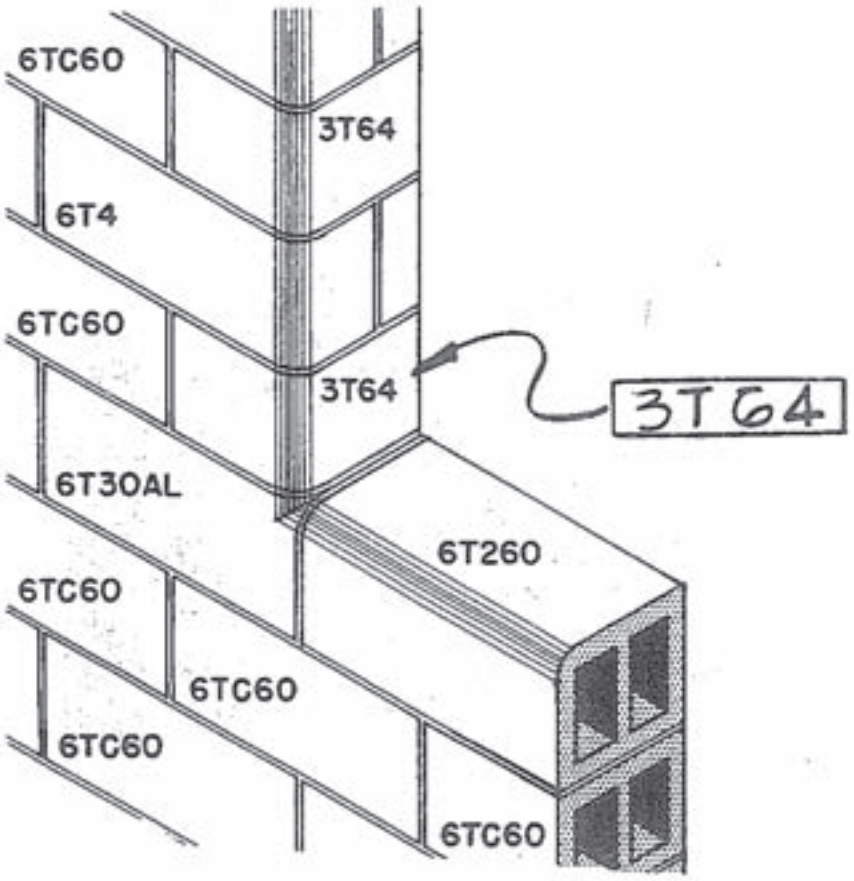
GROUP 3:	***6" square quoin—6" return***
3 T 62	3 = 6" LENGTH (nominal dimension)
3 T 62	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
3 T 62	62 = 6" THRU THE WALL
3 T 62	2 = QUOIN END WITH 6" RETURN



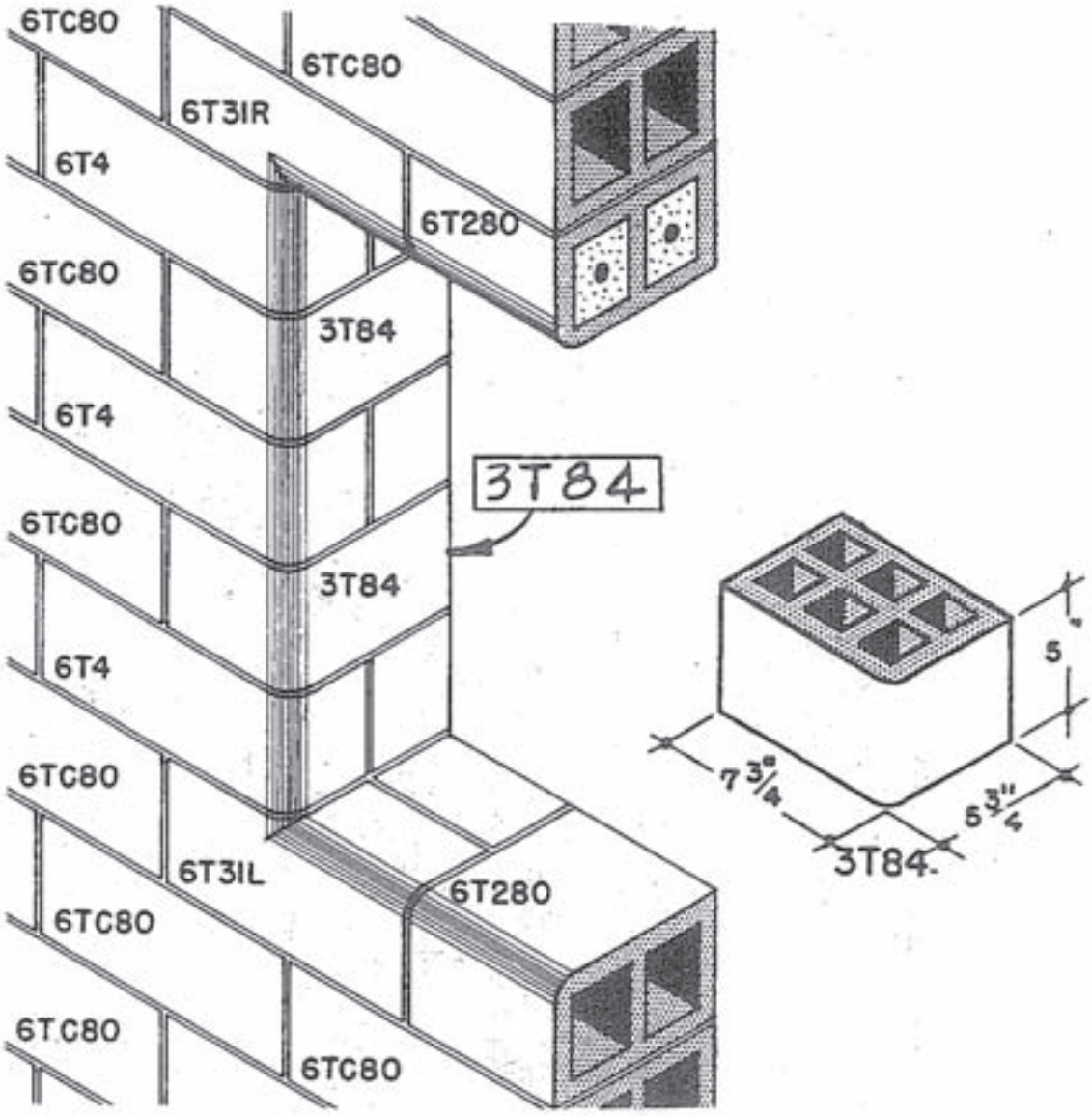
8" WALL
FINISH ONE SIDE

GROUP 3:	***6" square quoin—8" return***
3 T 82	3 = 6" LENGTH (nominal dimension)
3 T 82	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
3 T 82	82 = 8" THRU THE WALL
3 T 82	2 = QUOIN END WITH 8" RETURN

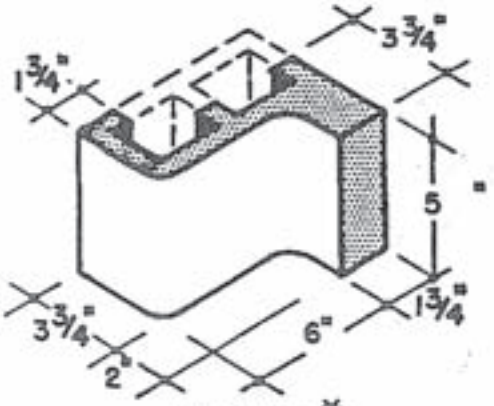


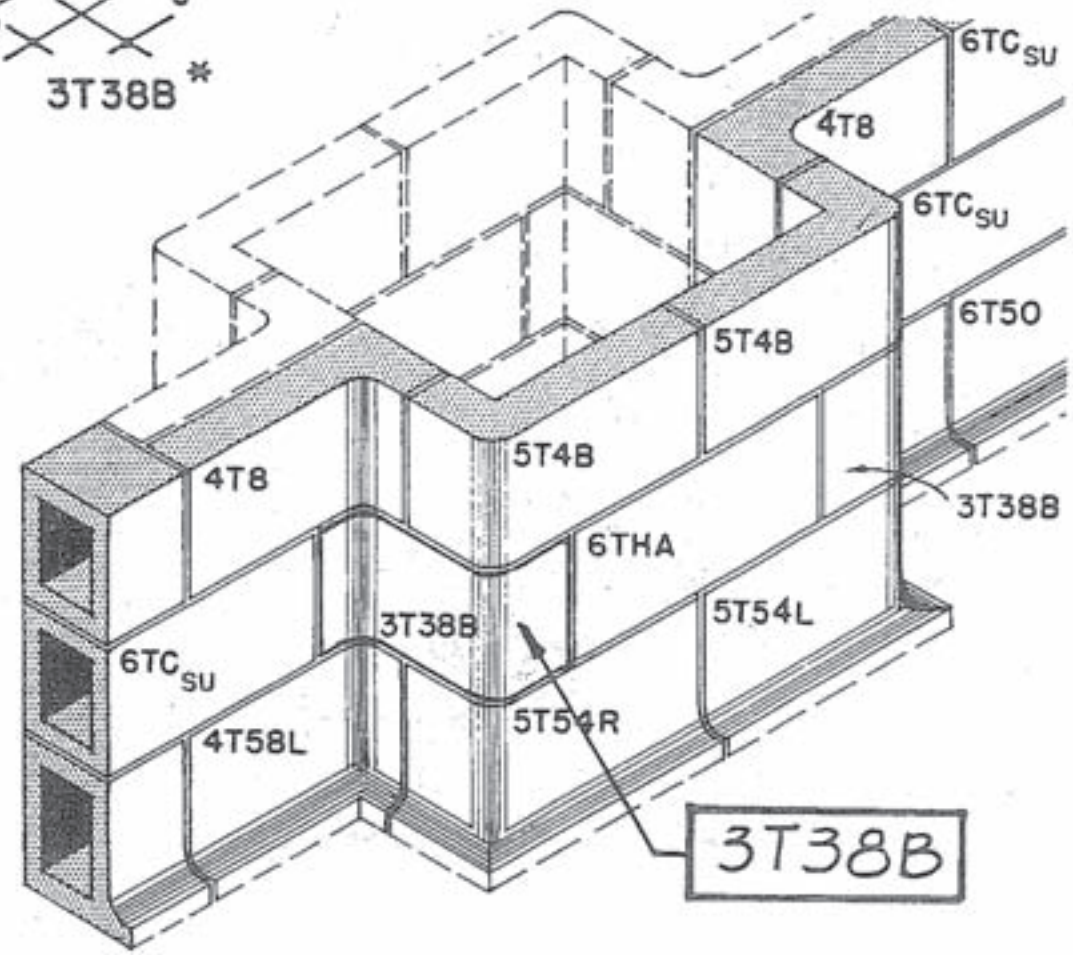


GROUP 3:	***6" bullnose quoin—6" return***
3 T 64	3 = 6" LENGTH (nominal dimension)
3 T 64	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
3 T 64	64 = 6" THRU THE WALL
3 T 64	4 = VERTICAL BULLNOSE WITH 6" REVEAL



GROUP 3:	***6" bullnose quoin—8" return***
3 T 84	3 = 6" LENGTH (nominal dimension)
3 T 84	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
3 T 84	84 = 8" THRU THE WALL
3 T 84	4 = VERTICAL BULLNOSE WITH 8" RETURN

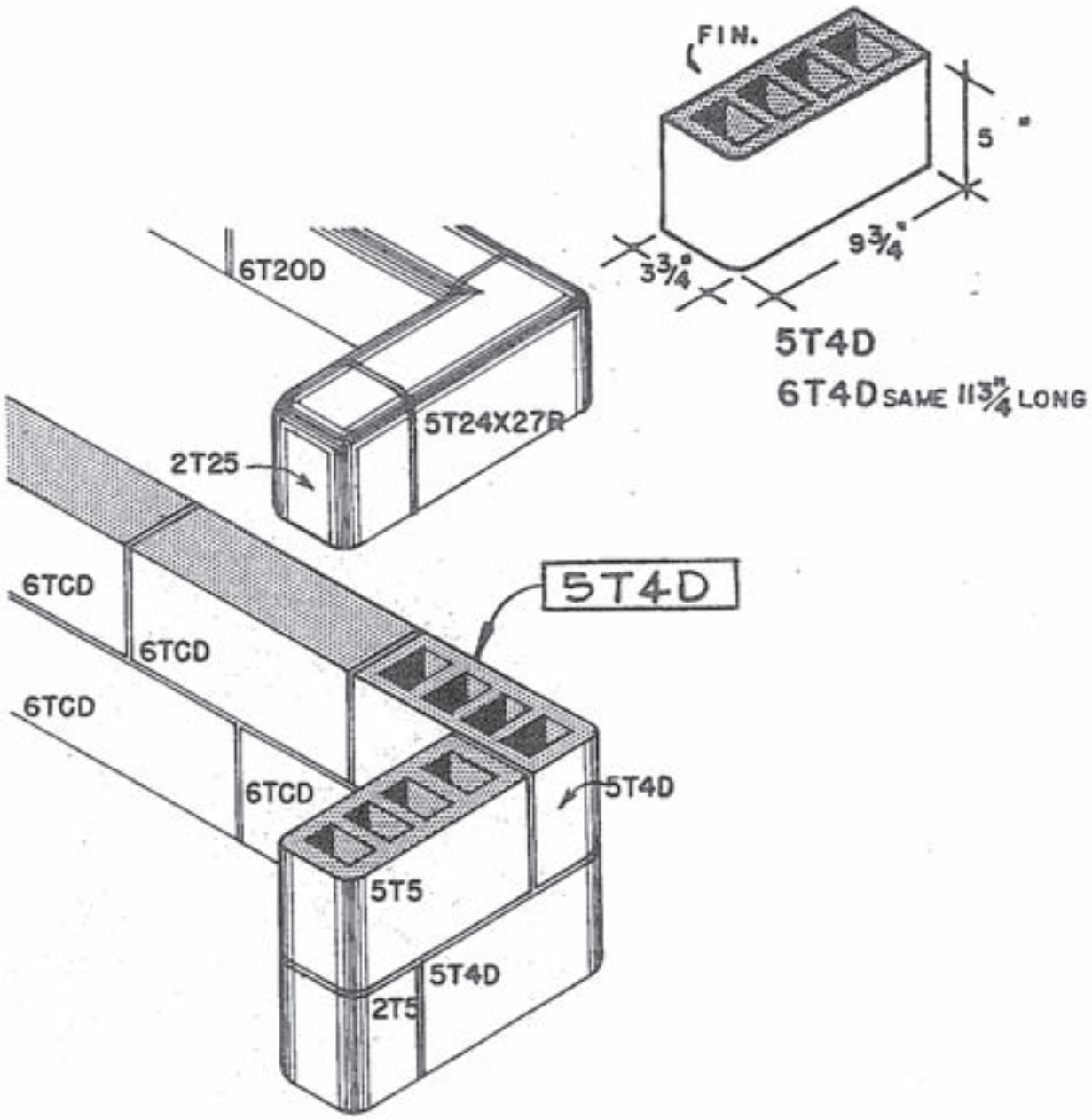




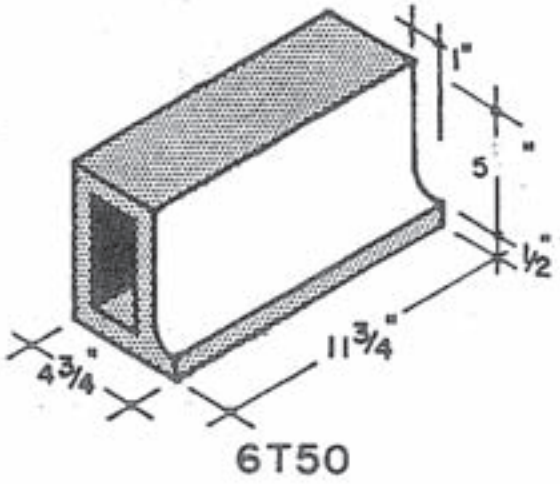
GROUP 3: 6" bullnose quoin with internal cove

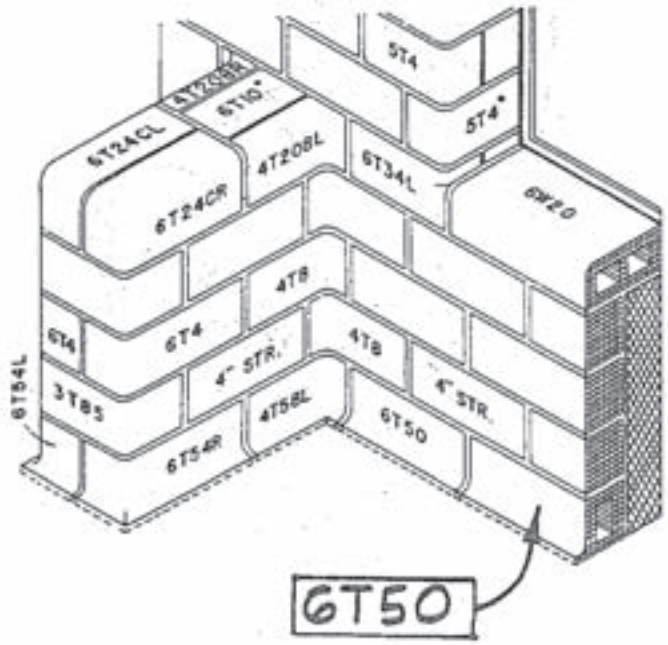
Note: This is a non-standard shape. Approval for manufacture will be on a per job basis.

3 T 38 B	3 = 6" LENGTH (nominal dimension)
3 T 38 B	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
3 T 38 B	3 = MITRE
3 T 38 B	8 = VERTICAL INTERNAL COVE
3 T 38 B	B = 2" SOAP WITH 4" RETURN

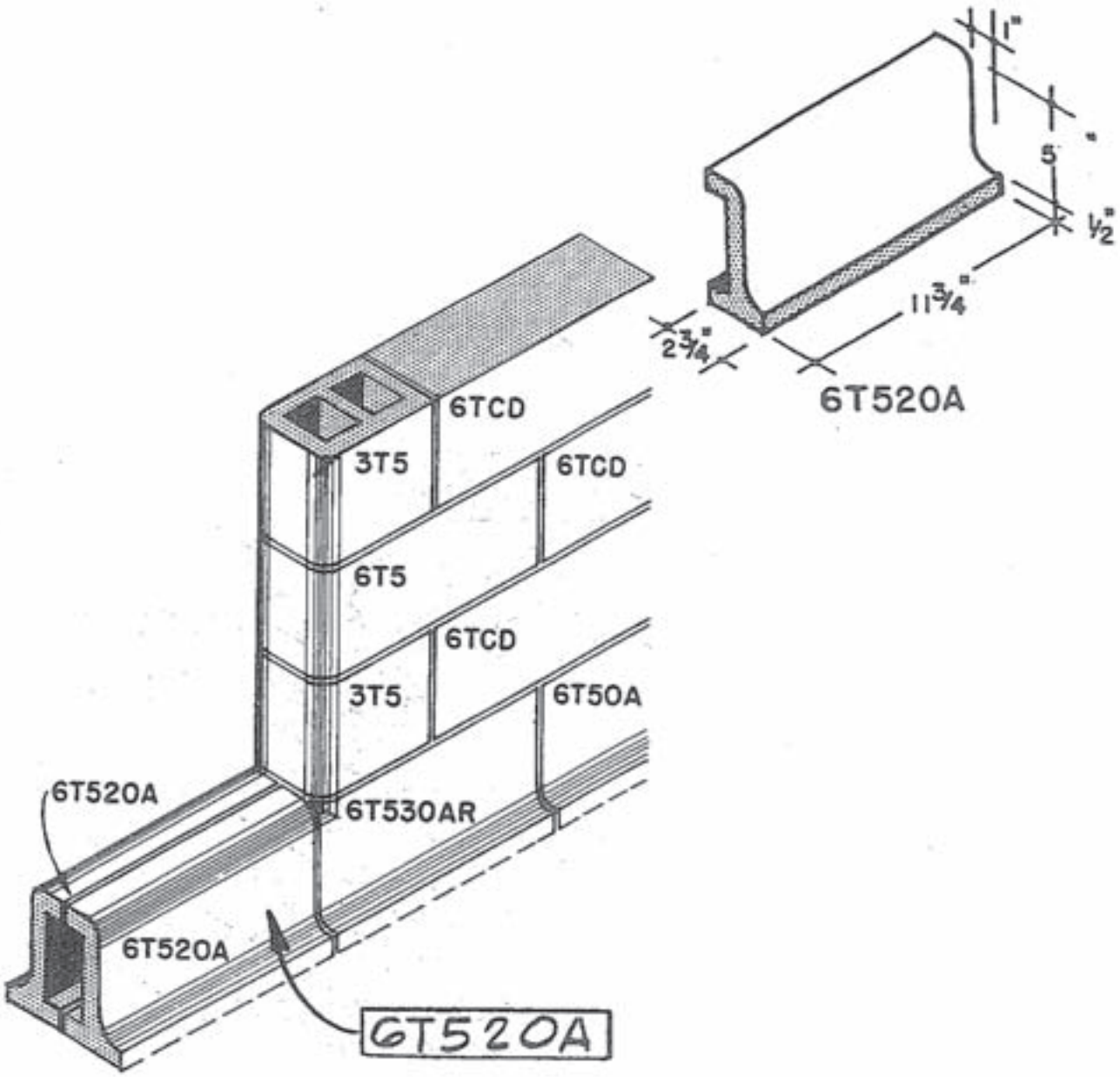


GROUP 3:	***10" bullnose quoin - glazed back, 4" return***
5 T 4 D	5 = 10" LENGTH (nominal dimension)
5 **T** 4 D	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
5 T **4** D	4 = VERTICAL BULLNOSE
5 T 4 **D**	D = DOUBLE FACED WITH 4" RETURN

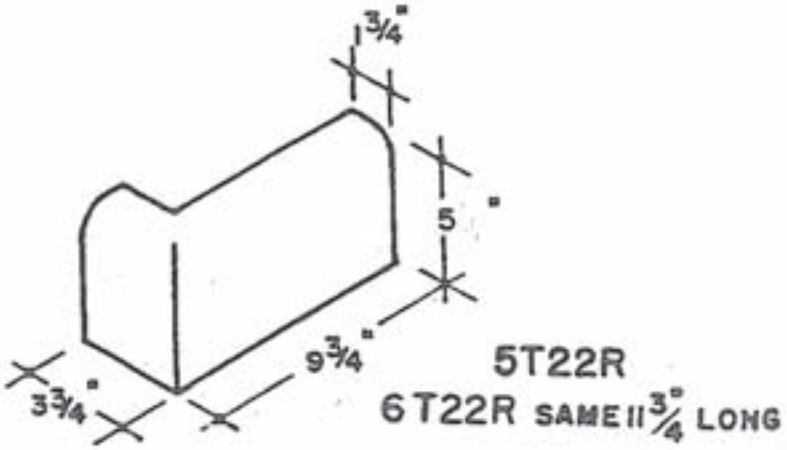


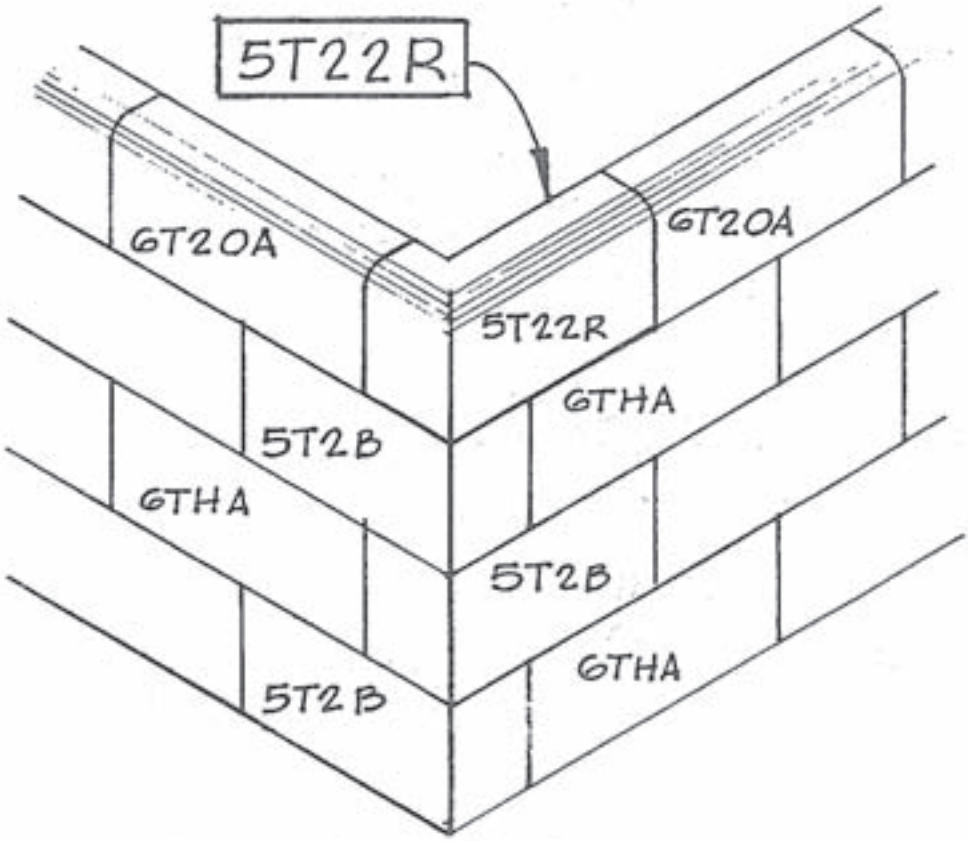


GROUP 3:	***12" recessed cove base***
6 T 50	6 = 12" LENGTH (nominal dimension)
6 T 50	T = 5" HEIGHT (actual) 3 c = 16" (nominal)
6 T 50	50 = COVE BASE

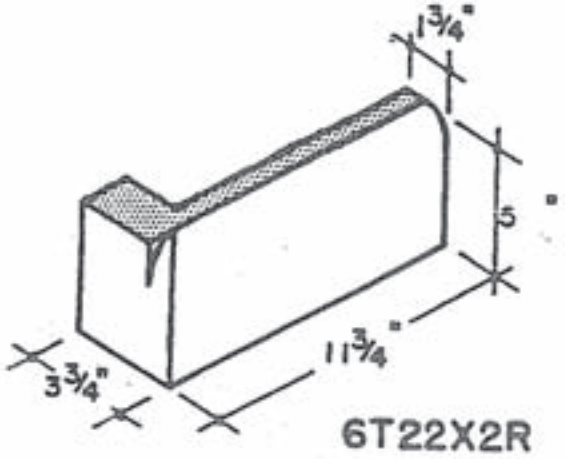


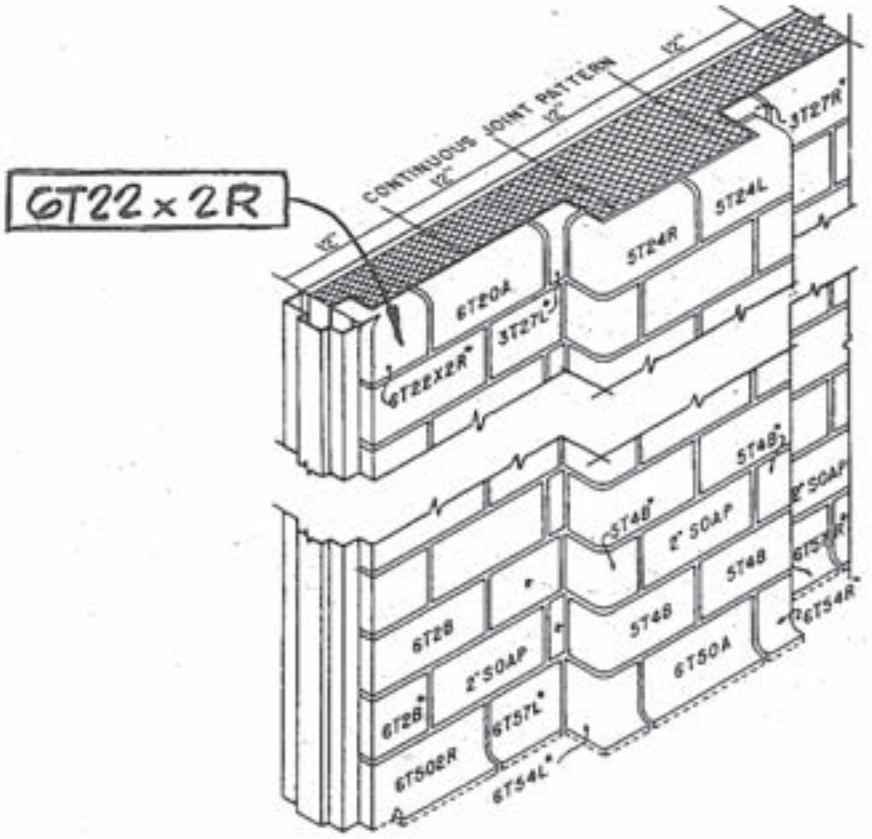
GROUP 3:	***12" bullnose curb recessed cove base***
6 T 520 A	6 = 12" LENGTH (nominal dimension)
6 T 520 A	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 520 A	50 = COVE BASE
6 T 520 A	20 = UPPER EDGED HORIZONTAL BULLNOSE
6 T 520 A	A = 2" SOAP WITH 2" REVEAL





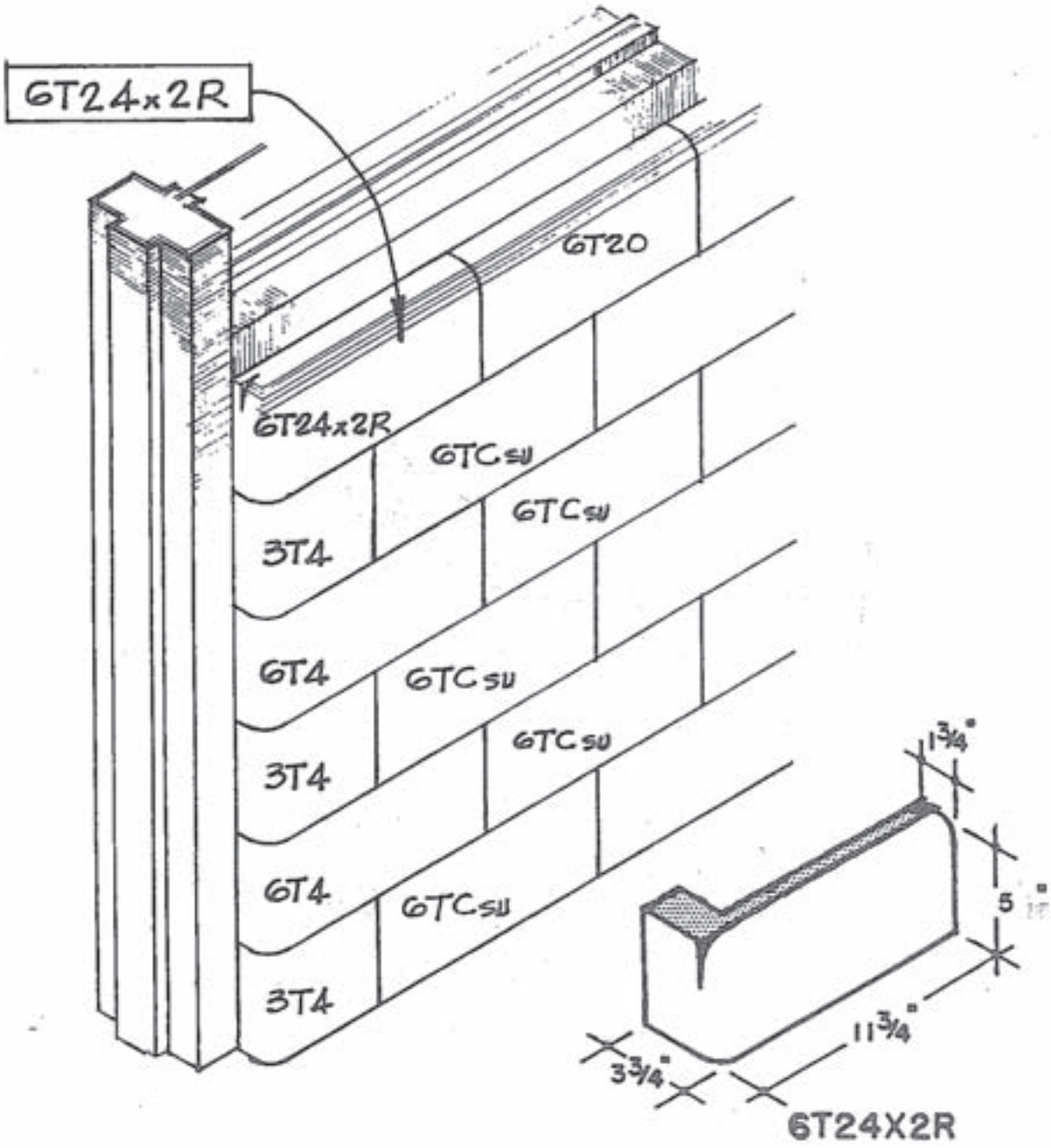
GROUP 4:	***10" bullnose cap soap fitting for square jamb***
5 T 22 R	5 = 10" LENGTH (nominal dimension)
5 T 22 R	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
5 T 22 R	22 = UPPER EDGED HORIZONTAL BULLNOSE
5 T 22 R	2 = QUOIN SQUARE END
5 T 22 R	R = RIGHT HAND





GROUP 4: ***12" bullnose soap cap transition fitting to bullnose jamb***

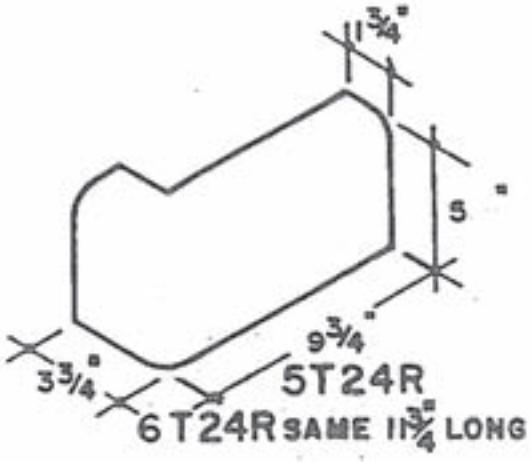
6 T 22 X 2R	6	= 12" LENGTH (nominal dimension)
6 **T** 22 X 2R	T	= 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T **22** X 2R	22	= UPPER EDGED HORIZONTAL BULLNOSE WITH QUOIN END
6 T 22 **X** 2R	X	= (TIMES) QUOIN END INTERSECTING WITH UPPER EDGE BULLNOSE
6 T 22 X **2R**	2	= QUOIN WITH 4" RETURN
6 T 22 X 2**R**	R	= RIGHT HAND

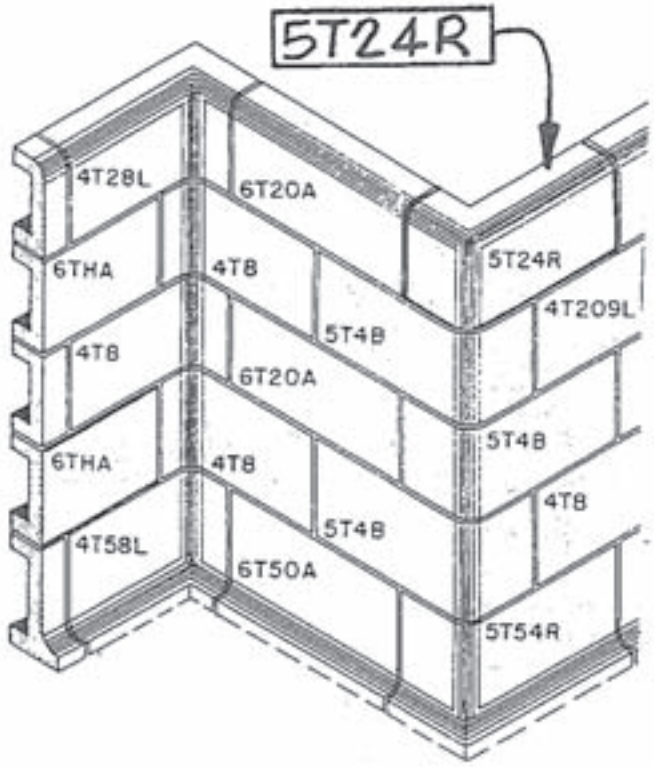


GROUP 4: 12" bullnose soap cap/jamb

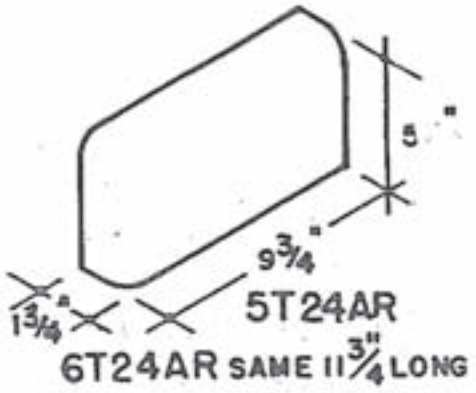
Note: This is a non-standard shape. Approval for manufacture will be on a per job basis.

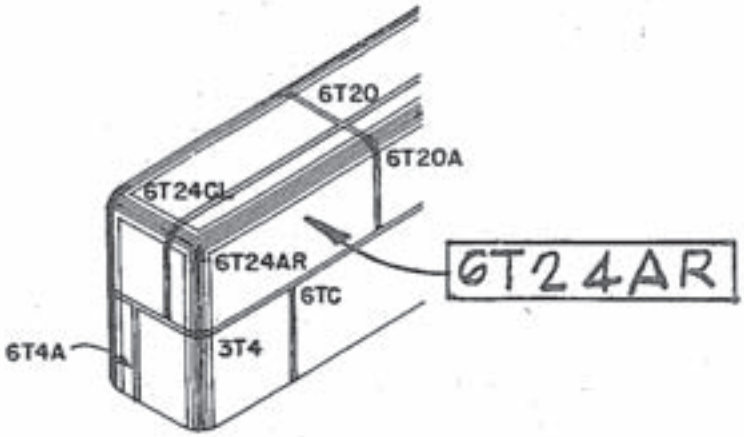
6 T 24 X 2R	6	= 12" LENGTH (nominal dimension)
6 T 24 X 2R	T	= 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 24 X 2R	24	= UPPER EDGED HORIZONTAL BULLNOSE
6 T 24 X 2R	4	= VERTICAL BULLNOSE
6 T 24 X 2R	X	= (TIMES) QUOIN END INTERSECTING WITH UPPER EDGE BULLNOSE
6 T 24 X 2R	2	= QUOIN WITH 4" RETURN
6 T 24 X 2R	R	= RIGHT HAND



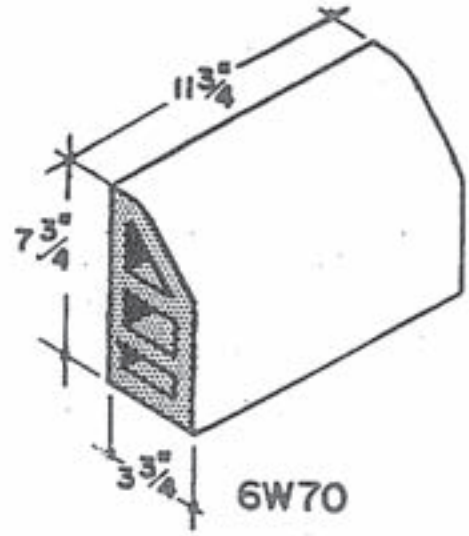


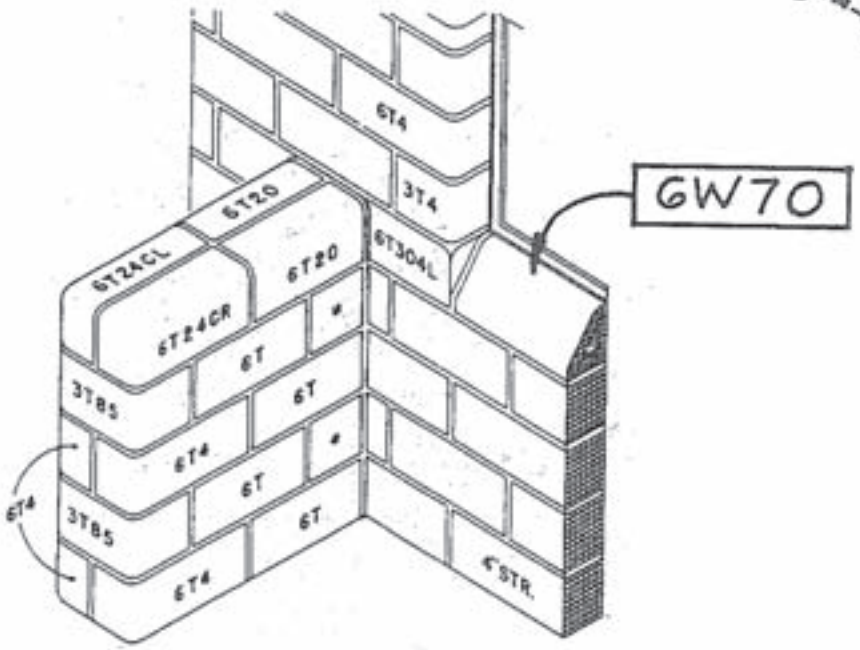
GROUP 4:	***10" bullnose capiquoin with 4" return***
5 T 24	5 = 10" LENGTH (nominal dimension)
5 **T** 24	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
5 T **24**	24 = UPPER EDGED HORIZONTAL BULLNOSE
5 T 24	4 = VERTICAL BULLNOSE





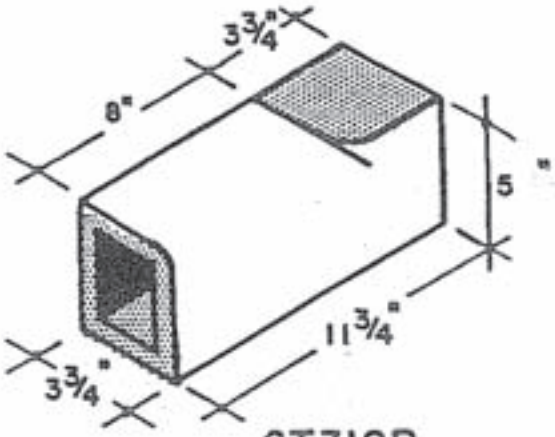
GROUP 4:	***10" bullnose cap/quoin soap***
5 T 24 A R	5 = 10" LENGTH (nominal dimension)
5 **T** 24 A R	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
5 T **24** A R	24 = UPPER EDGED HORIZONTAL BULLNOSE
5 T 24 **A** R	4 = VERTICAL BULLNOSE
5 T 24 **A** R	A = 2" SOAP
5 T 24 A **R**	R = RIGHT HAND



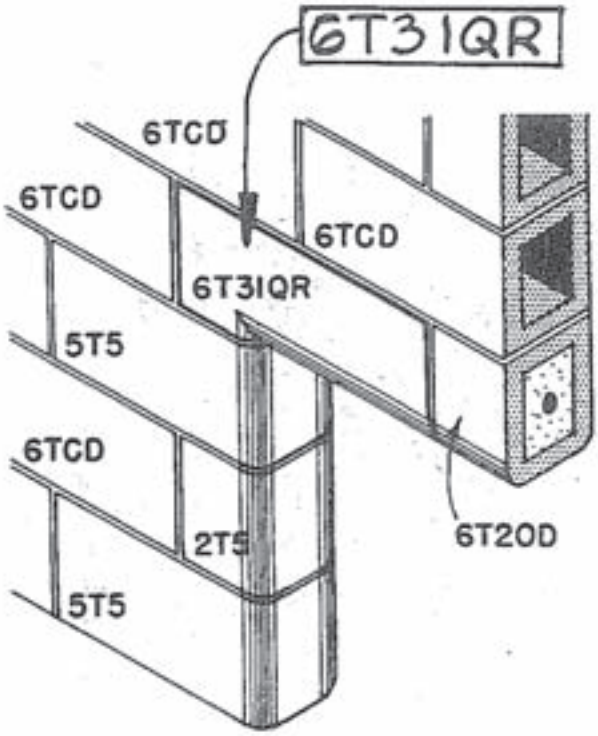


GROUP 4:	***12" x 8" sloped sill***
6 W 70	6 = 12" LENGTH (nominal dimension)
6 W 70	W = 7¾" HEIGHT
6 W 70	7 = SLOPE SILL
6 W 70	0 = FACE ENTIRELY IN THE FIELD

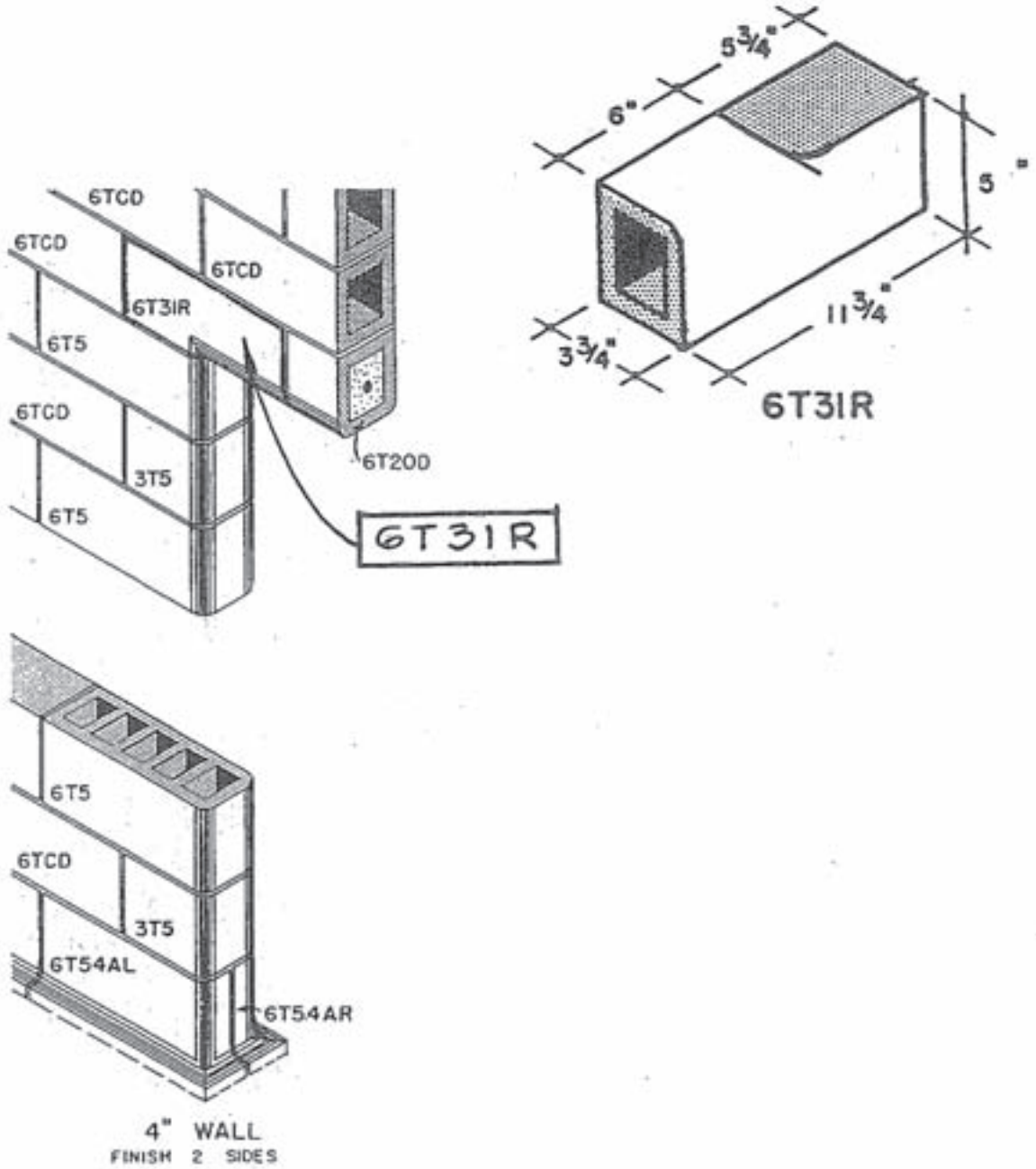
Note: Can be cut to desired height.



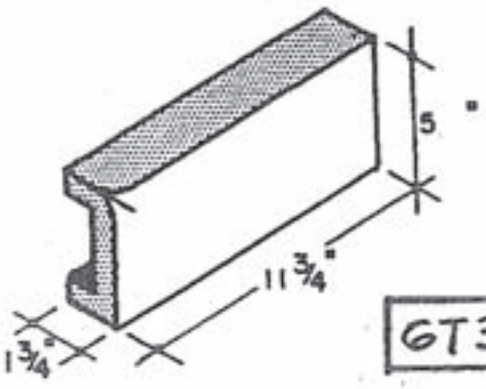
6T31QR



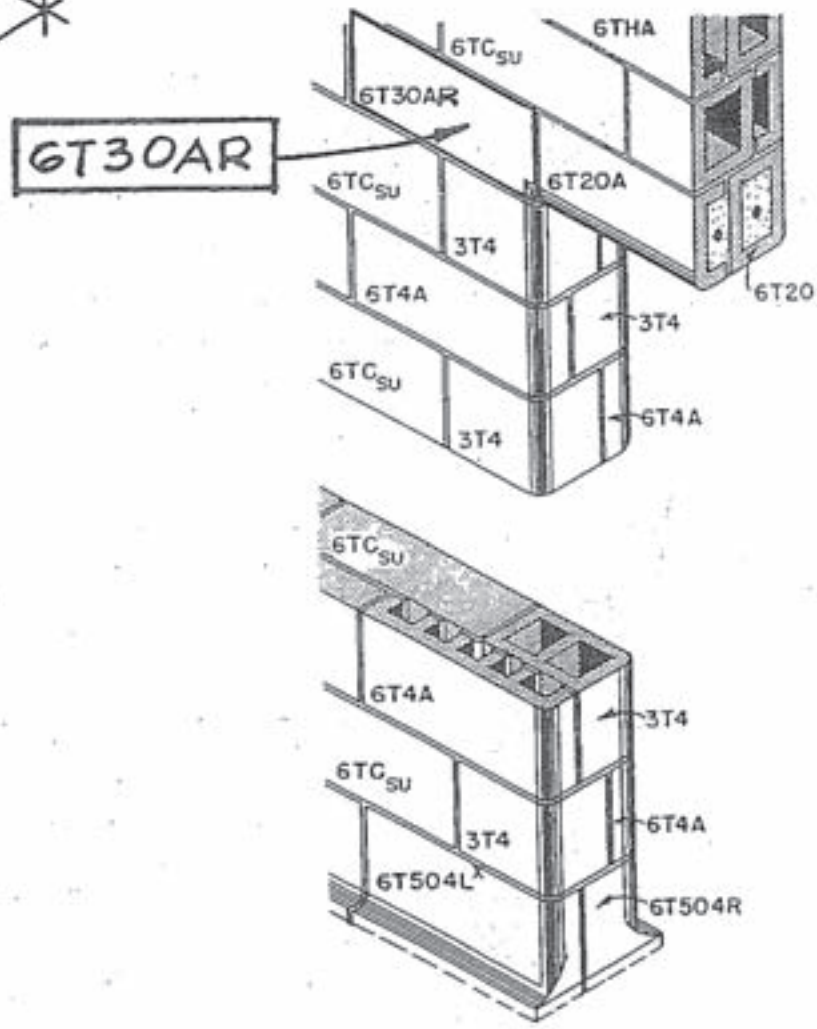
GROUP 4:	***12" bullnose sill/lintel transition fitting—4" reveal***
6 T 31 Q R	6 = 12" LENGTH (nominal dimension)
6 T 31 Q R	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 31 Q R	3 = MITRE
6 T 31 Q R	1 = PART FIELD & PART HORIZONTAL STARTER
6 T 31 Q R	Q = 8" ON SILL SIDE 4" ON FIELD SIDE
6 T 31 Q R	R = RIGHT HAND



GROUP 4:	***12" bullnose sill/lintel transition fitting—4" reveal***
6 T 31 R	6 = 12" LENGTH (nominal dimension)
6 T 31 R	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 31 R	3 = MITRE
6 T 31 R	1 = PART FIELD & PART HORIZONTAL STARTER
6 T 31 R	R = RIGHT HAND



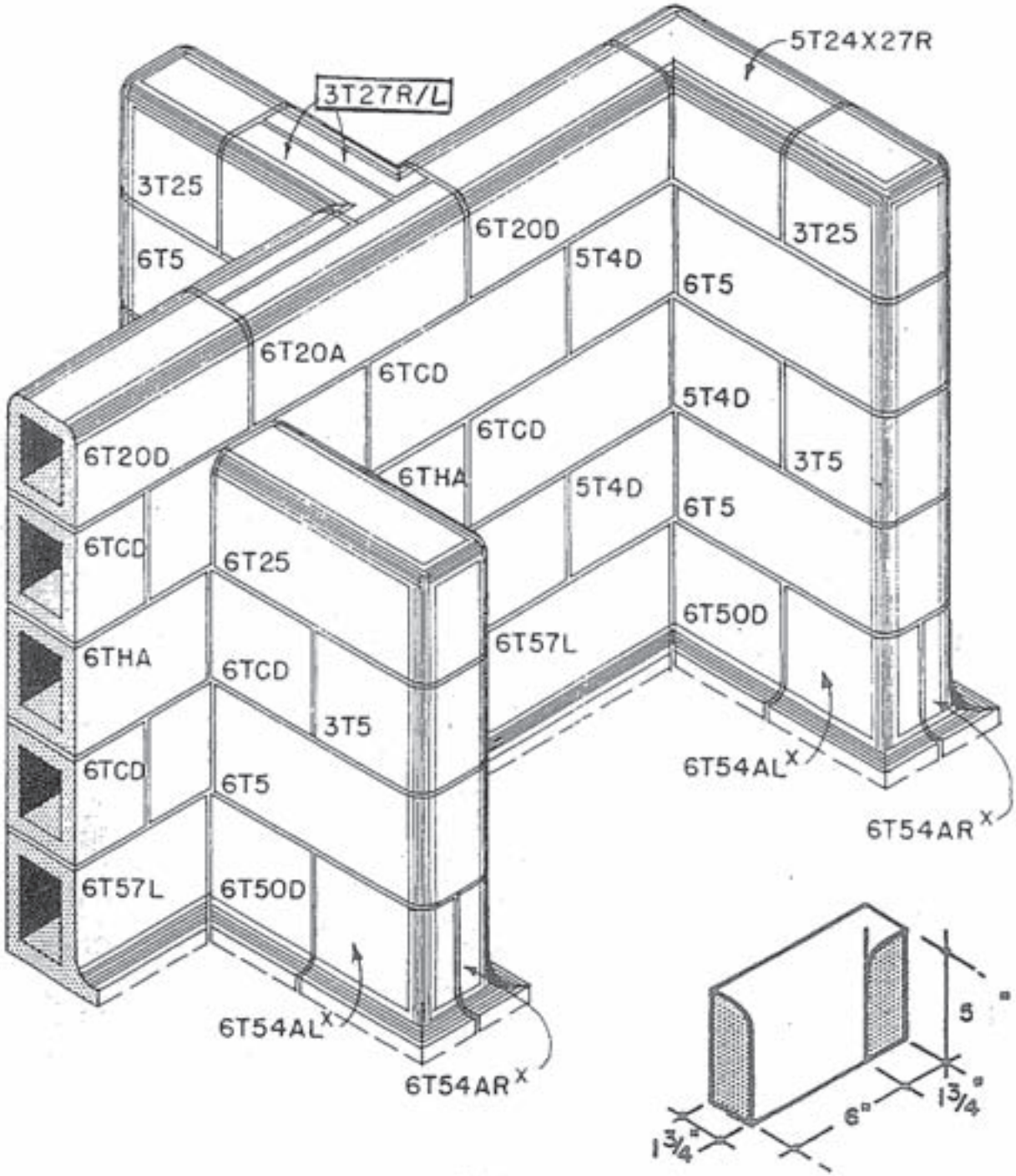
6T30AR



6" WALL
FINISH 2 SIDES

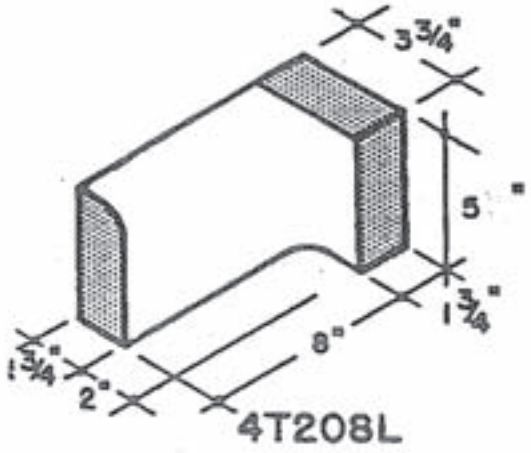
GROUP 4: 12" bullnose soap transition fitting—4" reveal

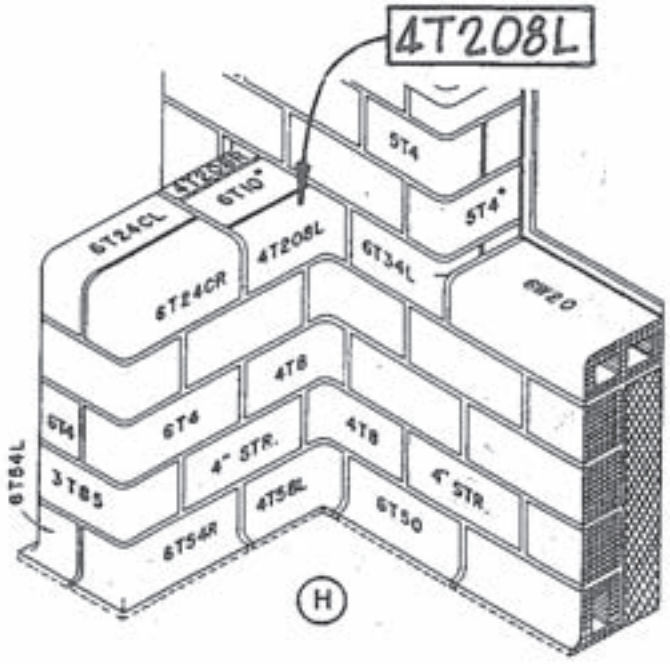
6 T 30 A R	6 = 12" LENGTH (nominal dimension)
6 T 30 A R	T = 5" HEIGHT (actual) 3 c = 16" (nominal)
6 T 30 A R	3 = MITRE
6 T 30 A R	0 = FACE ENTIRELY IN THE FIELD
6 T 30 A R	A = 2" SOAP
6 T 30 A R	R = RIGHT HAND



GROUP 4: ***6" bullnose soap cap transition fitting/ internal cove—2" reveal*** **3T27L**

3 T 27 L	3 = 6" LENGTH (nominal dimension)
3 T 27 L	T = 5¼" HEIGHT (actual) 3 c = 16" (nominal)
3 T 27 L	27 = UPPER EDGED HORIZONTAL BULLNOSE
3 T 27 L	7 = INTERNAL SQUARE
3 T 27 L	L = LEFT HAND

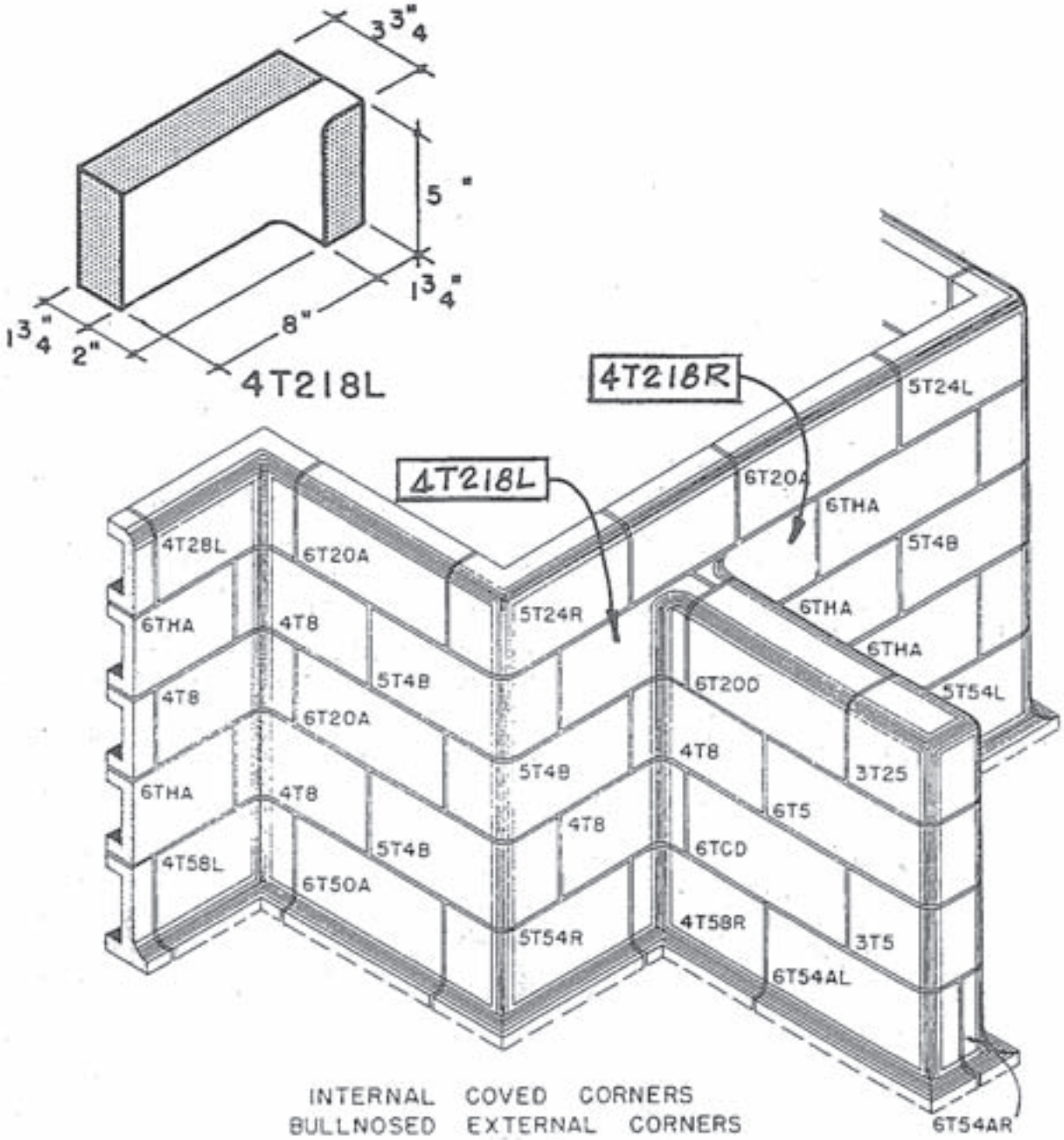




GROUP 4: ***8" bullnose soap cap fitting with internal cove***

Note: This is a non-standard shape. Approval for manufacture will be on a per job basis.

4 T 208 L	4 = 8" LENGTH (nominal dimension)
4 **T** 208 L	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
4 T **20**8 L	20 = UPPER EDGED HORIZONTAL BULLNOSE
4 T 20**8** L	8 = INTERNAL VERTICAL COVE CORNER
4 T 208 **L**	L = LEFT HAND

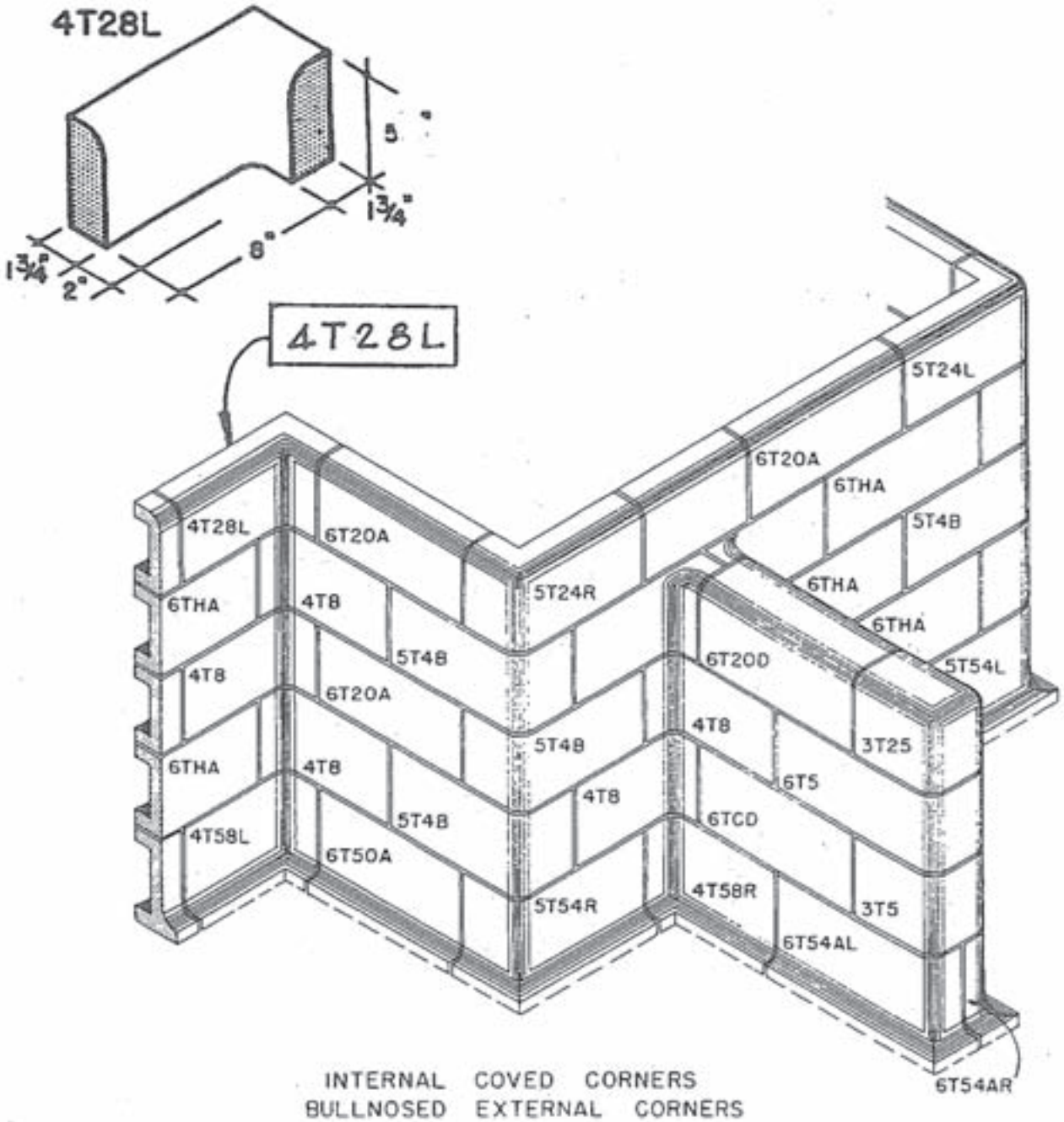


INTERNAL COVED CORNERS
BULLNOSED EXTERNAL CORNERS

GROUP 4: 8" bullnose soap cap fitting with internal cove

Note: This is a non-standard shape. Approval for manufacture will be on a per job basis.

4 T 218 L	4 = 8" LENGTH (nominal dimension)
4 T 218 L	T = 5 1/4" HEIGHT (actual) 3 c = 16" (nominal)
4 T 218 L	21 = UPPER EDGED HORIZONTAL BULLNOSE
4 T 218 L	1 = PART FIELD & PART HORIZONTAL STARTER
4 T 218 L	8 = INTERNAL VERTICAL COVE CORNER
4 T 218 L	L = LEFT HAND

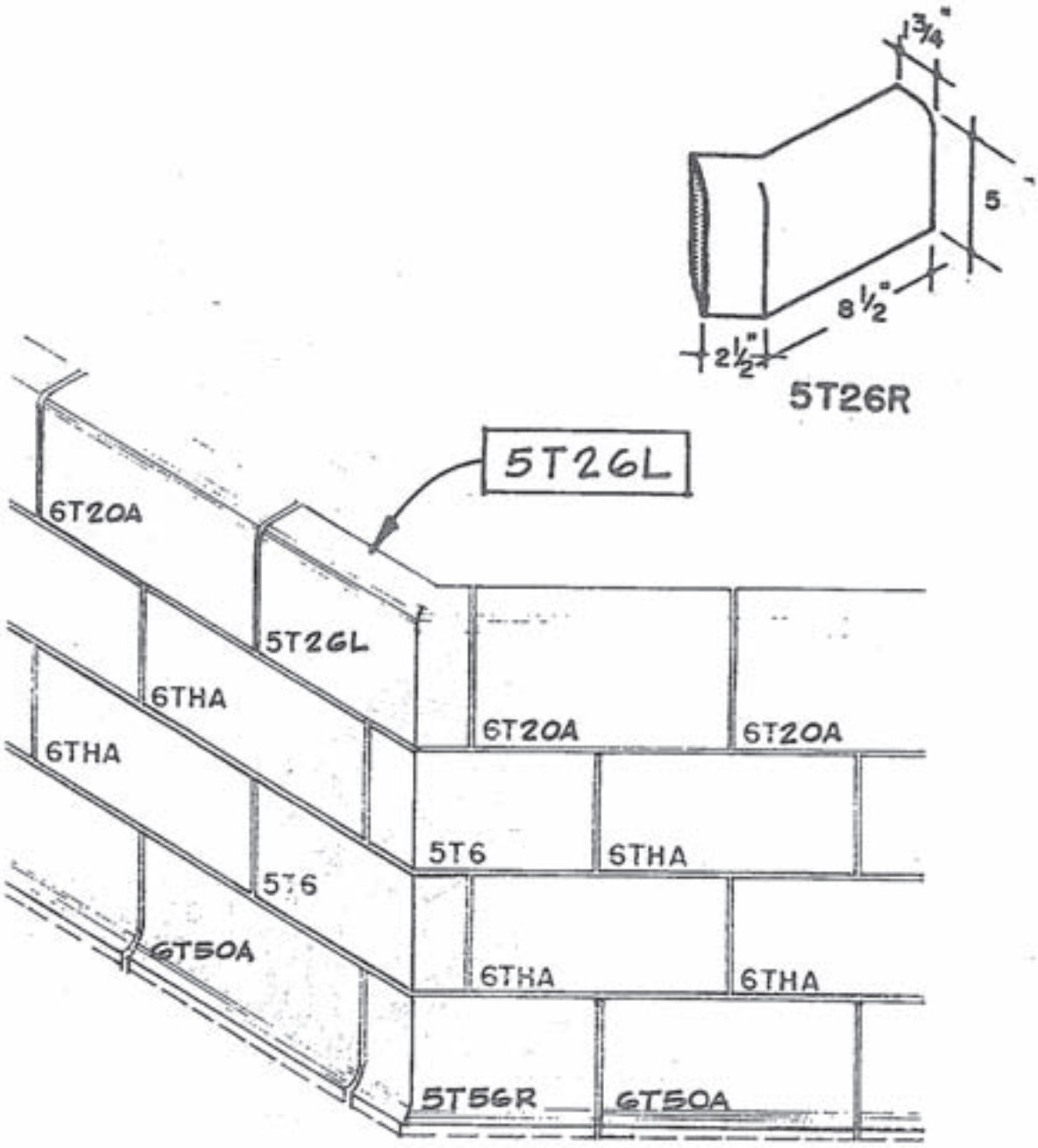


INTERNAL COVED CORNERS
BULLNOSED EXTERNAL CORNERS

GROUP 4: 8" bullnose soap cup fitting withinternal cove

Note: This is a non-standard shape. Approval for manufacture will be on a per job basis.

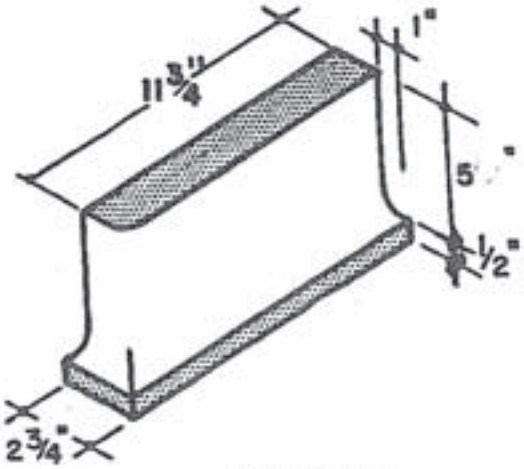
4 T 28 L	4 = 8" LENGTH (nominal dimension)
4 T 28 L	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
4 T 28 L	28 = UPPER EDGED HORIZONTAL BULLNOSE
4 T 28 L	8 = INTERNAL VERTICAL COVE CORNER
4 T 28 L	L = LEFT HAND



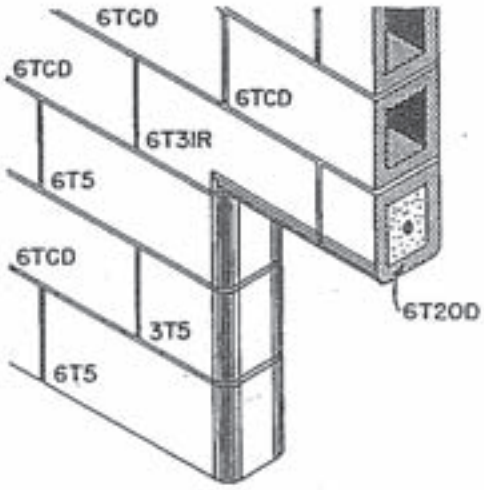
GROUP 4: ***10" 45° soap cup***

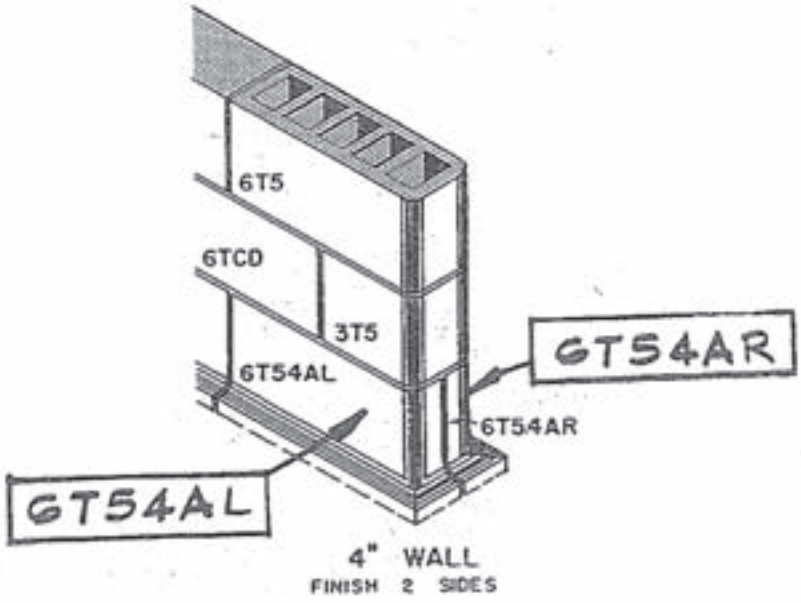
Note: This is a non-standard shape. Approval for manufacture will be on a per job basis.

5 T 26 R	5 = 10" LENGTH (nominal dimension)
5 **T** 26 R	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
5 T **26** R	26 = UPPER EDGED HORIZONTAL BULLNOSE
5 T **26** R	6 = EXTERNAL OCTAGON (45° CORNER)
5 T 26 **R**	R = RIGHT HAND



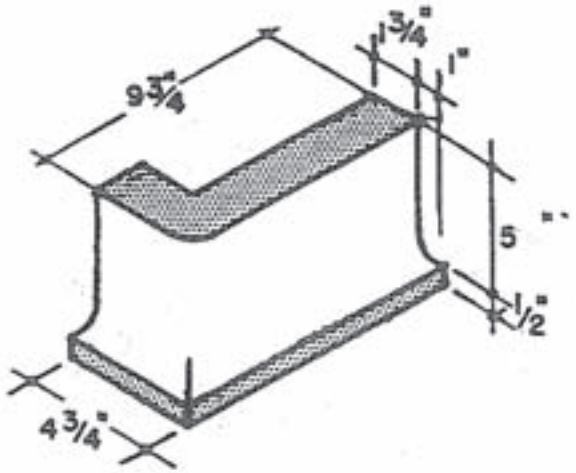
6T54AR



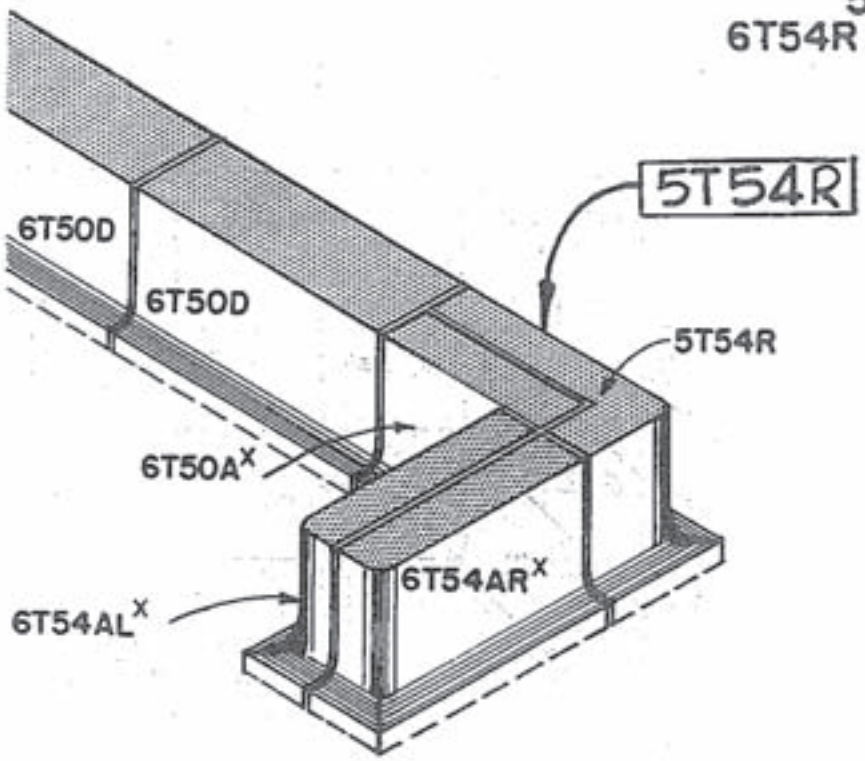


GROUP 4: 12" bullnose soap cove base quoin—2" return

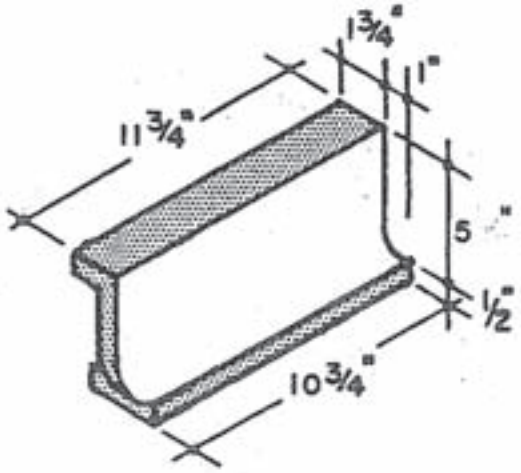
6 T 54 A R	6 = 12" LENGTH (nominal dimension)
6 T 54 A R	T = 5 ." HEIGHT (actual) 3 c = 16" (nominal)
6 T 54 A R	54 = COVE BASE
6 T 54 A R	4 = VERTICAL BULLNOSE
6 T 54 A R	A = 2" SOAP
6 T 54 A R	R = RIGHT HAND



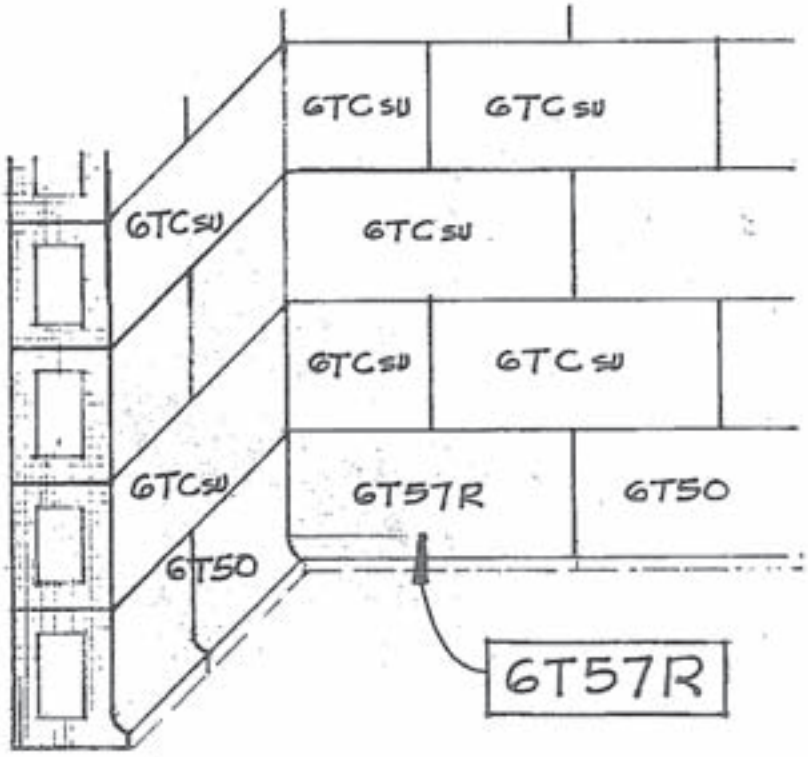
5T54R
6T54R SAME 11 3/4" LONG



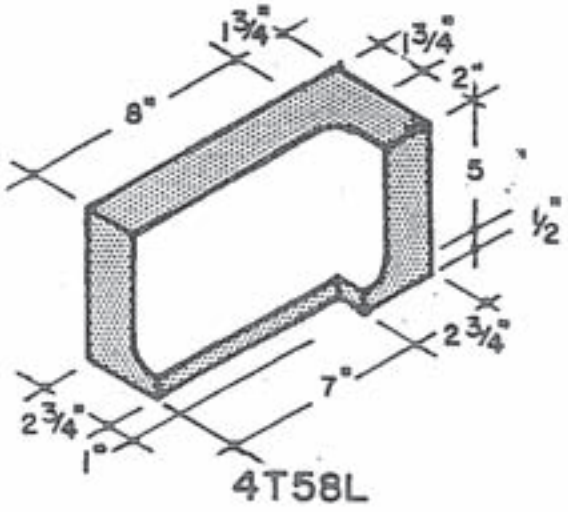
GROUP 4:	***10" bullnose soap cove base quoin—4" return***
5 T 54 R	5 = 10" LENGTH (nominal dimension)
5 T 54 R	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
5 T 54 R	54 = COVE BASE
5 T 54 R	4 = VERTICAL BULLNOSE
5 T 54 R	R = RIGHT HAND

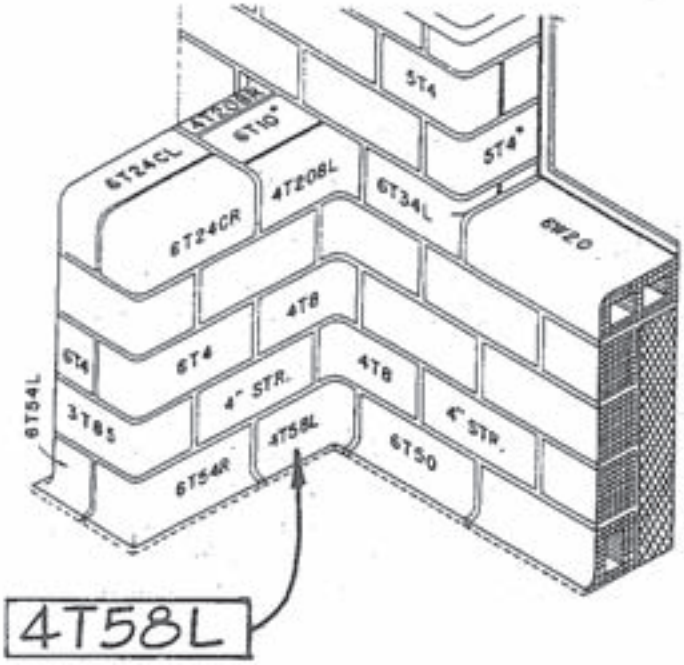


6T57R



GROUP 4:	12" cove base soap fitting
6 T 57 R	6 = 12" LENGTH (nominal dimension)
6 T 57 R	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 57 R	57 = COVE BASE
6 T 57 R	7 = INTERNAL SQUARE CORNER
6 T 57 R	R = RIGHT HAND

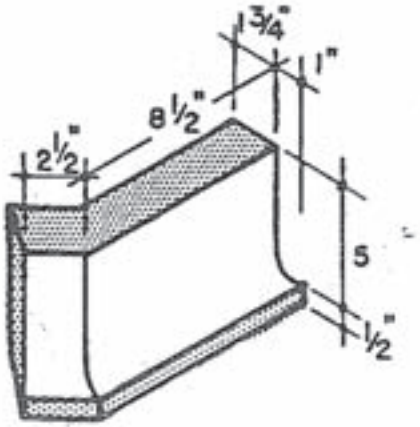




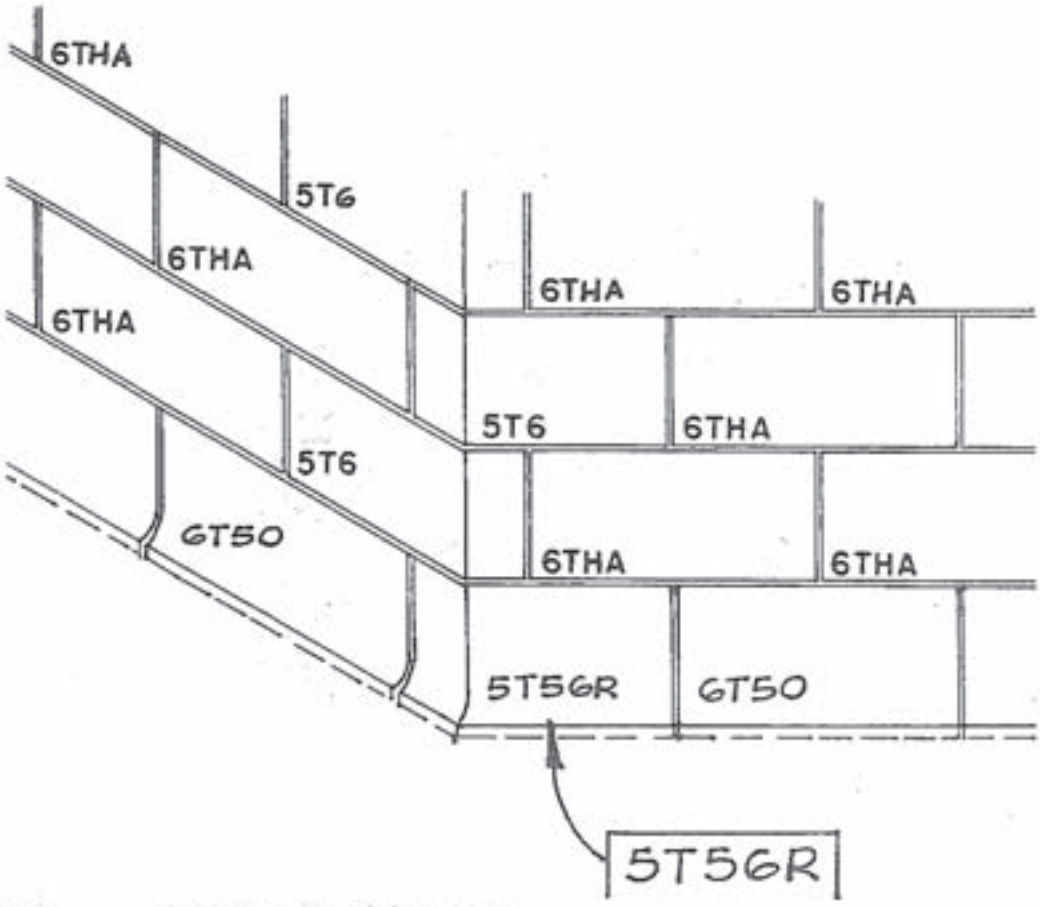
GROUP 4: 8" cove base soap fitting with internal vertical cove

Note: This is a non-standard shape. Approval for manufacture will be on a per job basis.

4 T 58 L	4 = 8" LENGTH (nominal dimension)
4 **T** 58 L	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
4 T **58** L	58 = COVE BASE
4 T 58 **I**	8 = INTERNAL VERTICAL COVE CORNER
4 T 58 **L**	L = LEFT HAND



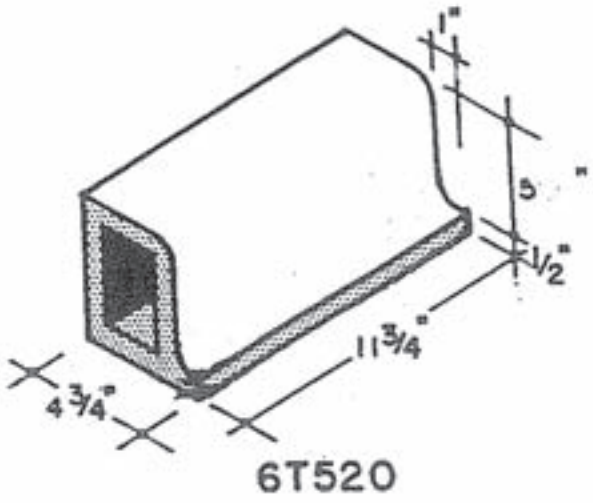
5T56R

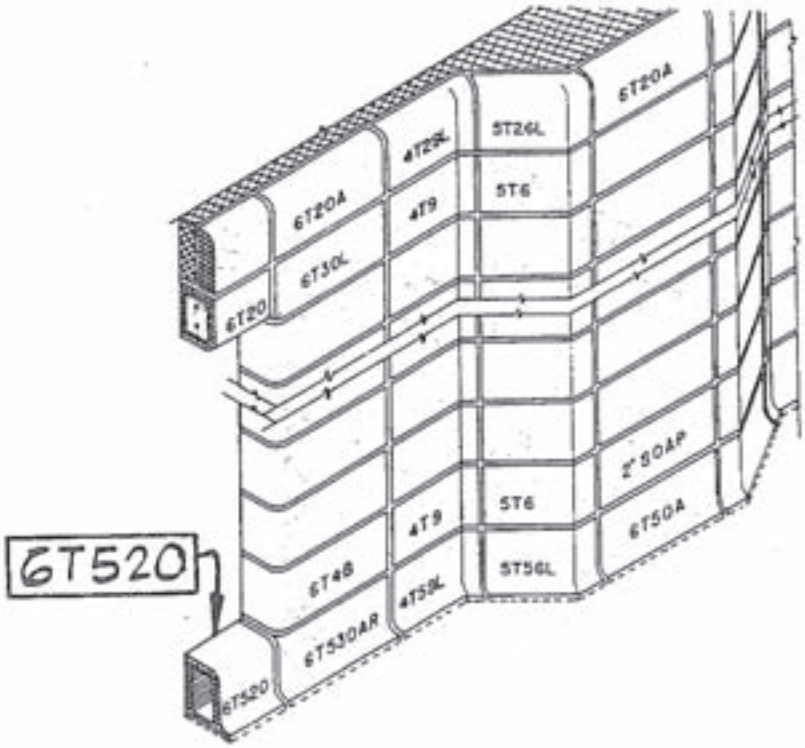


GROUP 4: 10" 45° cove base soap

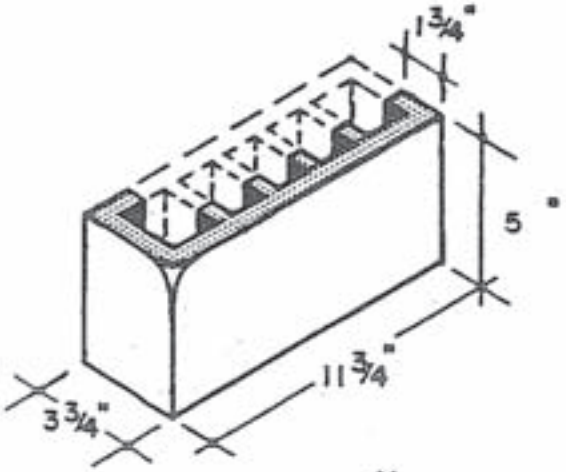
Note: This is a non-standard shape. Approval for manufacture will be on a per job basis.

5 T 56 R	5 = 10" LENGTH (nominal dimension)
5 T 56 R	T = 5 1/2" HEIGHT (actual) 3 c = 16" (nominal)
5 T 56 R	56 = COVE BASE
5 T 56 R	6 = EXTERNAL OCTAGON (45° CORNER)
5 T 56 R	R = RIGHT HAND

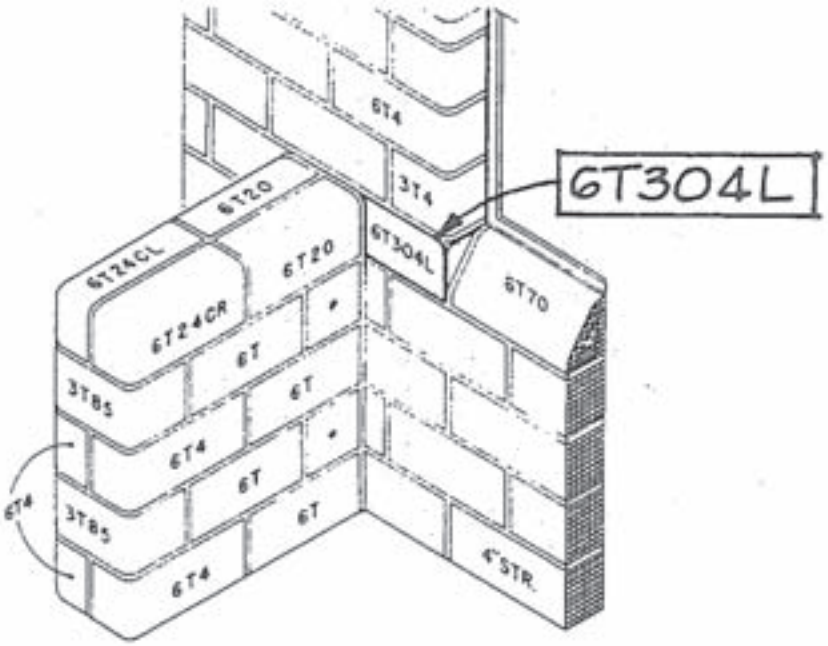




GROUP 4:	***12" bullnose curb/cove base - 4" reveal***
6 T 520	6 = 12" LENGTH (nominal dimension)
6 T 520	T = 5" HEIGHT (actual) 3 c = 16" (nominal)
6 T 520	52 = COVE BASE
6 T 520	20 = UPPER EDGED HORIZONTAL BULLNOSE

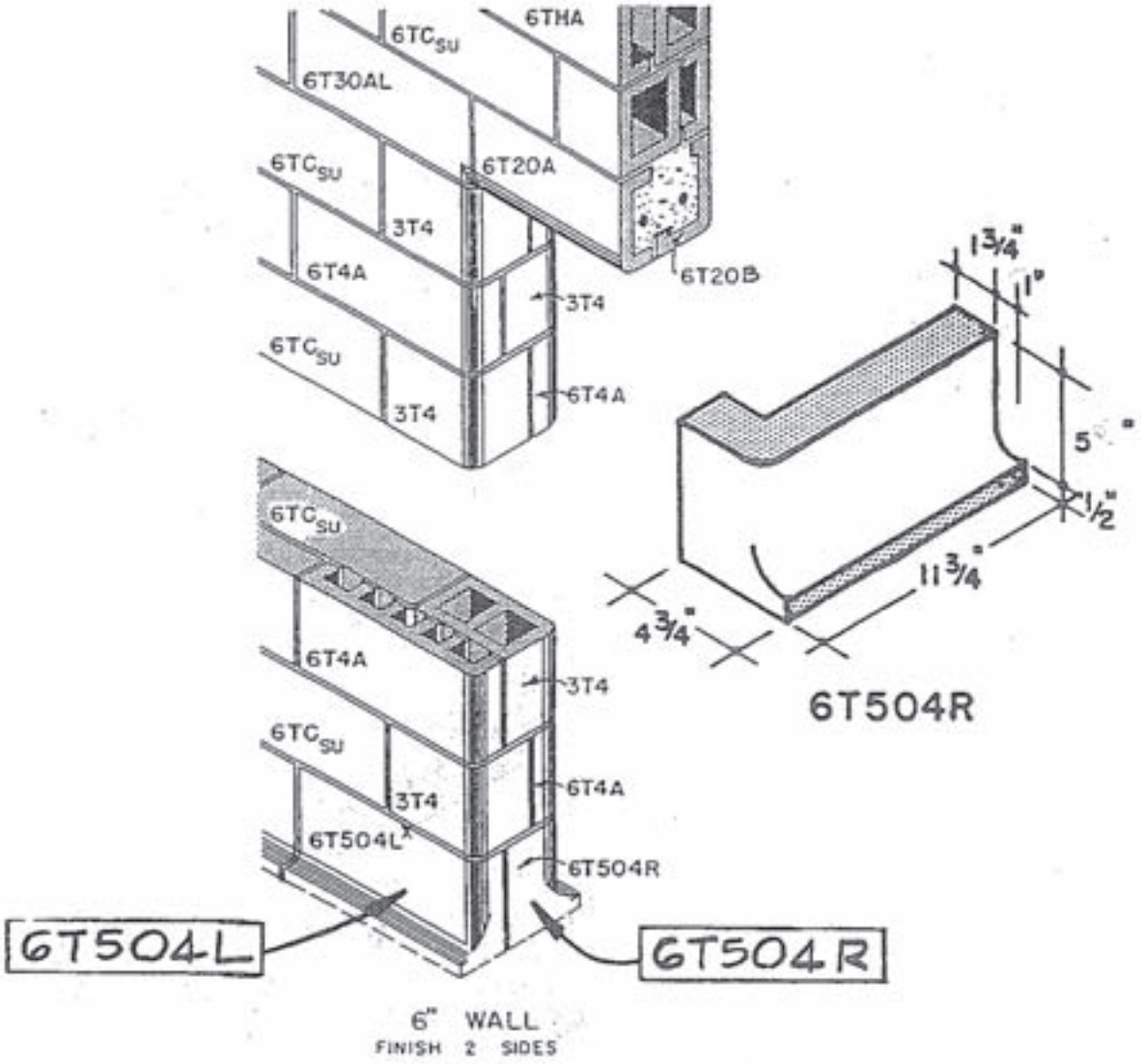


6T304R*

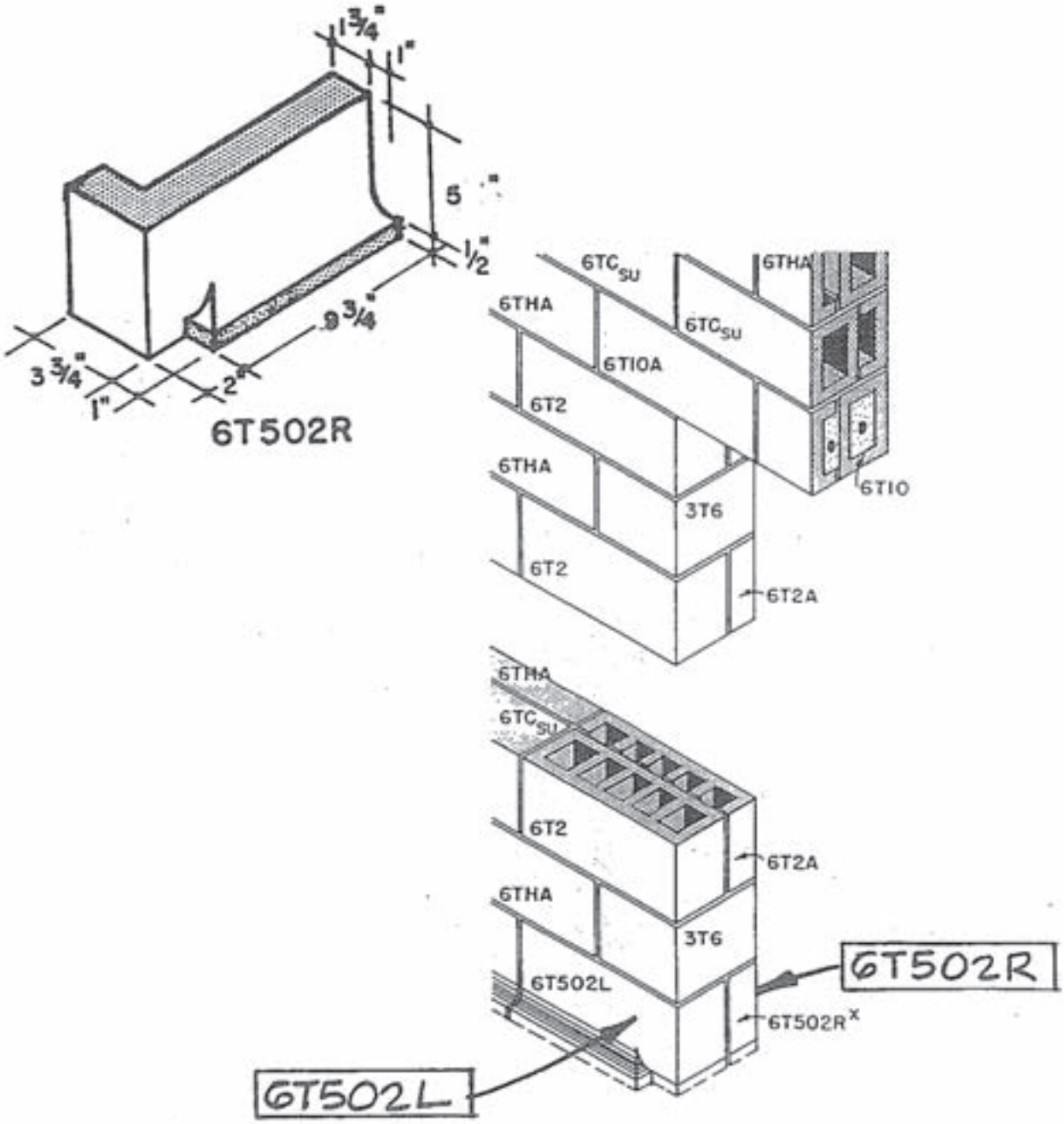


GROUP 4: ***12" transition fitting—bullnose to square jamb***

6 T 304 R	6	= 12" LENGTH (nominal dimension)
6 T 304 R	T	= 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 304 R	3	= MITRE
6 T 304 R	0	= FACE ENTIRELY IN THE FIELD
6 T 304 R	4	= CHANGE FROM HORIZONTAL TO VERTICAL BULLNOSE
6 T 304 R	R	= RIGHT HAND



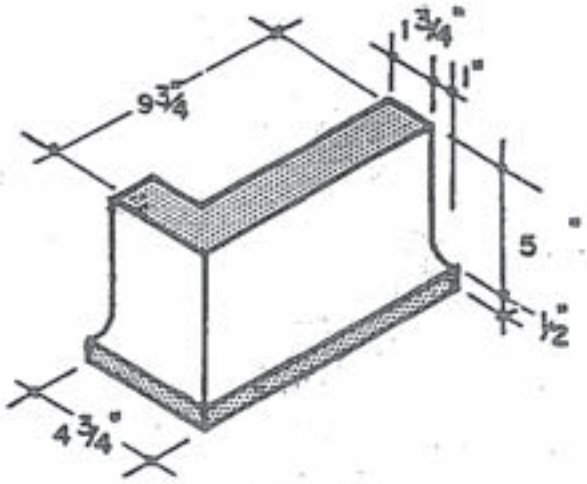
GROUP 4:	***12" bullnose cove base jamb—4" return/no cove***
6 T 504 R	6 = 12" LENGTH (nominal dimension)
6 T 504 R	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 504 R	50 = COVE BASE
6 T 504 R	4 = CHANGE FROM HORIZONTAL TO VERTICAL BULLNOSE
6 T 504 R	R = RIGHT HAND



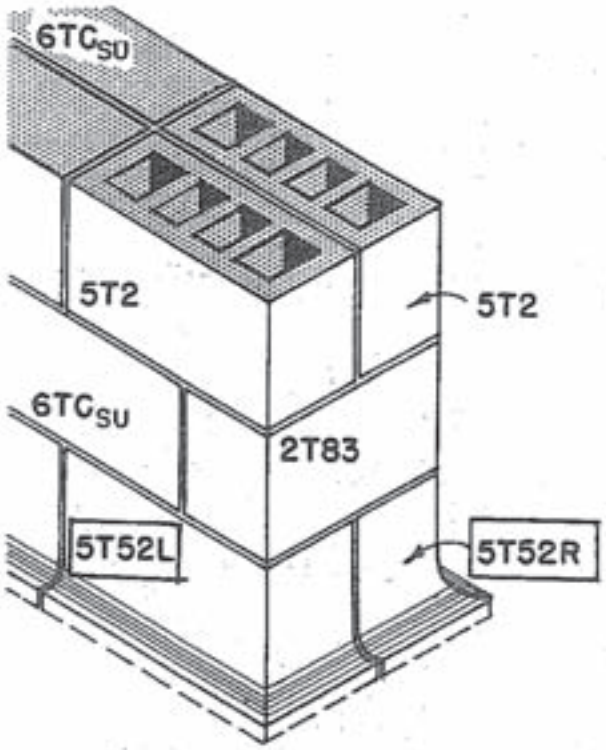
6" WALL
FINISH 2 SIDES

GROUP 4: ***12" square cove base jamb—4" return/no cove***

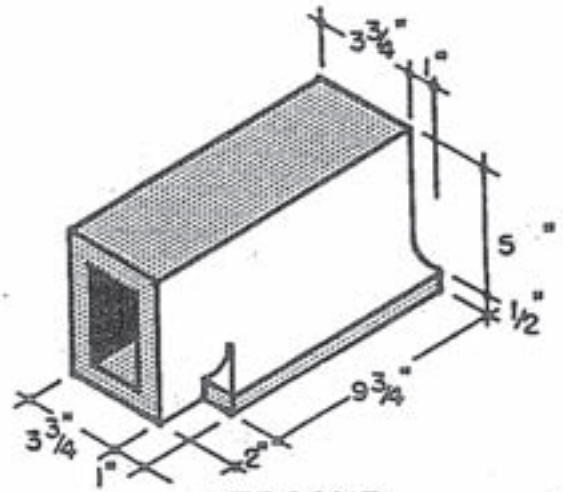
6 T 502 R	6 = 12" LENGTH (nominal dimension)
6 T 502 R	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 502 R	50 = COVE BASE
6 T 502 R	2 = QUOIN WITH 4" RETURN
6 T 502 R	R = RIGHT HAND



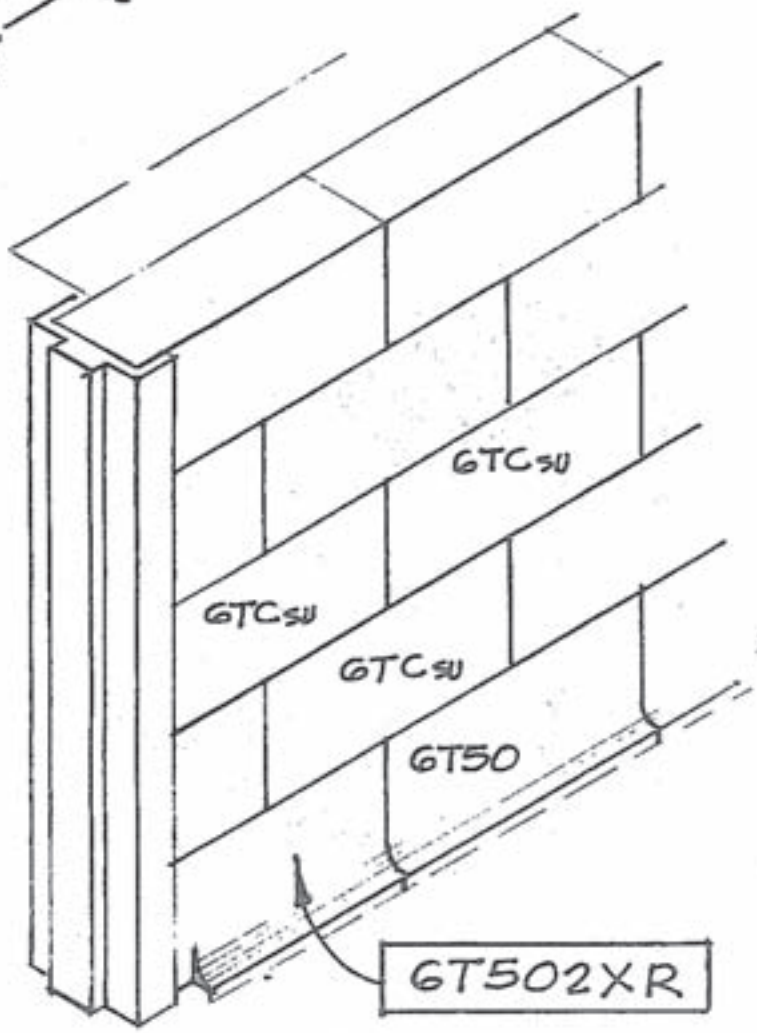
5T52R
6T52R SAME 11¾" LONG



GROUP 4:	***10" square cove base quoin—4" return***
5 T 52 R	5 = 10" LENGTH (nominal dimension)
5 **T** 52 R	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
5 T **52** R	52 = COVE BASE
5 T 52 **R**	2 = QUOIN SQUARE END
5 T 52 **R**	R = RIGHT HAND

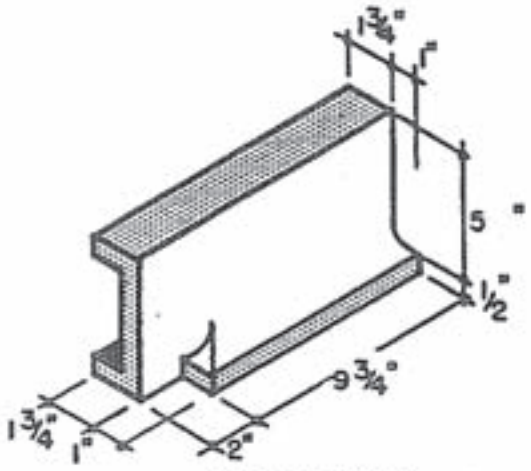


6T502XR

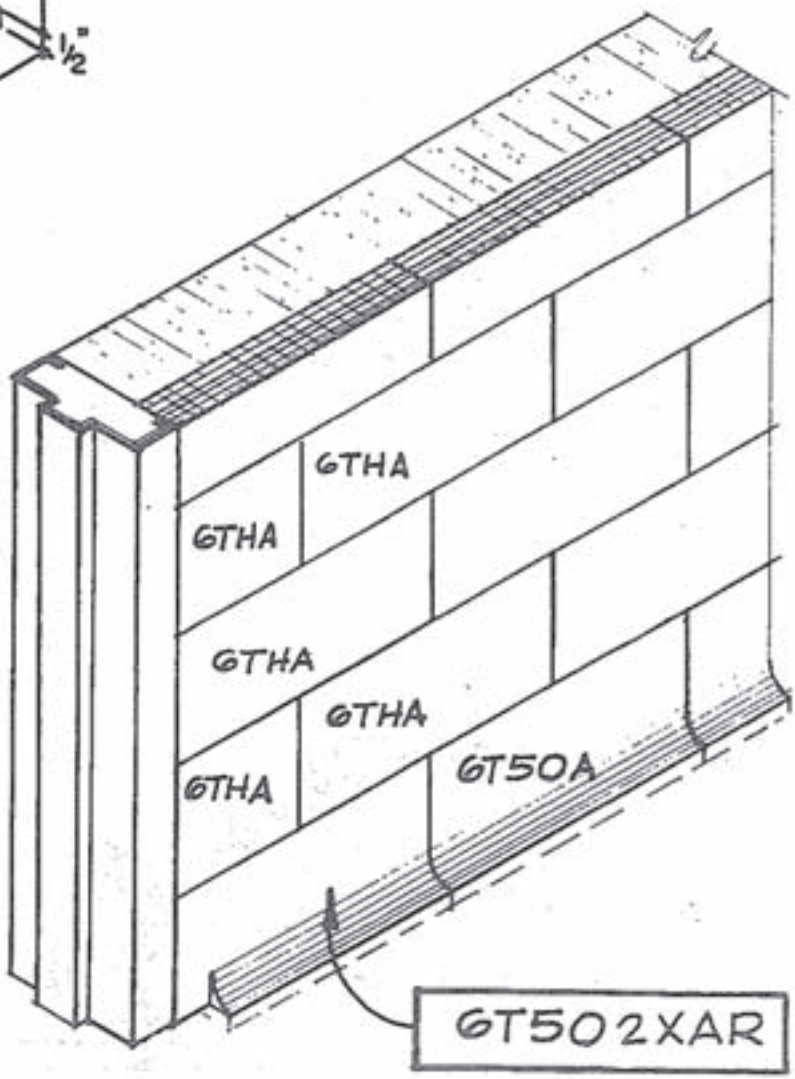


GROUP 4: ***12" cove base door jamb***

6 T 502 X R	6	= 12" LENGTH (nominal dimension)
6 **T** 502 X R	T	= 5" HEIGHT (actual) 3 c = 16" (nominal)
6 T **502** X R	50	= COVE BASE
6 T 50**2** X R	2	= QUOIN SQUARE END
6 T 502 **X** R	X	= COVE BASE STARTER ELIMINATES QUOIN
6 T 502 X **R**	R	= RIGHT HAND

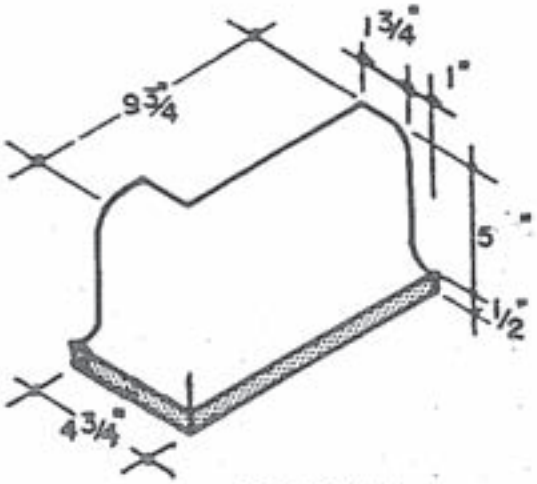


6T502XAR

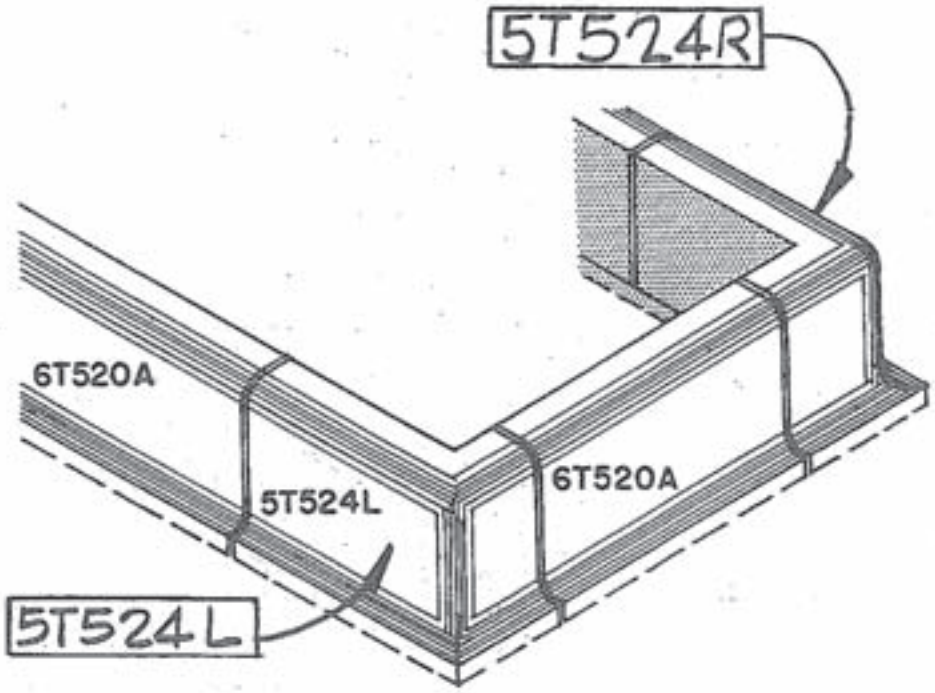


GROUP 4: 12" cove base soap door jamb

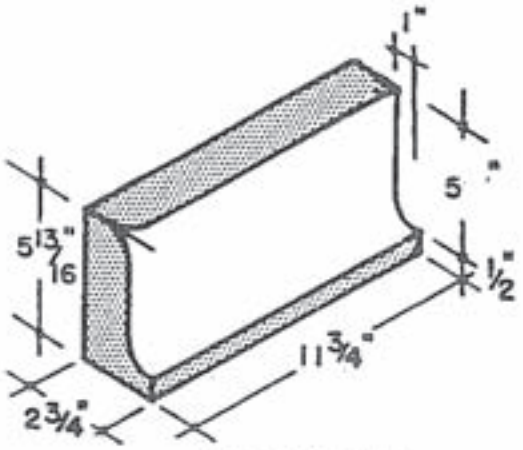
6 T 502 X A R	6 = 12" LENGTH (nominal dimension)
6 **T** 502 X A R	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T **50**2 X A R	50 = COVE BASE
6 T 50**2** X A R	2 = QUOIN SQUARE END
6 T 502 **X** A R	X = COVE BASE STARTER ELIMINATES QUOIN
6 T 502 X **A** R	A = 2" SOAP
6 T 502 X A **R**	R = RIGHT HAND



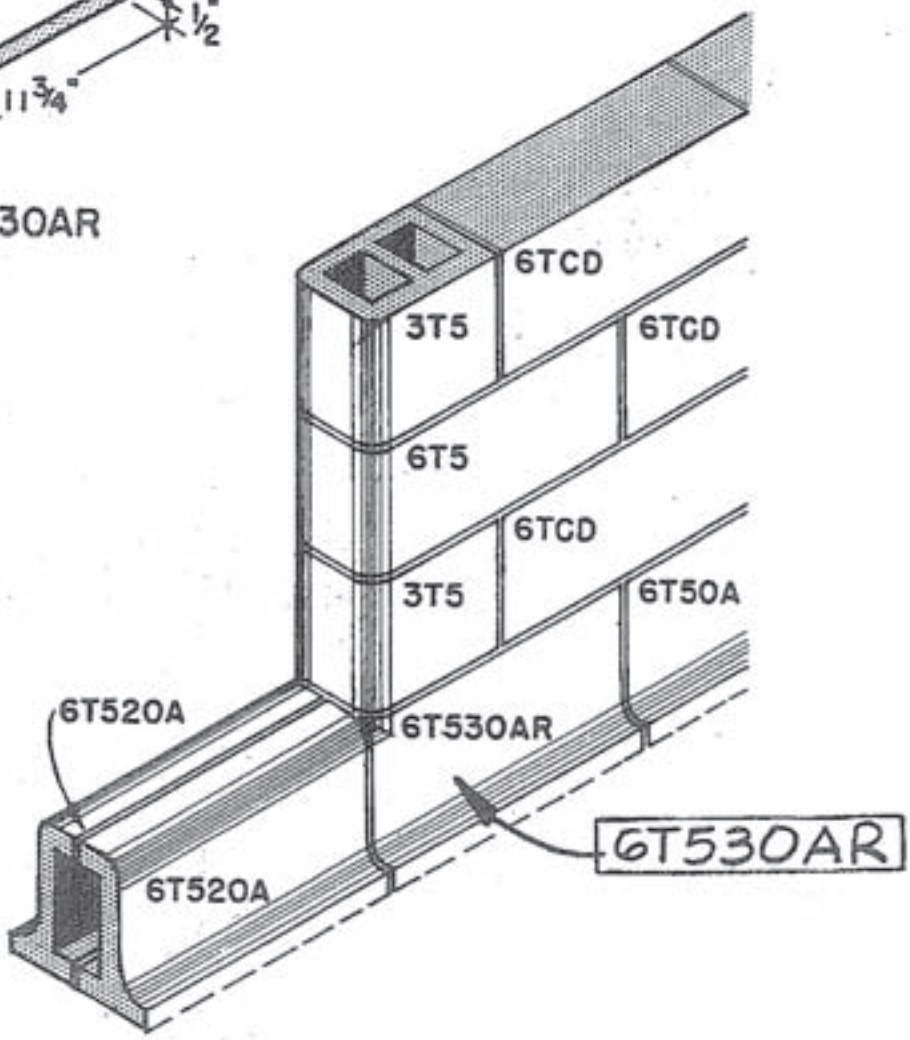
5T524R



GROUP 5:	***10" bullnose curb cove base—2" reveal/4" return***
5 T 524 R	5 = 10" LENGTH (nominal dimension)
5 T 524 R	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
5 T 524 R	52 = COVE BASE
5 T 524 R	24 = UPPER EDGED HORIZONTAL BULLNOSE
5 T 524 R	4 = VERTICAL BULLNOSE
5 T 524 R	R = RIGHT HAND

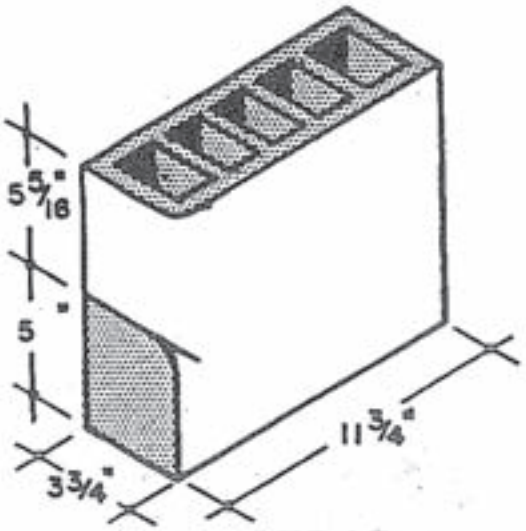


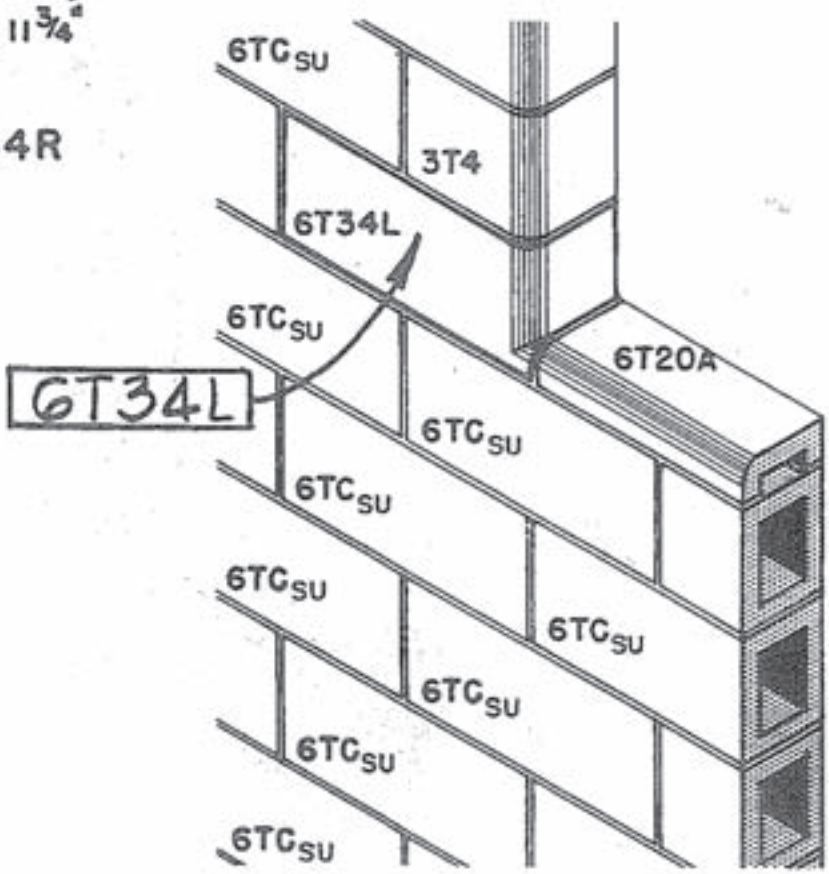
6T530AR



GROUP 5: ***12" bullnose curb cove base—2" soap***

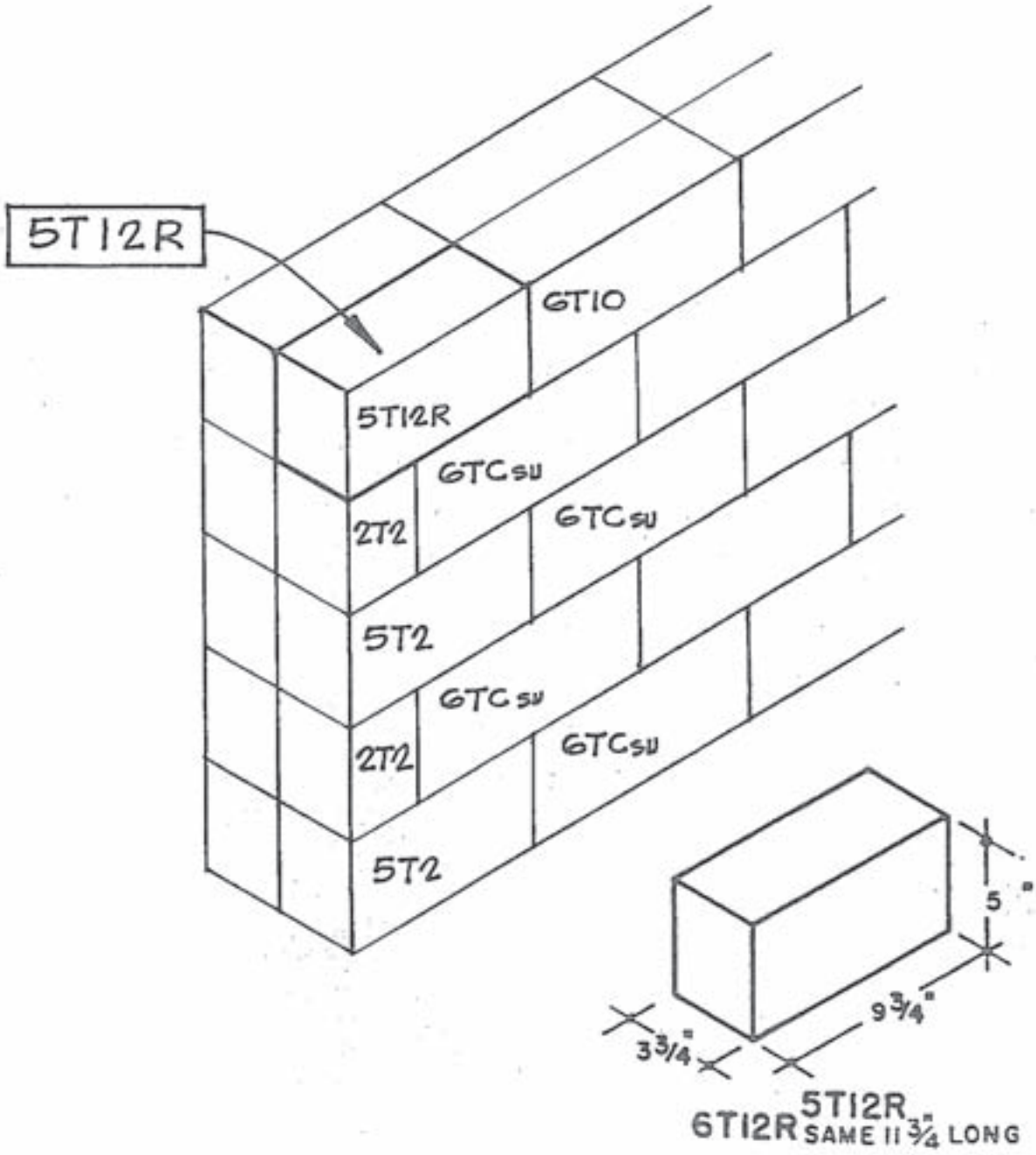
6 T 530 A R	6 = 12" LENGTH (nominal dimension)
6 T 530 A R	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 530 A R	53 = COVE BASE
6 T 530 A R	3 = MITRE
6 T 530 A R	0 = FACE ENTIRELY IN THE FIELD
6 T 530 A R	A = 2" SOAP
6 T 530 A R	R = RIGHT HAND



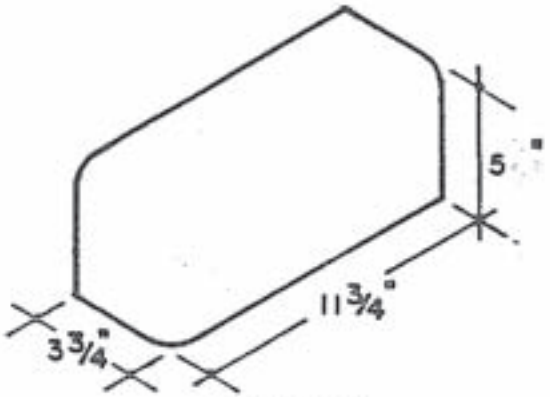


GROUP 5:	***12" bullnose quoin/sill transition fitting—4" return***
6 T 34 R	6 = 12" LENGTH (nominal dimension)
6 T 34 R	T = 5 " HEIGHT (actual) 3 c = 16" (nominal) (WILL FIT THE 5⅓ CONDITION)
6 T 34 R	3 = MITRE
6 T 34 R	4 = VERTICAL BULLNOSE
6 T 34 R	R = RIGHT HAND

Note: Can be cut to desired height.

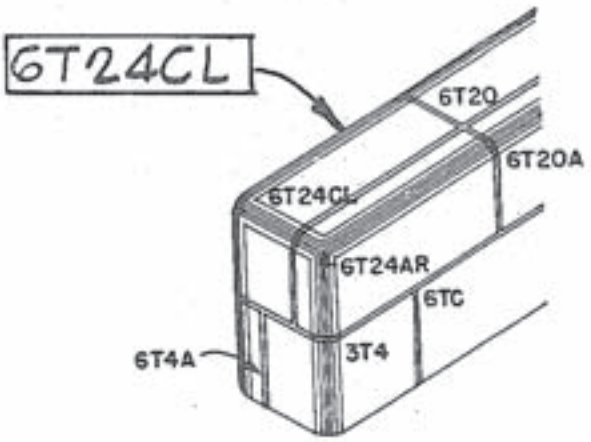


GROUP 5:	***10" square cap/quoin—4" reveal, 4" return***
5 T 12 R	5 = 10" LENGTH (nominal dimension)
5 T 12 R	T = 5" HEIGHT (actual) 3 c = 16" (nominal)
5 T 12 R	12 = HORIZONTAL SQUARE EDGE
5 T 12 R	2 = QUOIN WITH 4" RETURN
5 T 12 R	R = RIGHT HAND

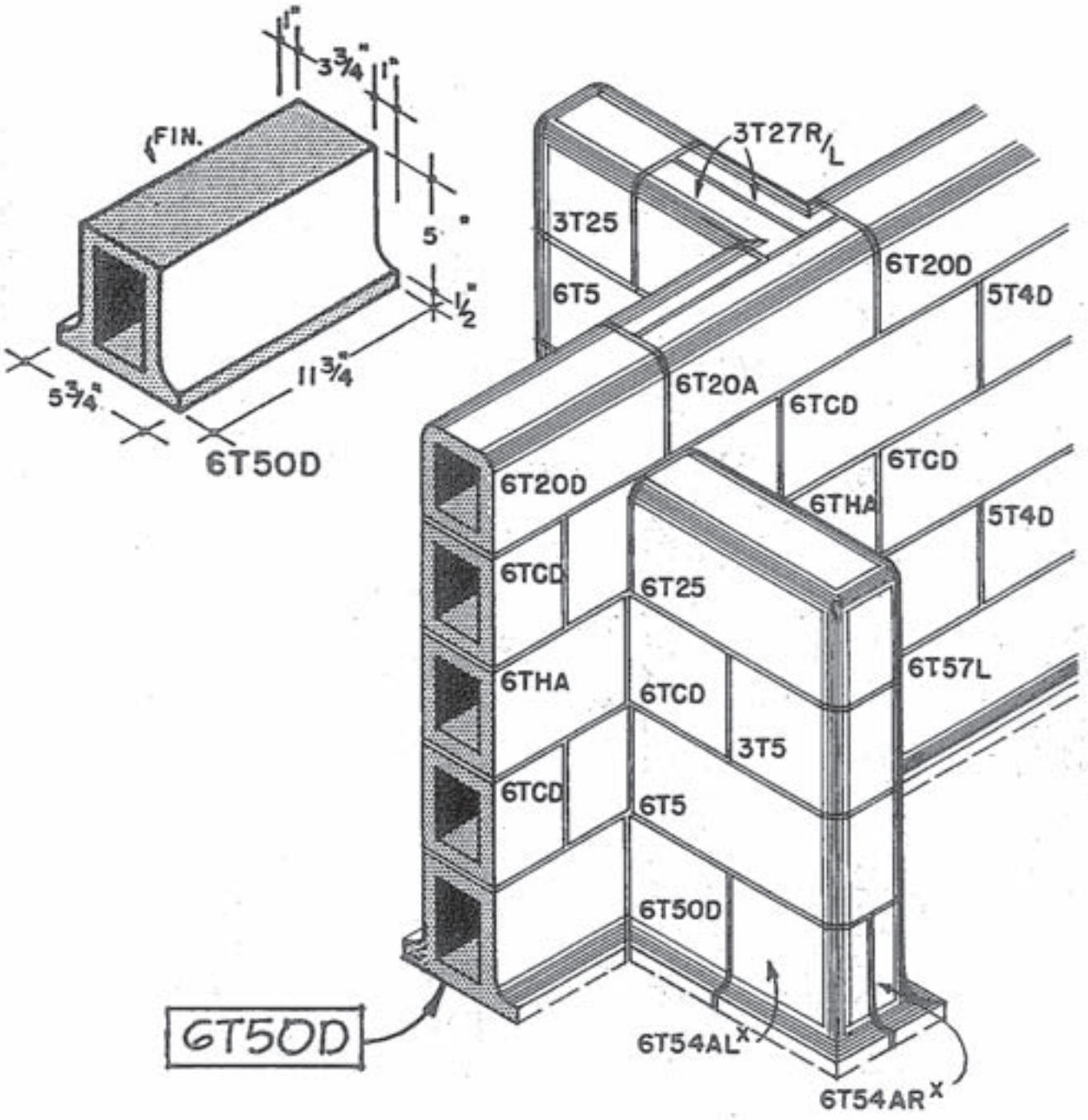


6T24CR

5T24CR- SAME 9 3/4" LONG.

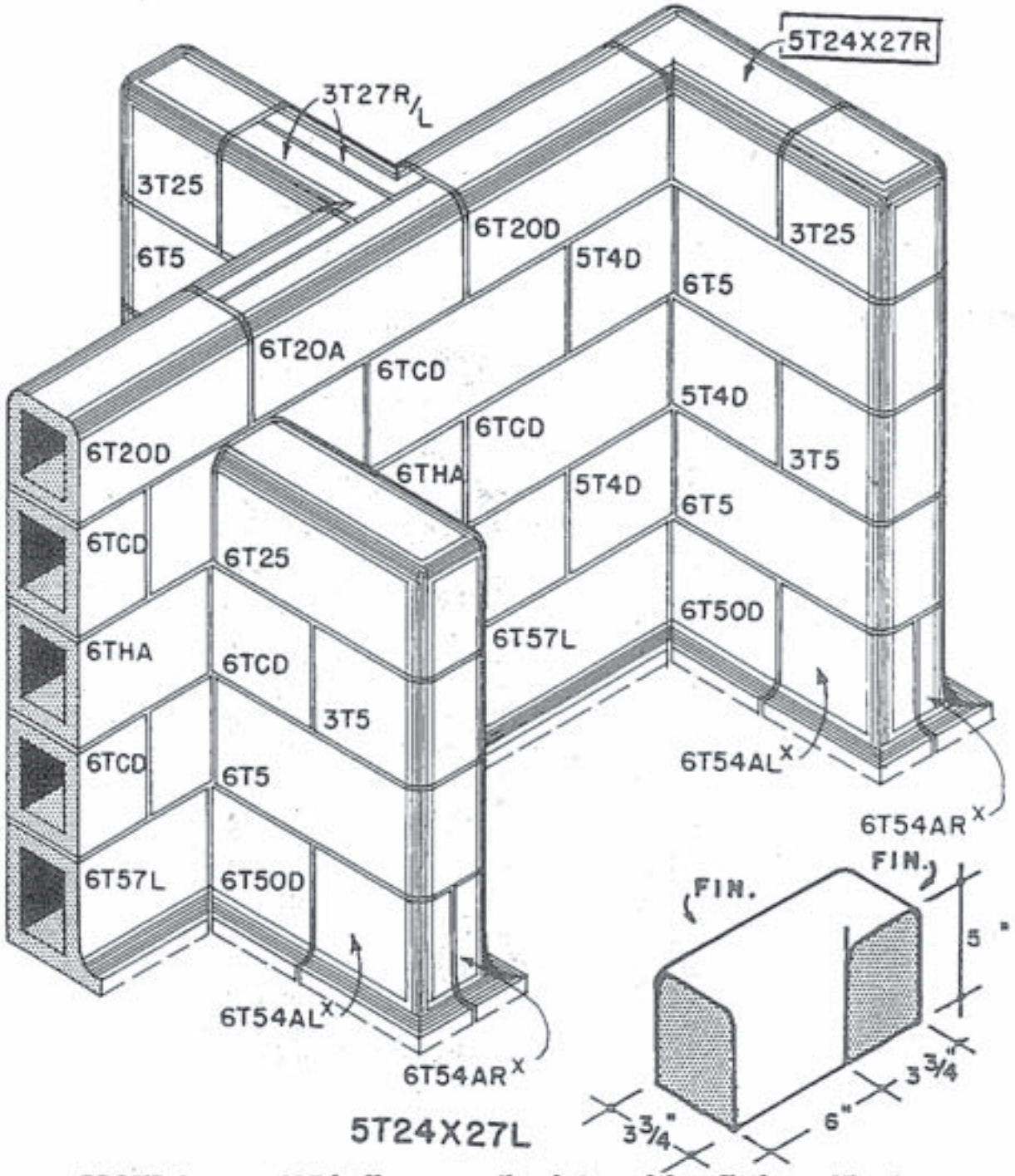


GROUP 5:	***12" bullnose capiquoin - 4" reveal, 4" return***
6 T 24 C R	6 = 12" LENGTH (nominal dimension)
6 T 24 C R	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 24 C R	24 = UPPER EDGED HORIZONTAL BULLNOSE WITH 4" REVEAL
6 T 24 C R	4 = VERTICAL BULLNOSE WITH 4" RETURN
6 T 24 C R	C = HORIZONTAL CORING
6 T 24 C R	R = RIGHT HAND



GROUP 5: ***12" two faced cove base - 4" wall***

6 T 50 D	6 = 12" LENGTH (nominal dimension)
6 T 50 D	T = 5 " HEIGHT (actual) 3 c = 16" (nominal) (WILL FIT THE 5⅓ CONDITION)
6 T 50 D	50 = COVE BASE
6 T 50 D	D = DOUBLE FACED



GROUP 1: ***10" bullnose capjamb transition fitting - 4" return***

5 T 24 X 27 L 5 = 10" LENGTH (nominal dimension)

5 T 24 X 27 L T = 5 " HEIGHT 3 c = 16"

5 T 24 X 27 L 24 = UPPER EDGED HORIZONTAL BULLNOSE

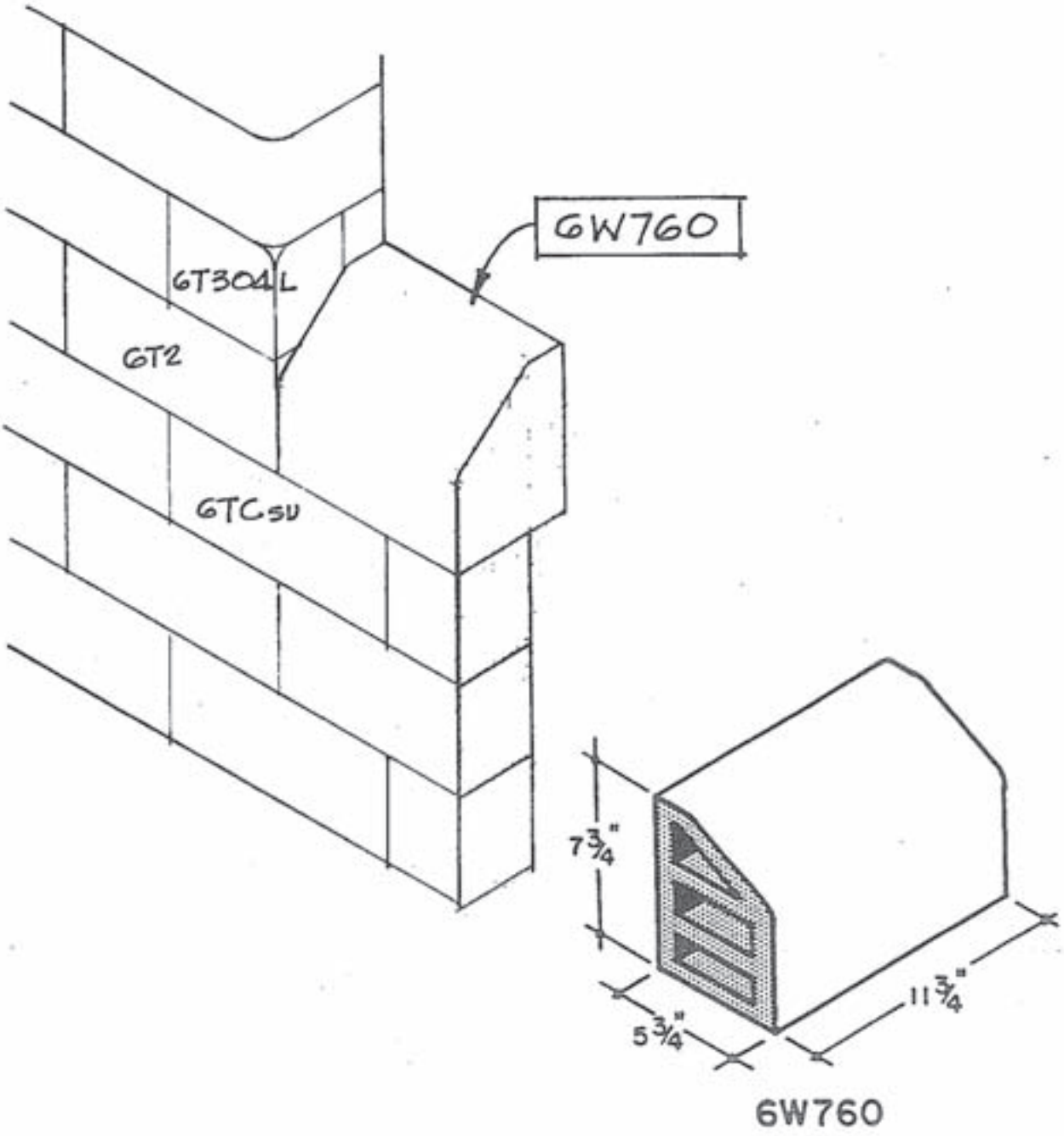
5 T 24 X 27 L 4 = VERTICAL BULLNOSE

5 T 24 X 27 L X = (TIMES) COMBINING 5T24R WITH 3T27L FOR ONE PIECE CONSTRUCTION

5 T 24 X 27 L 27 = UPPER EDGED HORIZONTAL BULLNOSE

5 T 24 X 27 L 7 = INTERNAL SQUARE CORNER

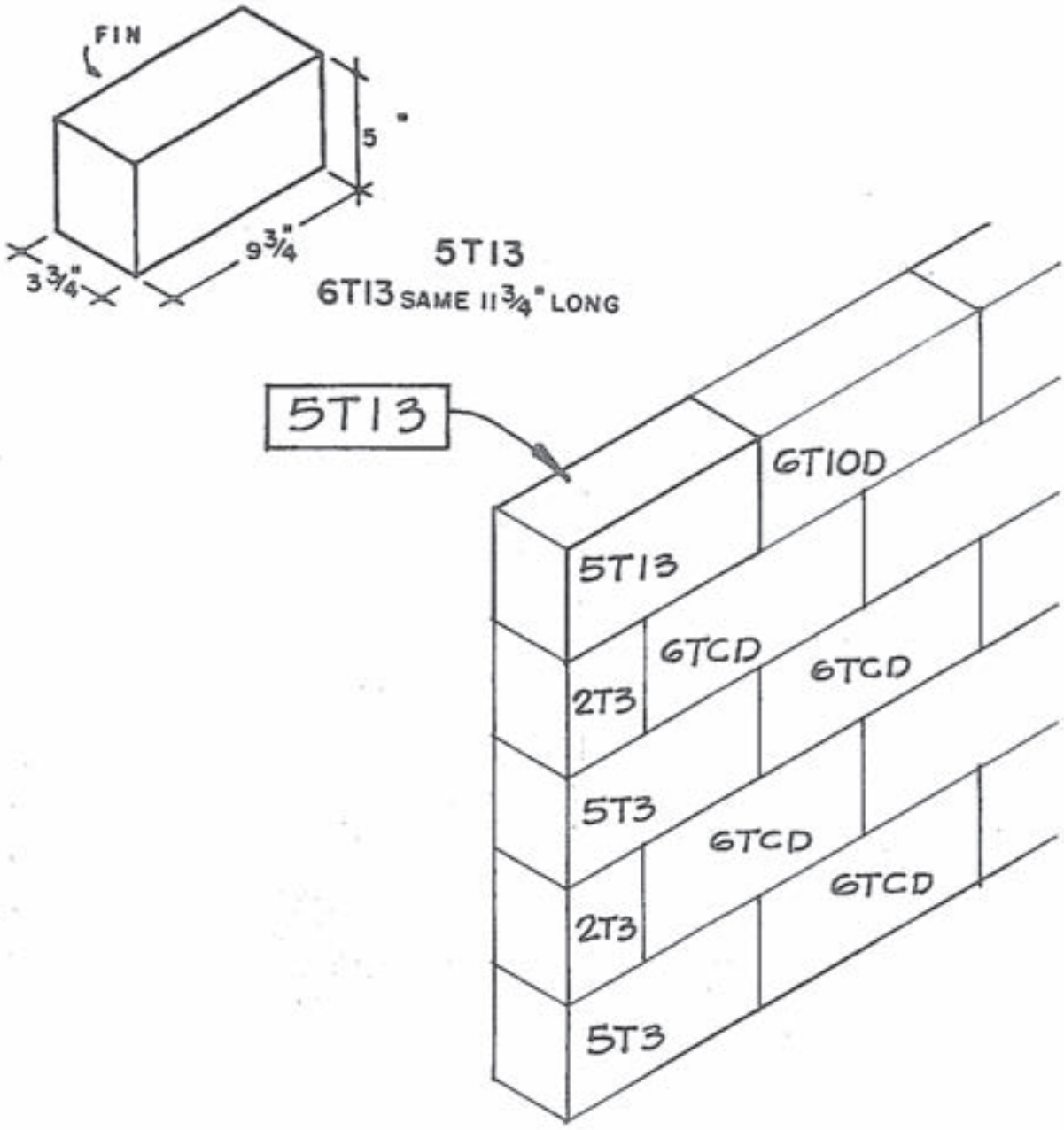
5 T 24 X 27 L L = LEFT HAND



6W760

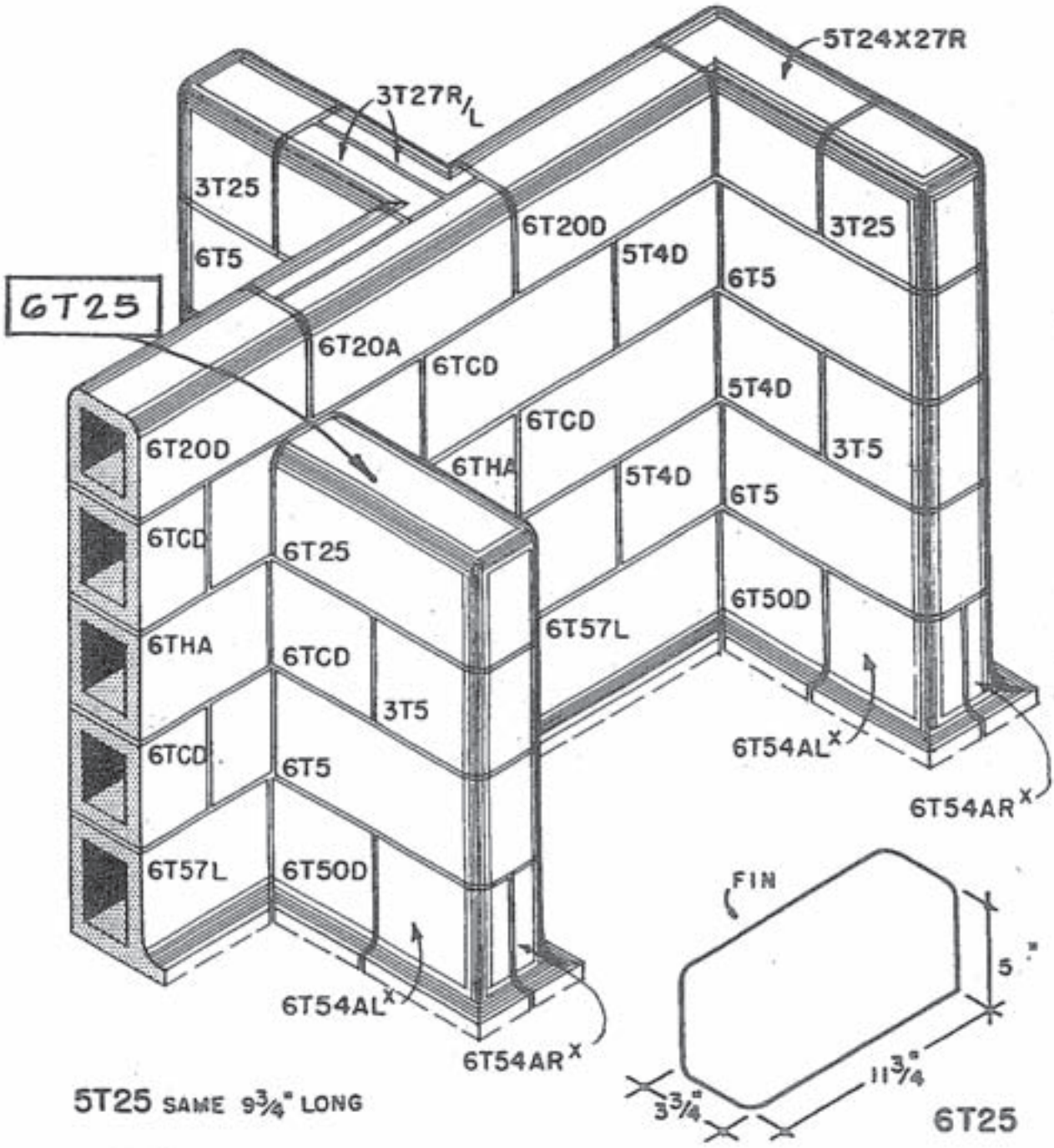
GROUP 5: ***12" x 8" bullnosed sloped sill - 6" reveal***

6 W 760	6 = LENGTH (nominal dimension)
6 W 760	W = 7¾" HEIGHT
6 W 760	76 = SLOPED SILL
6 W 760	60 = 6" THRU THE WALL
6 W 760	0 = FACE ENTIRELY IN THE FIELD



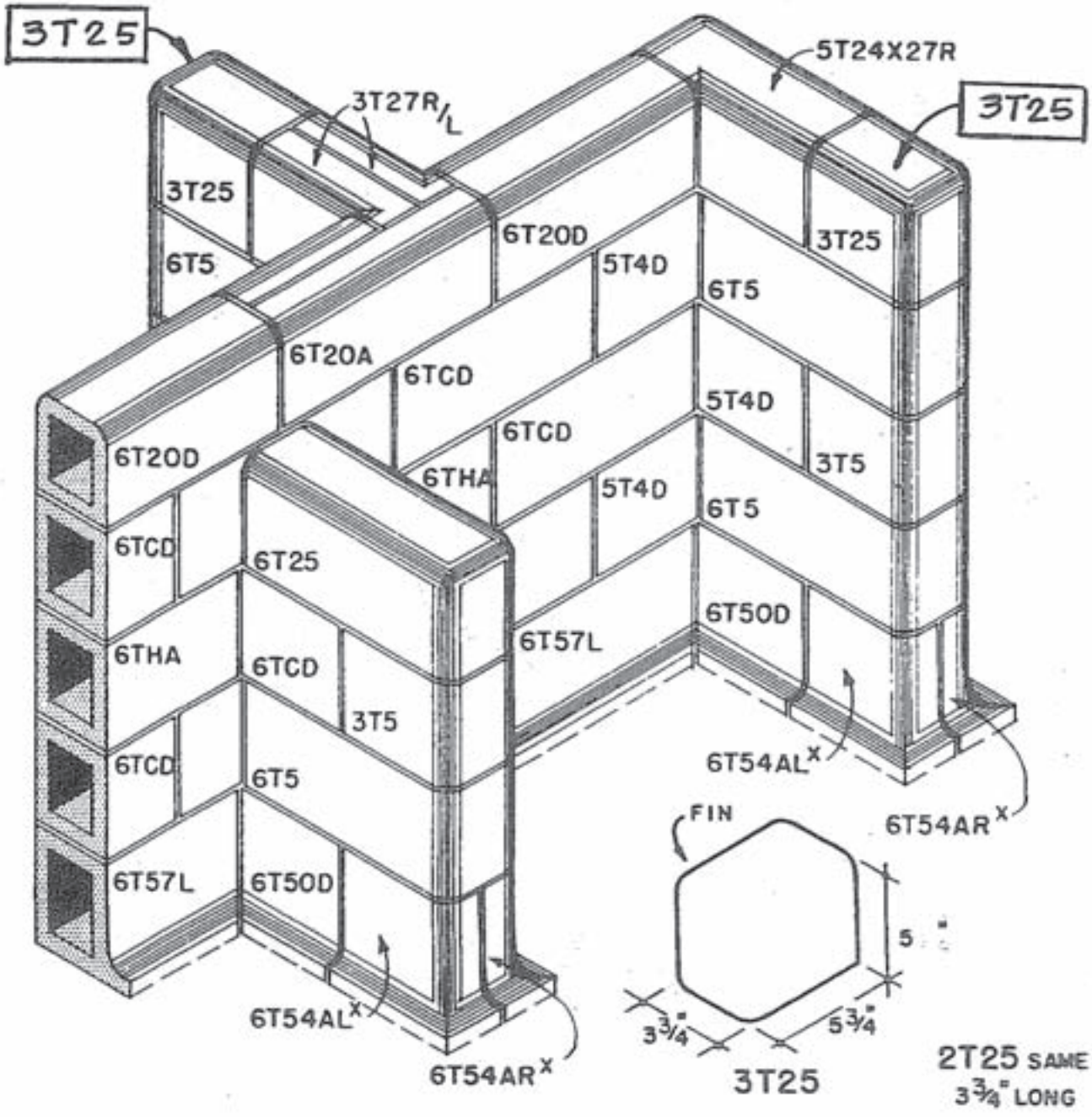
GROUP 6: ***10" square capiclosure - 4" return, 4" reveal***

5 T 13	5 = 10" LENGTH (nominal dimension)
5 T 13	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
5 T 13	13 = HORIZONTAL SQUARE EDGES
5 T 13	3 = QUOIN END DOUBLE FACED WITH 4" RETURN

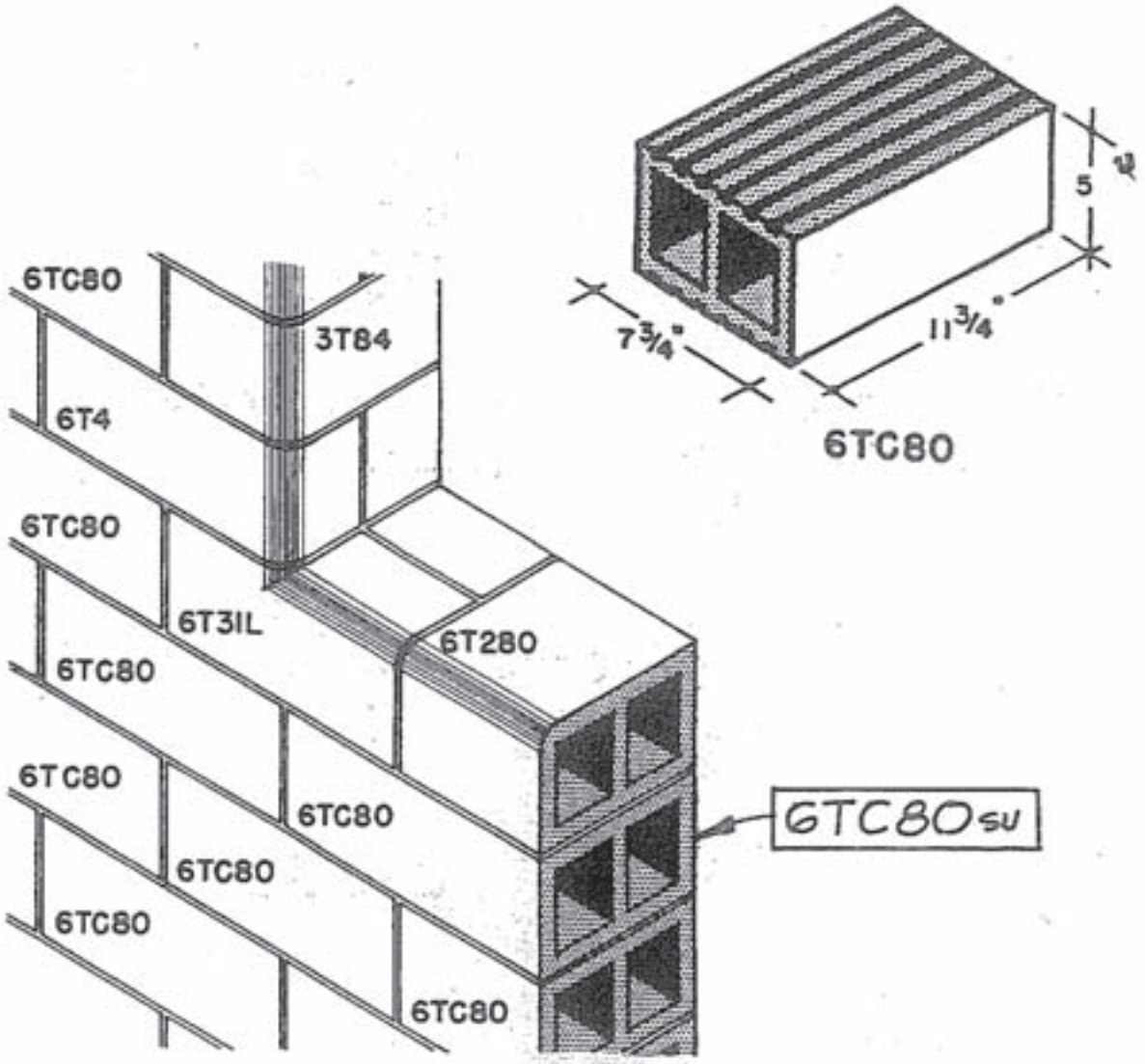


5T25 SAME 9¾" LONG

GROUP 6:	12" square capclosure - 4" return, 4" reveal
6 T 25	6 = 12" LENGTH (nominal dimension)
6 T 25	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T 25	25 = UPPER EDGED HORIZONTAL BULLNOSE
6 T 25	5 = DOUBLE VERTICAL BULLNOSE END DOUBLE FACED WITH 4" RETURN



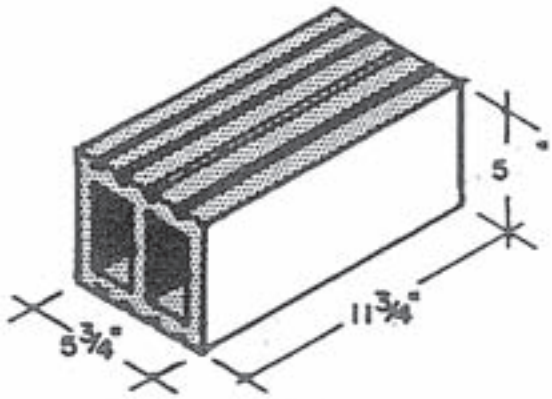
GROUP 6:	6" bullnose capclosure - 4" return, 4" reveal
3 T 25	3 = 6" LENGTH (nominal dimension)
3 T 25	T = 5 ⅜" HEIGHT (actual) 3 c = 16" (nominal)
3 T 25	25 = UPPER EDGED HORIZONTAL BULLNOSE
3 T 25	5 = DOUBLE VERTICAL BULLNOSE END DOUBLE FACED WITH 4" RETURN



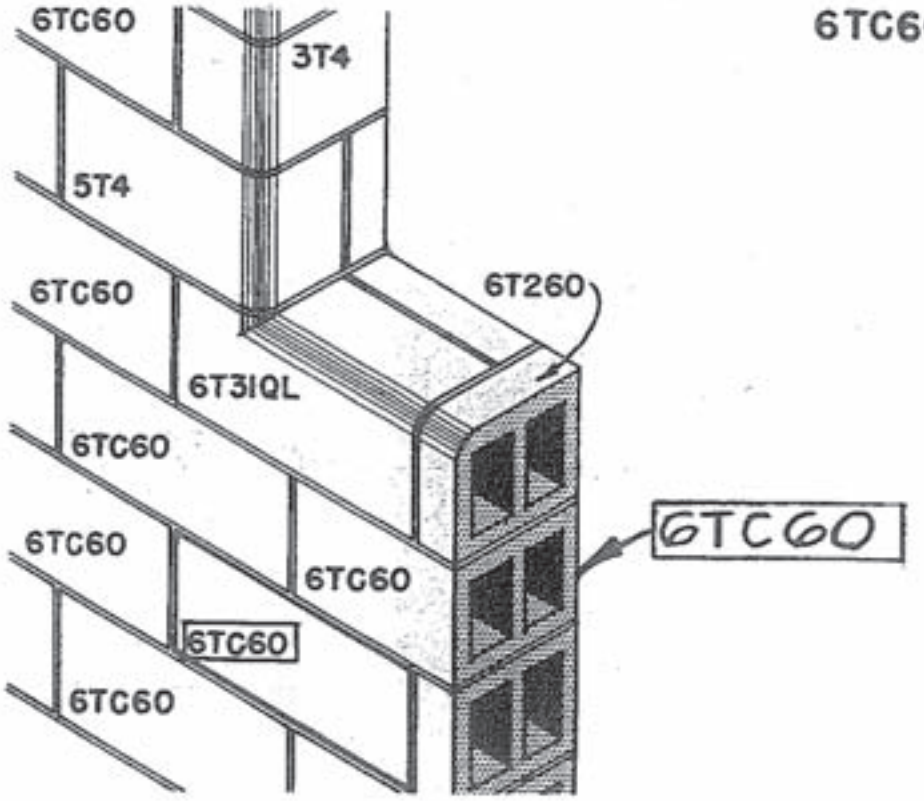
8" WALL
FINISH ONE SIDE

STRETCHER GROUP: 12" one face stretcher - 8" bed depth

6 T C 80	6 = 12" LENGTH (nominal dimension)
6 **T** C 80	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T **C** 80	C = HORIZONTAL CORING
6 T C **80**	80 = 8" THRU THE WALL

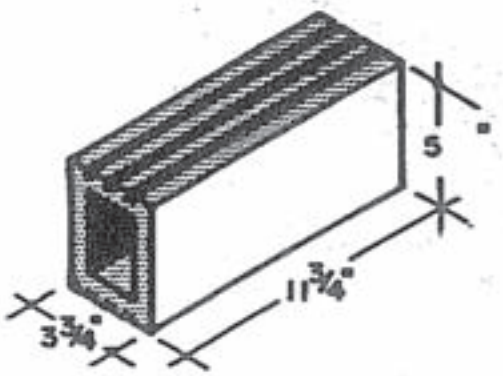


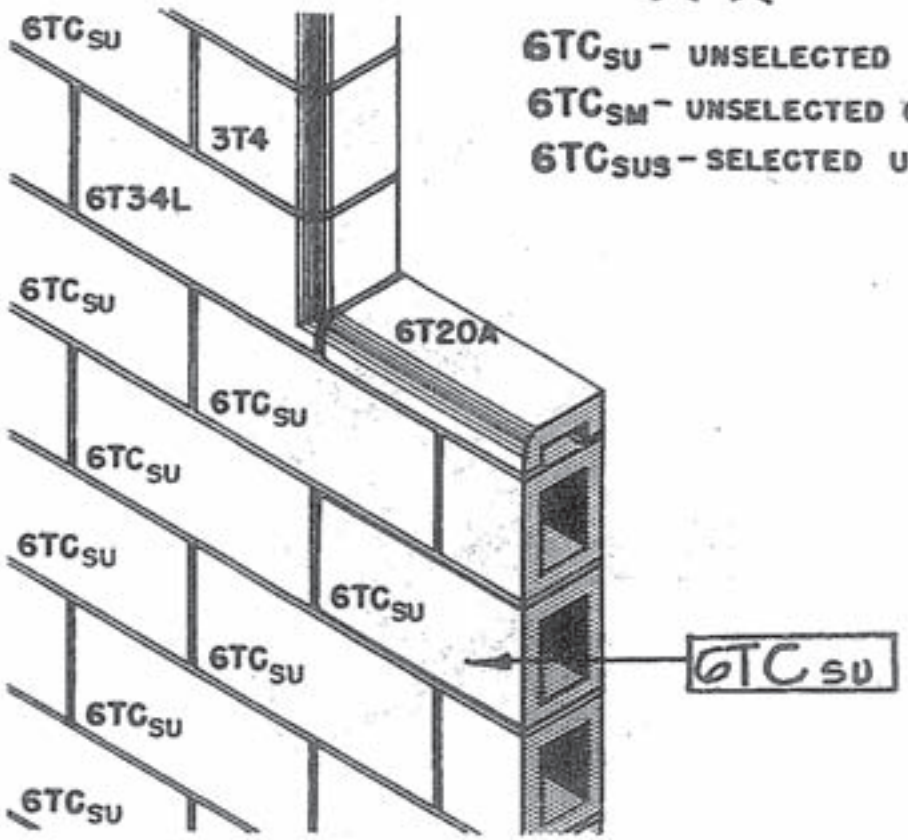
6TC60



STRETCHER GROUP: 12" one face stretcher - 6" bed depth

6 T C 60	6 = 12" LENGTH (nominal dimension)
6 **T** C 60	T = 5. " HEIGHT (actual) 3 c = 16" (nominal)
6 T **C** 60	C = HORIZONTAL CORING
6 T C **60**	60 = 6" THRU THE WALL

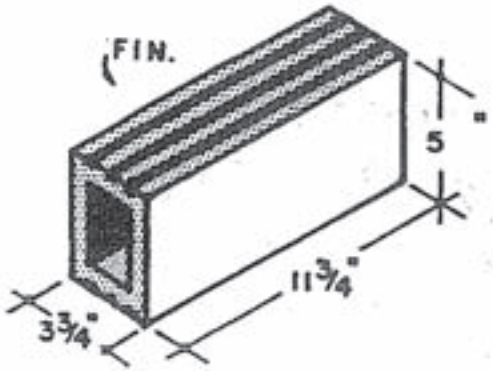




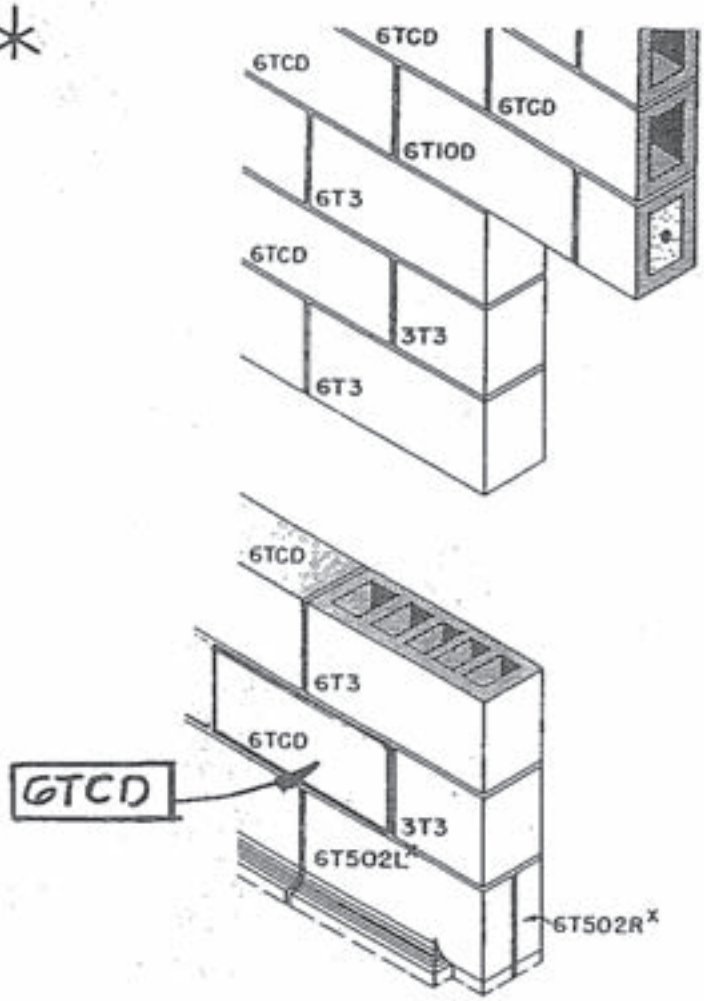
$6TC_{SU}$ – UNSELECTED UNGLAZED BACK.
$6TC_{SM}$ – UNSELECTED GLAZED BACK.
$6TC_{SUS}$ – SELECTED UNGLAZED BACK.

STRETCHER GROUP: 12" one face stretcher - 4" bed depth

6 T C SU	6 = 12" LENGTH (nominal dimension)
6 T C SU	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T C SU	C = HORIZONTAL CORING
6 T C SU	SU = UNSELECTED UNGLAZED BRICK
6 T C SM	SM = UNSELECTED GLAZED BRICK
6 T C SUS	SUS = SELECTED UNGLAZED BRICK



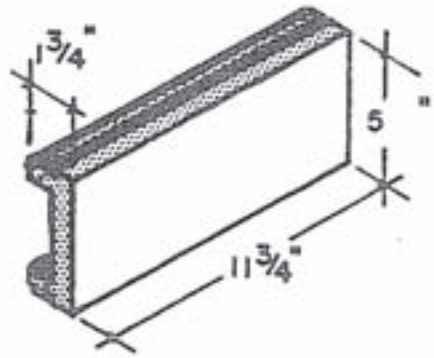
6TCD



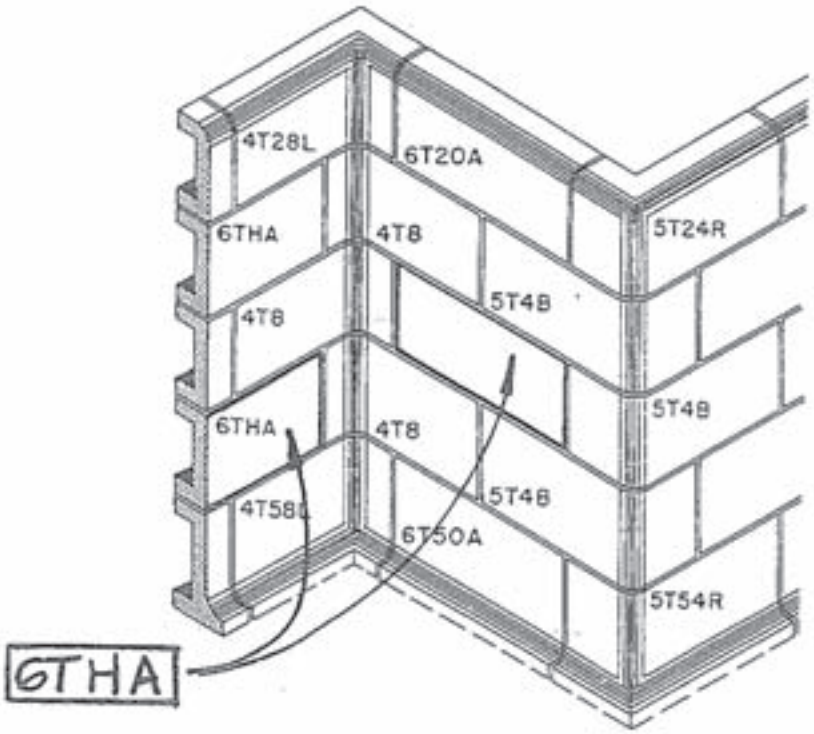
4" WALL
FINISH 2 SIDES

STRETCHER GROUP: 12" two face stretcher - 4" bed depth

6 T CD	6 = 12" LENGTH (nominal dimension)
6 **T** CD	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T **C** D	C = HORIZONTAL CORING
6 T C **D**	D = DOUBLE FACED



6THA



STRETCHER GROUP: 12" soap stretcher—2" bed depth

6 T HA	6 = 12" LENGTH (nominal dimension)
6 **T** HA	T = 5 " HEIGHT (actual) 3 c = 16" (nominal)
6 T **H**A	H = OPEN BRICK HORIZONTAL CORING
6 T H**A**	A = 2" SOAP

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